

WEAR CONTAMINATION FLUID CONDITION

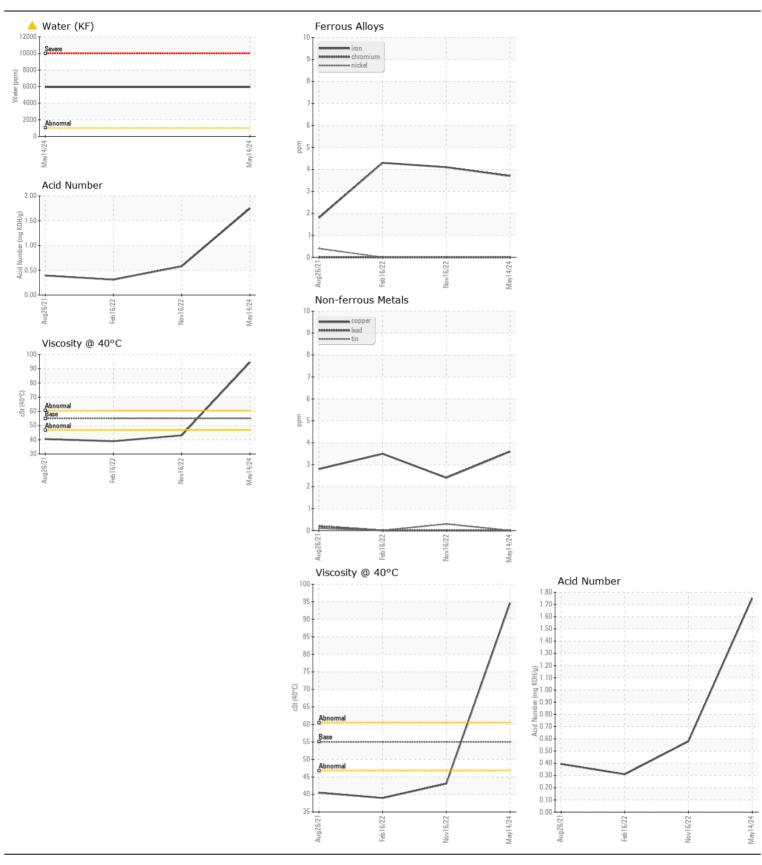
NORMAL ABNORMAL NORMAL

OKLAHOMA/102/EG - OTHER SERVICE

54.104L [OKLAHOMA^102^EG - OTHER SERVICE]

Hydraulic System

| MOBIL MOBILFLUID 424 (GAL) | | | | | | | |
|--|------------------|----------|--------------|-----------|----------------|------------------|------------------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count. (Customer Sample Comment: 1248 hours) | Sample Number | | Client Info | | WC0864445 | WC0741064 | WC066236 |
| | Sample Date | | Client Info | | 14 May 2024 | 16 Nov 2022 | 16 Feb 202 |
| | Machine Age | hrs | Client Info | | 1248 | 521 | 289 |
| | Oil Age | hrs | Client Info | | 580 | 232 | 289 |
| | Filter Age | hrs | Client Info | | 0 | 232 | 289 |
| | Oil Changed | | Client Info | | N/A | Changed | Changed |
| | Filter Changed | | Client Info | | N/A | N/A | Changed |
| | Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMA |
| WEAR | Iron | ppm | ASTM D5185m | >20 | 4 | 4 | 4 |
| | Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| All component wear rates are normal. | Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Silver | ppm | ASTM D5185m | | 0 | <1 | 0 |
| | Aluminum | ppm | ASTM D5185m | >10 | 2 | <1 | <1 |
| | Lead | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| | Copper | ppm | ASTM D5185m | >75 | 4 | 2 | 4 |
| | Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | LIGHT | LIGHT |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >20 | 5 | 5 | <1 |
| | Potassium | ppm | ASTM D5185m | | 4 | 0 | 0 |
| Appearance is hazy. There is a moderate concentration of water present in the oil. | Water | % | ASTM D6304 | >0.1 | △ 0.594 | | |
| | ppm Water | ppm | ASTM D6304 | | △ 5940 | | |
| | Particles >4µm | | ASTM D7647 | | | 18136 | 10619 |
| | Particles >6µm | | ASTM D7647 | >2500 | | <u></u> 5119 | <u>^</u> 26602 |
| | Particles >14µm | | ASTM D7647 | >640 | | ▲ 884 | <u> </u> |
| | Particles >21µm | | ASTM D7647 | >160 | | <u> </u> | 294 |
| | Particles >38µm | | ASTM D7647 | >40 | | 13 | 9 |
| | Particles >71µm | | ASTM D7647 | >10 | | 1 | 0 |
| | Oil Cleanliness | | ISO 4406 (c) | >/18/16 | | 2 1/20/17 | 4 24/22/1 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | VLITE | VLITE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | HAZY | NORML | NORM |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Emulsified Water | scalar | *Visual | >0.1 | 0.2% | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 2 | 3 | 0 |
| The AN level is acceptable for this fluid. | Boron | ppm | ASTM D5185m | | 34 | 55 | 0 |
| | Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | | 0 | <1 | 0 |
| | Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| | Magnesium | ppm | ASTM D5185m | | 0 | 9 | 0 |
| | Calcium | ppm | ASTM D5185m | | 2571 | 1803 | 34 |
| | Phosphorus | ppm | ASTM D5185m | | 1009 | 732 | 371 |
| | Zinc | ppm | ASTM D5185m | | 1205 | 889 | 426 |
| | Sulfur | ppm | ASTM D5185m | | 5271 | 3278 | 1198 |
| | Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.75 | 0.58 | 0.31 |
| | Visc @ 40°C | cSt | ASTM D445 | 55 | 94.6 | 43.1 | 39.0 |







Laboratory Sample No.

Lab Number : 06187572

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0864445

Unique Number : 11044324

Received **Tested**

Diagnosed Test Package : CONST (Additional Tests: KF)

: 22 May 2024

: 24 May 2024 : 24 May 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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