



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**PM312/101 - TILT HOIST (S/N 0238-33120-00030-04801)**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL HYDRAULIC OIL AW 68 (--- GAL)**

## RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## WEAR

All component wear rates are normal.

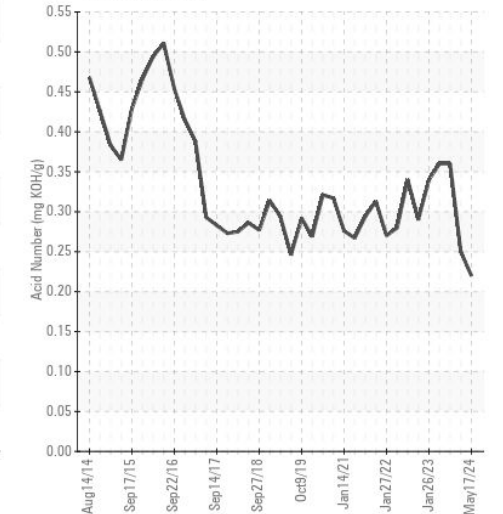
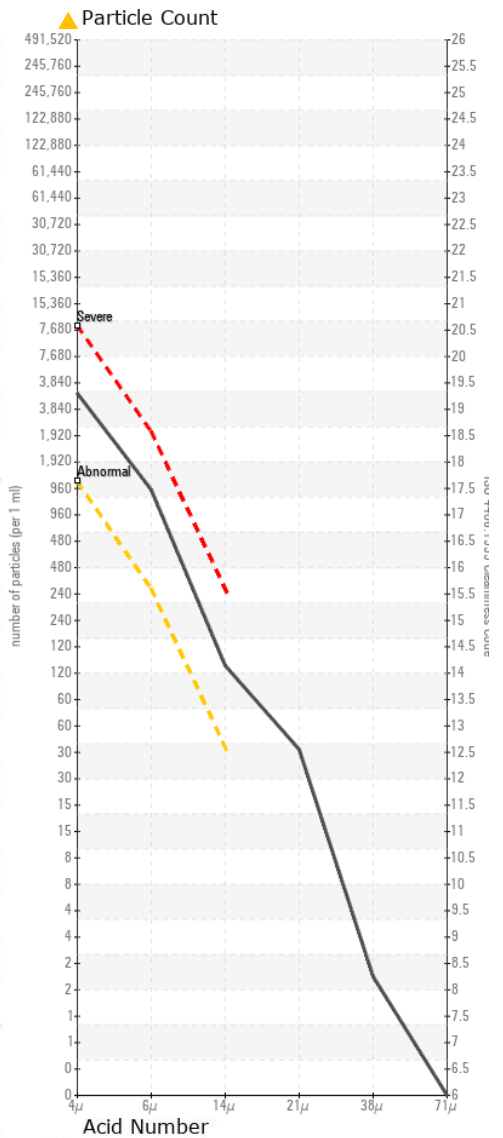
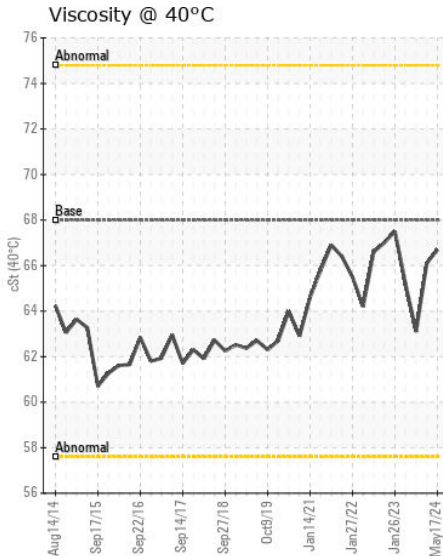
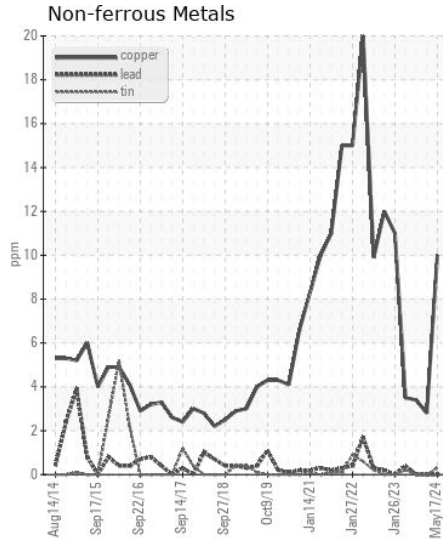
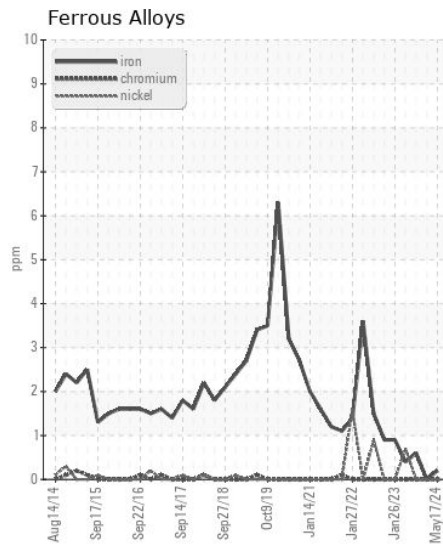
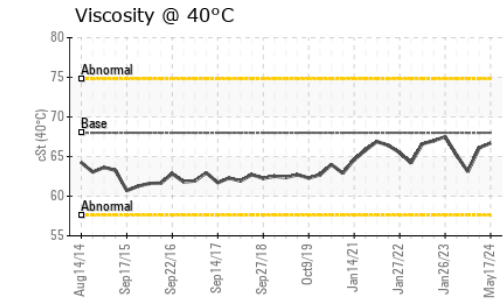
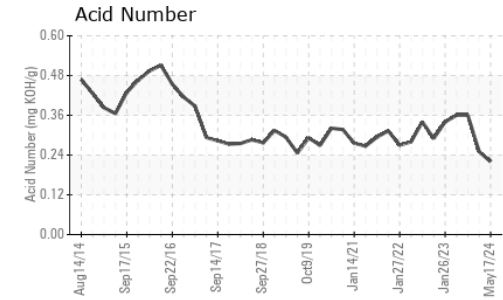
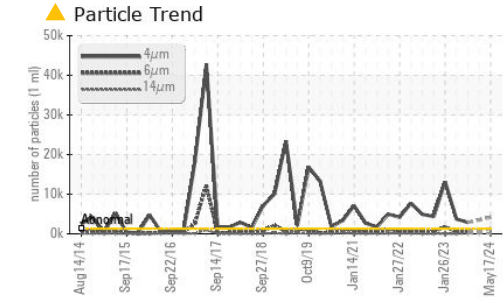
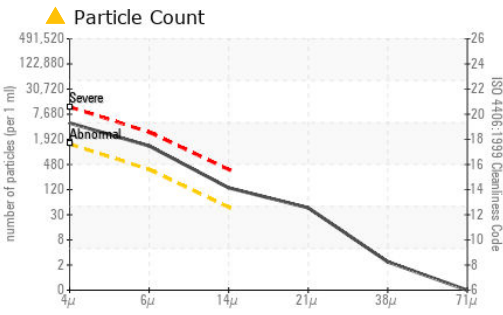
## CONTAMINATION

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>FC006201</b>	FC006190	FC0000570
Sample Date		Client Info		<b>17 May 2024</b>	27 Feb 2024	15 Aug 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>10</b>	3	3
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	<b>3</b>	1	3
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>1300	<b>▲ 4124</b>	---	▲ 2879
Particles >6µm		ASTM D7647	>320	<b>▲ 1169</b>	---	▲ 629
Particles >14µm		ASTM D7647	>40	<b>▲ 117</b>	---	▲ 97
Particles >21µm		ASTM D7647	>10	<b>▲ 39</b>	---	▲ 41
Particles >38µm		ASTM D7647	>3	<b>2</b>	---	3
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	0
Oil Cleanliness		ISO 4406 (c)	>17/15/12	<b>▲ 19/17/14</b>	---	▲ 19/16/14
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>4</b>	6	3
Calcium	ppm	ASTM D5185m		<b>64</b>	65	72
Phosphorus	ppm	ASTM D5185m		<b>342</b>	334	340
Zinc	ppm	ASTM D5185m		<b>441</b>	438	433
Sulfur	ppm	ASTM D5185m		<b>2936</b>	2333	2924
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.22</b>	0.25	0.36
Visc @ 40°C	cSt	ASTM D445	68	<b>66.7</b>	66.1	63.1



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : FC006201  
**Lab Number** : 06187618  
**Unique Number** : 11044370  
**Test Package** : IND 2

**Received** : 22 May 2024  
**Tested** : 23 May 2024  
**Diagnosed** : 23 May 2024 - Wes Davis

**FLUID CONTROL SERVICES, INC.**  
 1155 ALLGOOD ROAD, SUITE 15  
 MARIETTA, GA  
 US 30062

Contact: Duane Smith  
 dsmith.fcs@sealsaver.com

T: (770)509-5833  
 F: (770)509-5832

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)