



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**SM312/003 - UNBIND RACK (S/N 0238-31110-00020-04801)**

Component  
**Hydraulic System**

Fluid  
**MOBIL HYDRAULIC OIL AW 68 (--- GAL)**

## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## WEAR

All component wear rates are normal.

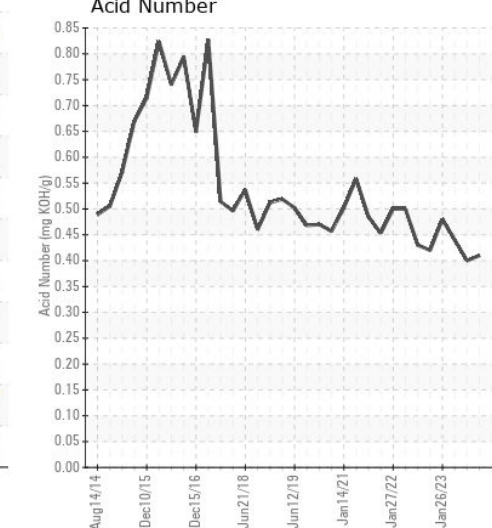
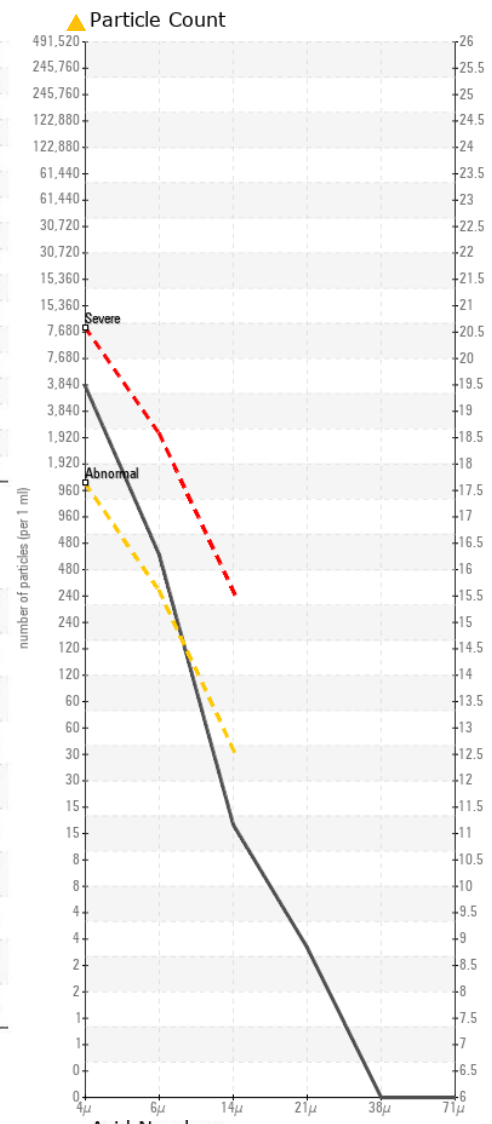
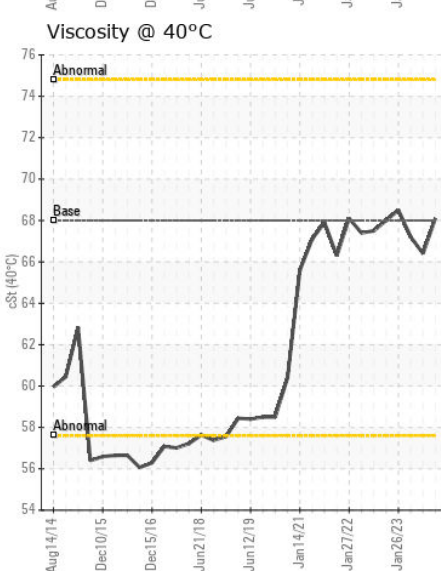
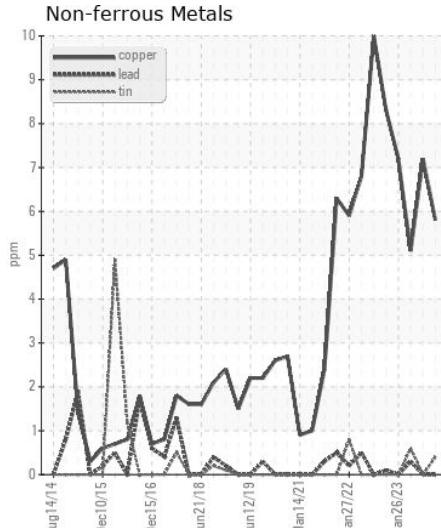
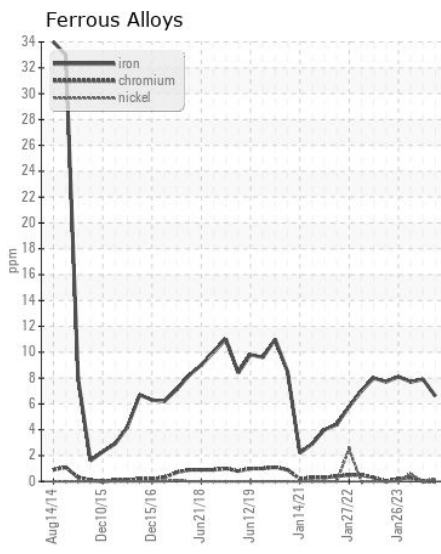
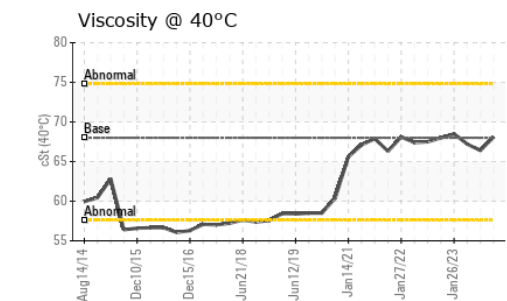
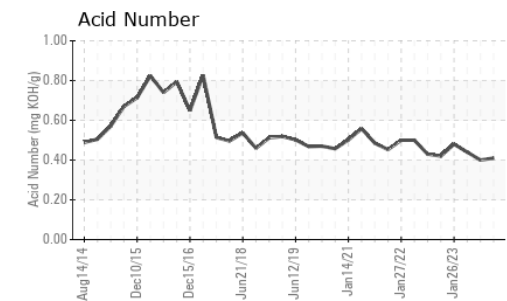
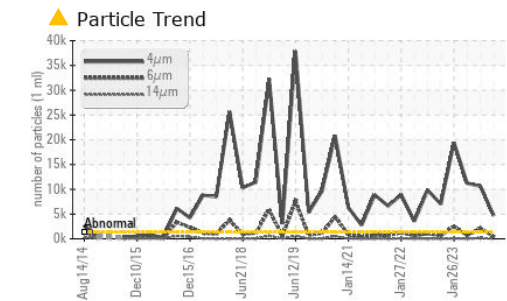
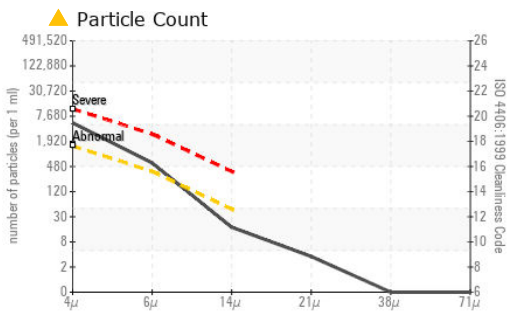
## CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>FC006222</b>	FC0000563	FC0000468
Sample Date		Client Info		<b>17 May 2024</b>	15 Aug 2023	03 May 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	SEVERE	SEVERE
Iron	ppm	ASTM D5185m	>20	<b>7</b>	8	8
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>20	<b>6</b>	7	5
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	<b>3</b>	3	3
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	0	2
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>1300	<b>▲ 4654</b>	▲ 10600	▲ 11222
Particles >6µm		ASTM D7647	>320	<b>● 512</b>	▲ 2100	▲ 676
Particles >14µm		ASTM D7647	>40	<b>15</b>	▲ 150	12
Particles >21µm		ASTM D7647	>10	<b>3</b>	▲ 34	2
Particles >38µm		ASTM D7647	>3	<b>0</b>	1	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/12	<b>▲ 19/16/11</b>	▲ 21/18/14	▲ 21/17/11
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185m		<b>2</b>	0	5
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>6</b>	3	7
Calcium	ppm	ASTM D5185m		<b>47</b>	56	61
Phosphorus	ppm	ASTM D5185m		<b>309</b>	331	349
Zinc	ppm	ASTM D5185m		<b>346</b>	374	399
Sulfur	ppm	ASTM D5185m		<b>2929</b>	3077	3463
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.41</b>	0.40	0.44
Visc @ 40°C	cSt	ASTM D445	68	<b>68.1</b>	66.4	67.2



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : FC006222  
**Lab Number** : 06187624  
**Unique Number** : 11044376  
**Test Package** : IND 2

**Received** : 22 May 2024  
**Tested** : 23 May 2024  
**Diagnosed** : 23 May 2024 - Wes Davis

**FLUID CONTROL SERVICES, INC.**  
 1155 ALLGOOD ROAD, SUITE 15  
 MARIETTA, GA  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)