**WEAR** CONTAMINATION **FLUID CONDITION** 

**NORMAL ABNORMAL NORMAL** 

Machine Id

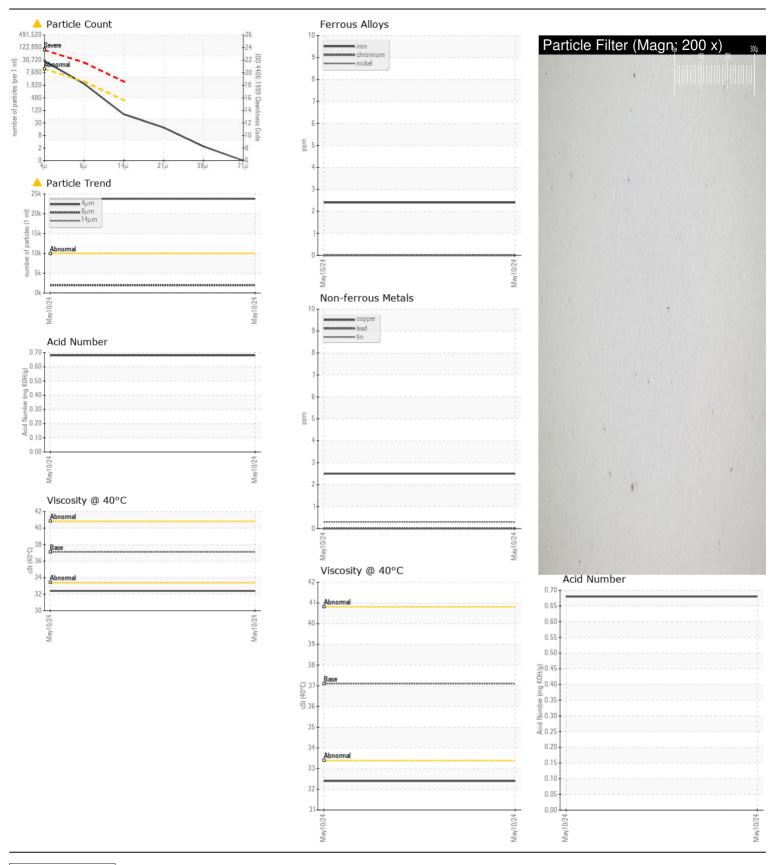
## **PUMP TEST STAND**

Component

Hydraulic System

Fluid

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
RECOMMENDATION  No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. Please note that this is a corrected copy.	Sample Number	OCIVI	Client Info	LIIIIUAUII	PH0002227		
	Sample Date		Client Info		10 May 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed	1110	Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
/EAR	Iron	ppm	ASTM D5185m	>20	2		
	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	<1		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		2		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
ONTAMINATION	Silicon	ppm	ASTM D5185m	>15	2		
	Potassium	ppm	ASTM D5185m	>20	2		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	1-1-	WC Method		NEG		
	Particles >4µm		ASTM D7647		<b>23768</b>		
	Particles >6µm		ASTM D7647	>2500	1944		
	Particles >14μm		ASTM D7647	>320	68		
	Particles >21μm		ASTM D7647	>80	16		
	Particles >38µm		ASTM D7647	>20	2		
	Particles >71μm		ASTM D7647	>4	0		
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	<u>^</u> 22/18/13		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185m		2		
. All 1:	Boron	ppm	ASTM D5185m		90		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		8		
	Calcium	ppm	ASTM D5185m		184		
	Phosphorus	ppm	ASTM D5185m		261		
	Zinc	ppm	ASTM D5185m		95		
	Sulfur	ppm	ASTM D5185m		1225		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.68		
	Visc @ 40°C	cSt	ASTM D445	37.1	32.4		





Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PH0002227 Lab Number : 06187631

Unique Number : 11044383

Received : 22 May 2024 **Tested** Diagnosed

: 02 Jul 2024 Test Package: PLANT (Additional Tests: PrtFilter)

: 02 Jul 2024 - Angela Borella

THIEMAN TAILGATES 600 E WAYNE ST CELINA, OH US 45822 Contact: TERRY EYNOK

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: THICEL [WUSCAR] 06187631 (Generated: 07/03/2024 02:55:46) Rev: 2

Contact/Location: TERRY EYNOK - THICEL

T:

F: