



TRAAP

Texas Refinery Advanced Analysis Program

# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**AGG 1**  
 Component  
**Gearbox**  
 Fluid  
**TRC MOLY ULTRA-TEC GEAR OIL 80W90 (--- GAL)**

## RECOMMENDATION

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06187893	---	---
Sample Date		Client Info		15 May 2024	---	---
Machine Age	yrs	Client Info		0	---	---
Oil Age	yrs	Client Info		1	---	---
Filter Age	yrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

## WEAR

Gear wear is indicated. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	▲ 370	---	---
Chromium	ppm	ASTM D5185m	>10	4	---	---
Nickel	ppm	ASTM D5185m	>10	<1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>50	<1	---	---
Copper	ppm	ASTM D5185m	>200	<1	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

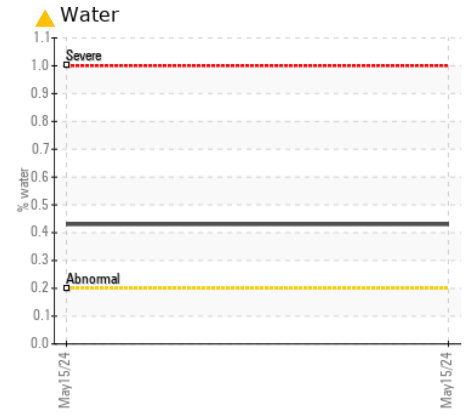
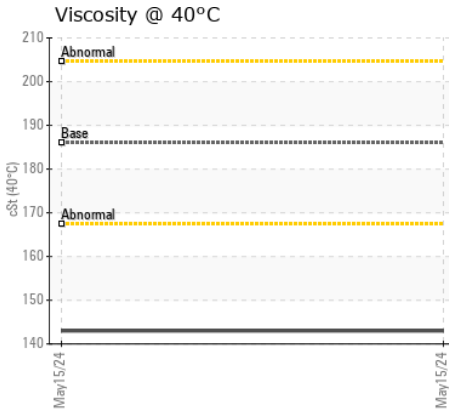
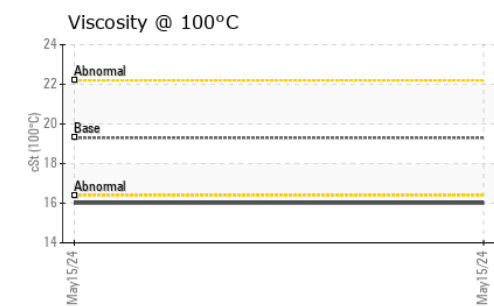
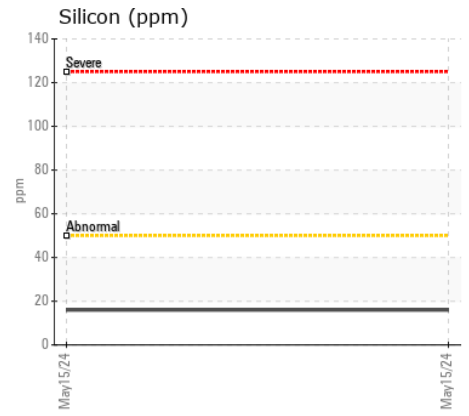
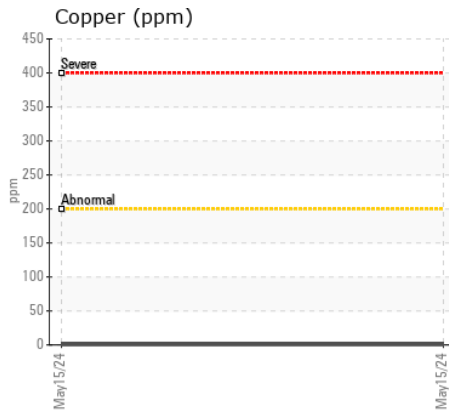
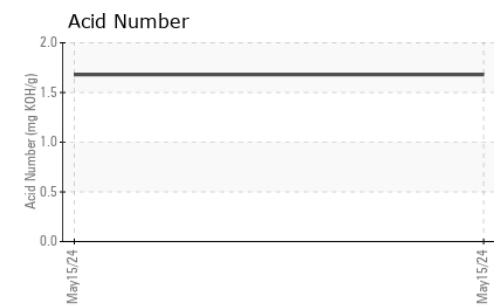
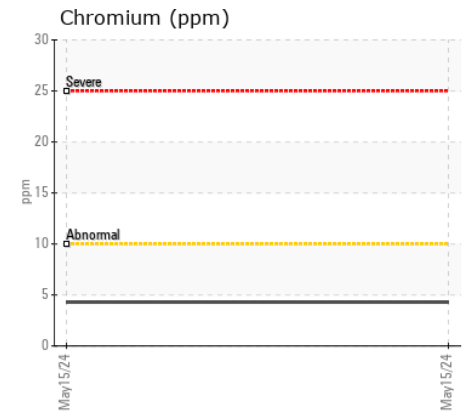
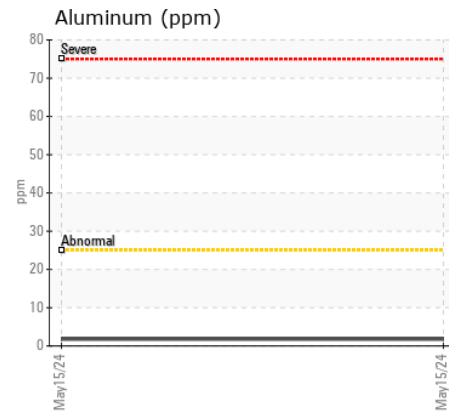
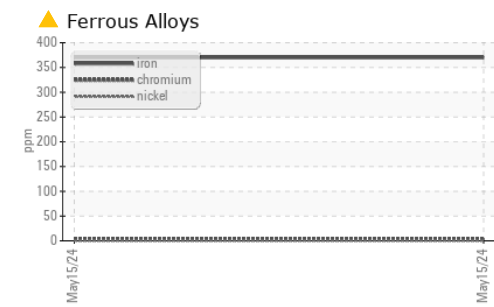
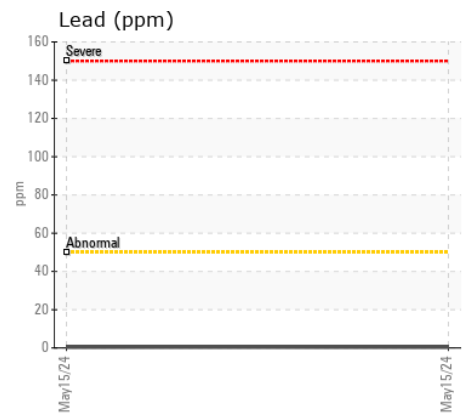
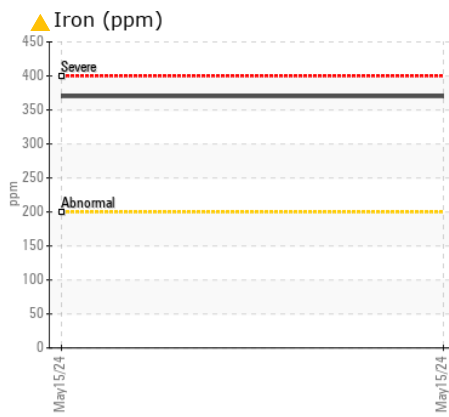
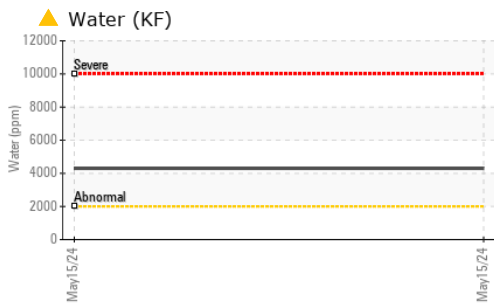
There is a moderate concentration of water present in the oil.

Silicon	ppm	ASTM D5185m	>50	16	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water	%	ASTM D6304	>0.2	▲ 0.430	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ 4300	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		4	---	---
Boron	ppm	ASTM D5185m		219	---	---
Barium	ppm	ASTM D5185m		4	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		3	---	---
Magnesium	ppm	ASTM D5185m		2	---	---
Calcium	ppm	ASTM D5185m		46	---	---
Phosphorus	ppm	ASTM D5185m		1024	---	---
Zinc	ppm	ASTM D5185m		66	---	---
Sulfur	ppm	ASTM D5185m		21876	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		1.68	---	---
Visc @ 40°C	cSt	ASTM D445	186	143	---	---
Visc @ 100°C	cSt	ASTM D445	19.3	16.01	---	---
Viscosity Index (VI)	Scale	ASTM D2270	125	117	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TR06187893 **Received** : 22 May 2024  
**Lab Number** : 06187893 **Tested** : 30 May 2024  
**Unique Number** : 11044645 **Diagnosed** : 30 May 2024 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: KF, KV100, VI )

**CHRIST BROTHERS PRODUCTS**  
 820 S FRITZ  
 LEBANON, IL  
 US 62254  
 Contact: BRUCE COWELL

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-827-0711.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)