

WEAR ATTENTION CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id **1FFDDP70CKF840647** Component **Left Final Drive** Fluid **GEAR OIL SAE 80W90 (--- GAL)**

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

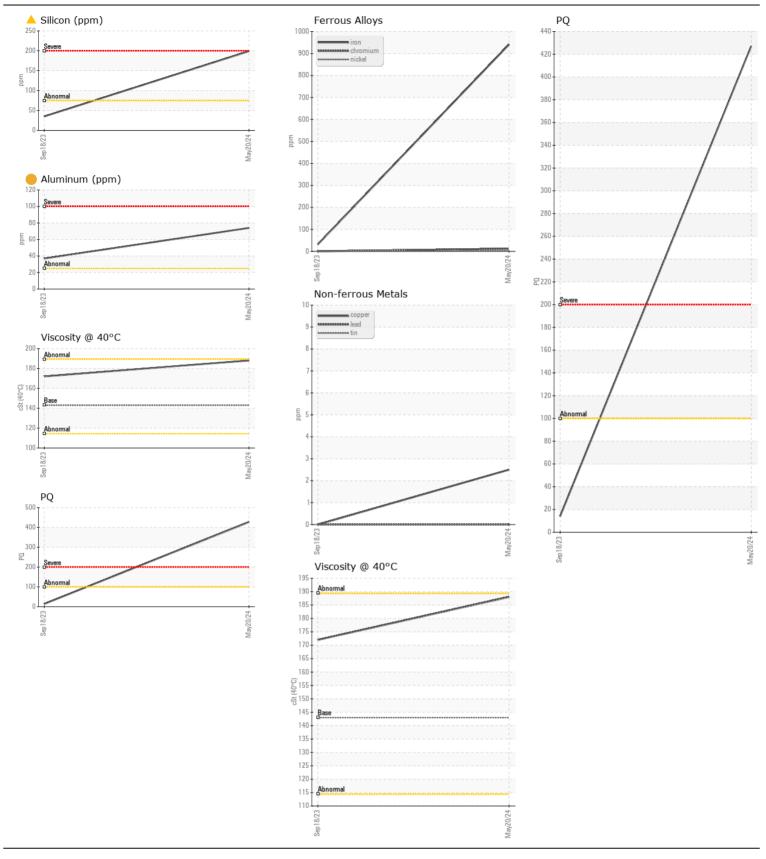
Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress.

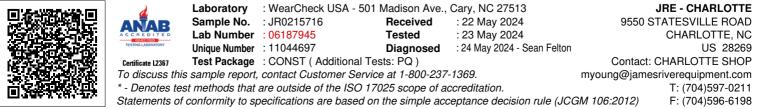
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0215716	JR0188392	
Sample Date		Client Info		20 May 2024	18 Sep 2023	
Machine Age	hrs	Client Info		4058	2947	
Oil Age	hrs	Client Info		4058	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Not Changd	
Filter Changed		Client Info		N/A	Not Changd	
Sample Status				ABNORMAL	ABNORMAL	
PQ		ASTM D8184		427	14	
Iron	ppm	ASTM D5185m	>500	941	32	
Chromium	ppm	ASTM D5185m	>10	12	0	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		4	2	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	7 4	4 37	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	2	0	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		<1	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>75	199	35	
Potassium	ppm	ASTM D5185m	>20	18	<1	
Water	ppiii	WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	▲ MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m	>170	14	1	
Boron	ppm	ASTM D5185m	400	61	0	
Barium	ppm	ASTM D5185m	200	5	0	
Molybdenum	ppm	ASTM D5185m	12	<1	0	
Manganese	ppm	ASTM D5185m		13	<1	
Magnesium	ppm	ASTM D5185m	12	11	0	
Calcium	ppm	ASTM D5185m	150	29	<1	
Phosphorus	ppm	ASTM D5185m	1650	297	783	
Zinc	ppm	ASTM D5185m	125	44	0	
Sulfur	ppm	ASTM D5185m	22500	17154	24621	
Visc @ 40°C	cSt	ASTM D445	143	188	172	

Submitted By: Mike Young - CHARLOTTE SHOP





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