



| | |
|-----------------|---------------|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
HITACHI 250LC 1FFDC270VJF440228
 Component
Left Final Drive
 Fluid
GEAR OIL SAE 80W90 (2 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | JR0215699 | JR0198111 | JR0177987 |
| Sample Date | | Client Info | | 20 May 2024 | 25 Jan 2024 | 25 Aug 2023 |
| Machine Age | hrs | Client Info | | 6999 | 6584 | 6053 |
| Oil Age | hrs | Client Info | | 6468 | 531 | 580 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Not Changd | Not Changd | Changed |
| Filter Changed | | Client Info | | N/A | Not Changd | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | ABNORMAL |

WEAR

All component wear rates are normal.

| PQ | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--------------|--------|-------------|-----------|-------------|----------|----------|
| PQ | | ASTM D8184 | | 15 | 282 | 473 |
| Iron | ppm | ASTM D5185m | >500 | 2 | ▲ 592 | ▲ 1114 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 6 | ● 9 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | 2 | 3 |
| Titanium | ppm | ASTM D5185m | | 0 | 6 | 2 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | ● 70 | ● 47 |
| Lead | ppm | ASTM D5185m | >25 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 0 | <1 | 2 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

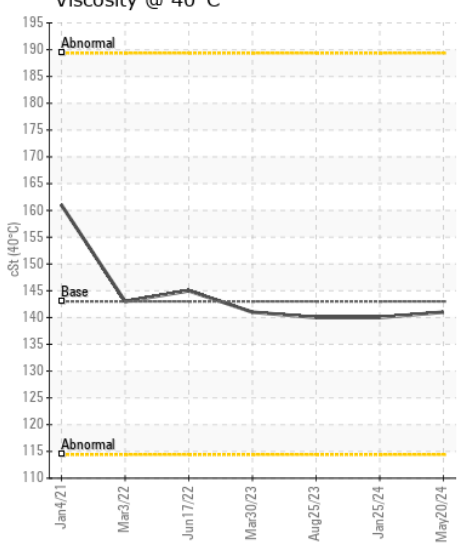
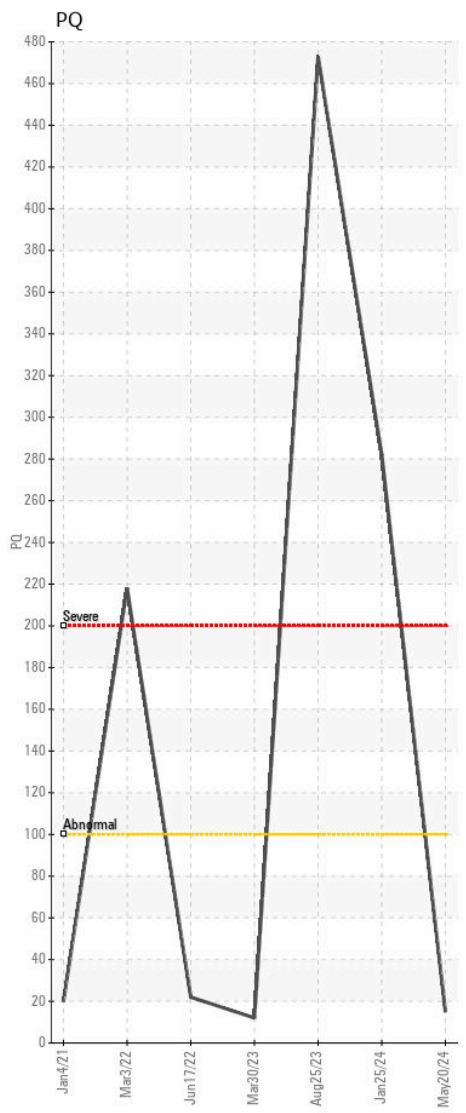
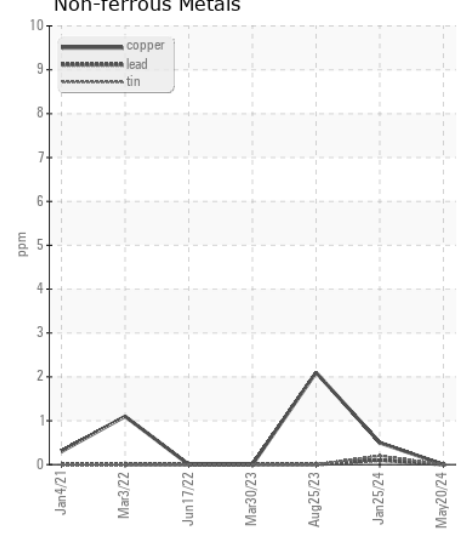
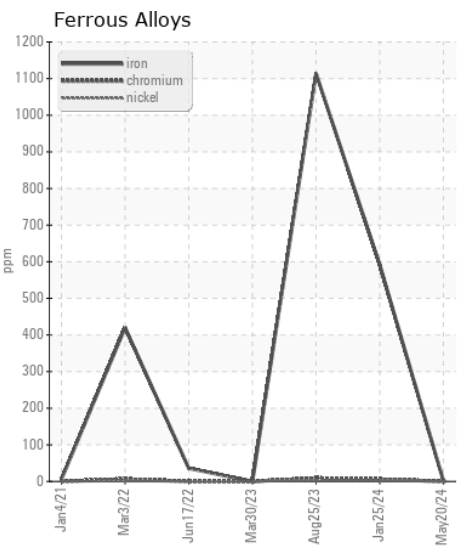
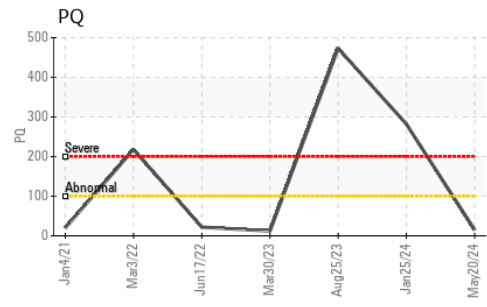
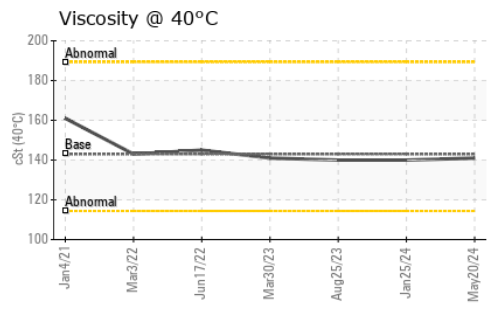
There is no indication of any contamination in the oil.

| | | | | | | |
|------------------|--------|-------------|-------|--------------|-------|-------|
| Silicon | ppm | ASTM D5185m | >75 | 4 | ▲ 168 | ▲ 154 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 10 | 5 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

| | | | | | | |
|-------------|-----|-------------|-------|--------------|-------|-------|
| Sodium | ppm | ASTM D5185m | >170 | 0 | 5 | 3 |
| Boron | ppm | ASTM D5185m | 400 | <1 | 8 | 7 |
| Barium | ppm | ASTM D5185m | 200 | 0 | <1 | 0 |
| Molybdenum | ppm | ASTM D5185m | 12 | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | 0 | 6 | 8 |
| Magnesium | ppm | ASTM D5185m | 12 | 0 | 12 | 5 |
| Calcium | ppm | ASTM D5185m | 150 | 3 | 21 | 8 |
| Phosphorus | ppm | ASTM D5185m | 1650 | 299 | 397 | 327 |
| Zinc | ppm | ASTM D5185m | 125 | 0 | 7 | 3 |
| Sulfur | ppm | ASTM D5185m | 22500 | 21480 | 19067 | 21991 |
| Visc @ 40°C | cSt | ASTM D445 | 143 | 141 | 140 | 140 |



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0215699 **Received** : 22 May 2024
Lab Number : 06187971 **Tested** : 24 May 2024
Unique Number : 11044723 **Diagnosed** : 24 May 2024 - Sean Felton
Test Package : CONST (Additional Tests: PQ)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)