**WEAR** CONTAMINATION **FLUID CONDITION** 

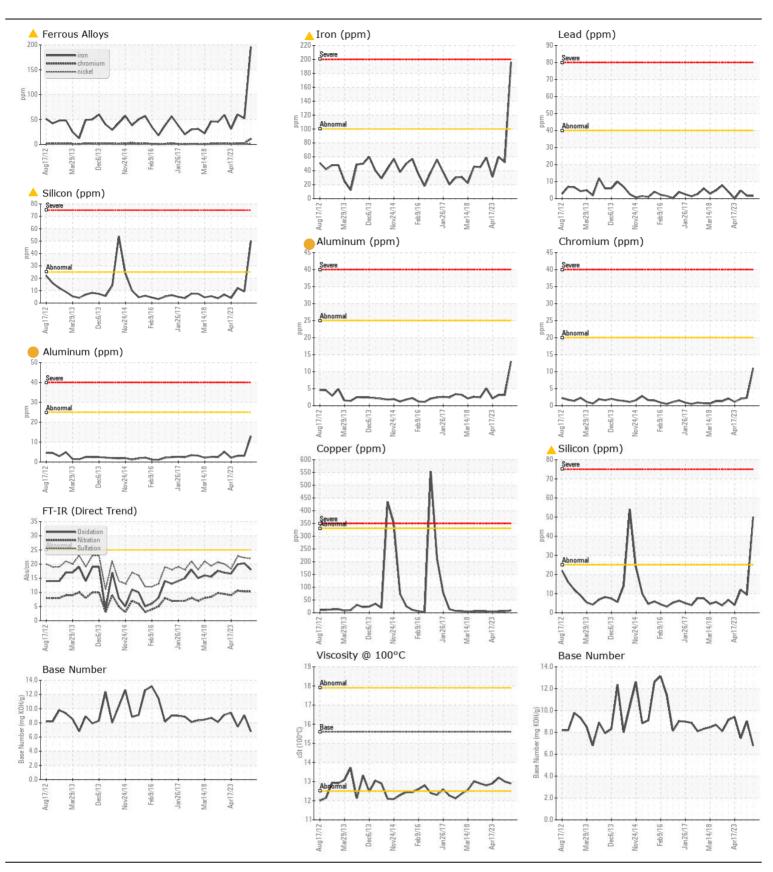
**ABNORMAL ABNORMAL NORMAL** 

Machine Id

## **WESTERN STAR 20 - CAT**

Component
Diesel Engine

ECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	Hieton/1	Hietory
RECOMMENDATION	Sample Number	UUIVI	Client Info	LIIIII/ADN	PCA0109962	History1 LP0000859	History2 LP0000495
We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		11 May 2024	01 Dec 2023	21 Aug 2023
	Machine Age	mls	Client Info		699951	683381	673432
	Oil Age	mls	Client Info		0	9240	12347
	Filter Age	mls	Client Info		0	9240	12347
	Oil Changed	11110	Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	NORMAL	NORMAL
VEAD							
VEAR	Iron	ppm	ASTM D5185m		<u> </u>	52	60
Cylinder, crank, or cam shaft wear is indicated.	Chromium	ppm	ASTM D5185m		11	2	2
	Nickel	ppm	ASTM D5185m		2	<1	<1
	Titanium	ppm	ASTM D5185m		1	<1	<1
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m		13	3	3
	Lead	ppm	ASTM D5185m ASTM D5185m		2 9	2 5	5
	Copper Tin	ppm	ASTM D5185m		1	<1	<1
	Vanadium	ppm	ASTM D5185m	>10	। <1	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
			Vioudi				INOINE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<b>△</b> 50	9	12
Clamental levels of cilican (Si) and aluminum (Al) indicate alumina	Potassium	ppm	ASTM D5185m	>20	3	2	3
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Fuel		WC Method	>5	<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0.5	0.5	0.7
	Nitration	Abs/cm		>20	10.3	10.3	10.6
	Sulfation	Abs/.1mm	*ASTM D7415		21.9	22.2	22.8
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
		scalar	*Visual *Visual	NONE NORML	NONE NORML	NONE NORML	NONE
	Appearance Odor	scalar scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water			>0.2	NEG	NEG	NEG
			Visuai			INLO	INLO
LUID CONDITION	Sodium	ppm	ASTM D5185m		6	2	3
The BN result indicates that there is suitable alkalinity remaining in the	Boron	ppm	ASTM D5185m		3	14	13
oil. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		25	59	73
	Manganese	ppm	ASTM D5185m		3	<1	<1
	Magnesium	ppm	ASTM D5185m		139	735	634
	Calcium	ppm	ASTM D5185m		2279	1206	1670
	Phosphorus	ppm	ASTM D5185m		862	972	1105
	Zinc	ppm	ASTM D5185m		1030	1167	1359
	Sulfur	ppm	ASTM D5185m	0.5	3811	2974	4249
	Oxidation	Abs/.1mm	*ASTM D7414	>25	18.0	20.3	19.9
	Base Number (BN)		AOTA POOCO		6.78	9.04	7.45





Certificate L2367

Laboratory Sample No. Lab Number

: PCA0109962 : 06188256 Unique Number : 11045008 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 22 May 2024 **Tested** : 24 May 2024

: 24 May 2024 - Sean Felton Diagnosed

S.M. LORUSSO & SONS 221 NORFOLK ST. WALPOLE, MA

US 02081 Contact: PAUL BECKMAN

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To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)