

# WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Current

History1

History2

#### (GBD071) MACK 813005 Component Diesel Engine Fluid DIESEL ENGINE OIL SAE 40 (--- GAL)

Test

UOM

Method

Limit/Abn

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

RECOMMENDATION

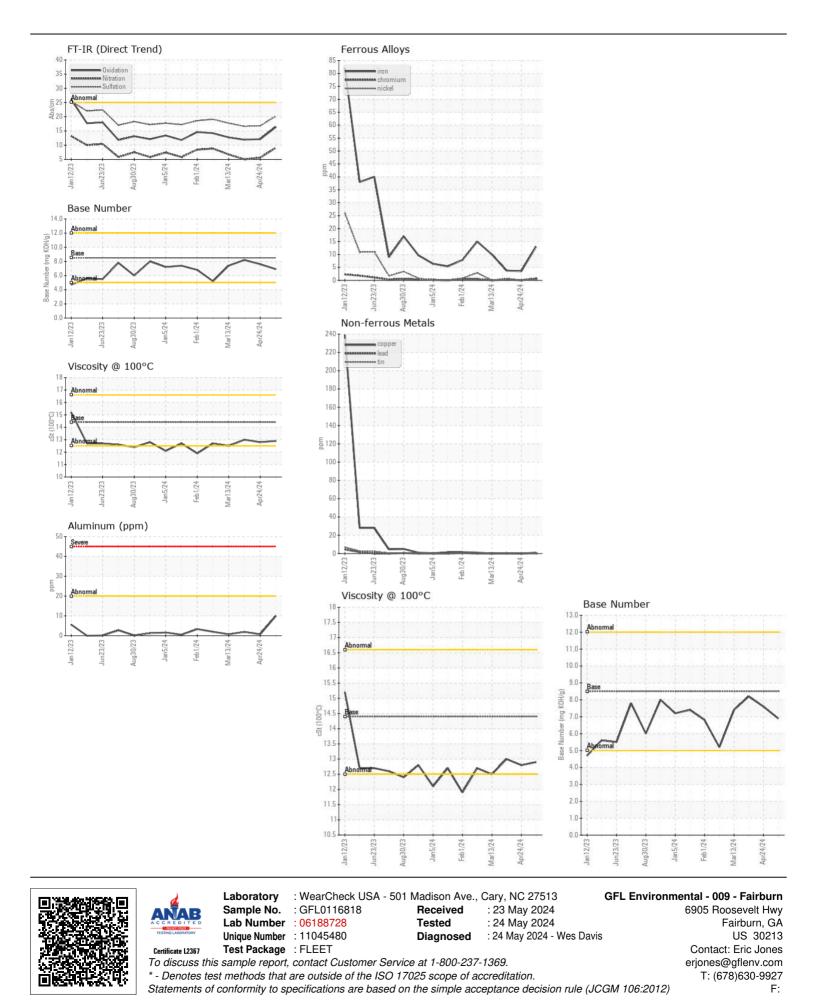
# CONTAMINATION

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

	Sample Number		Client Info		GFL0116818	GFL0116744	GFL0116786
	Sample Date		Client Info		17 May 2024	24 Apr 2024	27 Mar 2024
	Machine Age	hrs	Client Info		3955	3828	3684
	Oil Age	hrs	Client Info		3955	3828	3684
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
	Iron	ppm	ASTM D5185m	>120	13	4	4
	Chromium	ppm	ASTM D5185m	>20	<1	0	<1
	Nickel	ppm	ASTM D5185m	>5	<1	0	<1
	Titanium	ppm	ASTM D5185m	>2	<1	-	<1
	Silver	ppm	ASTM D5185m	>2	<1	0	0
	Aluminum	ppm	ASTM D5185m	>20	10	<1	
	Lead	ppm	ASTM D5185m ASTM D5185m	>40	<1 1	0	0<1
	Copper Tin	ppm	ASTM D5185m	>330 >15	-	<1	<1
	Vanadium	ppm	ASTM D5185m	>15	<1 <1	<1	< 1
	White Metal	ppm scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal		*Visual	NONE	NONE	NONE	NONE
	reliuw weta	scalar	visuai			NONE	NONE
	Silicon	ppm	ASTM D5185m	>25	4	2	4
	Potassium	ppm	ASTM D5185m	>20	24	0	2
	Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>4	0.5	0.2	0.1
	Nitration	Abs/cm	*ASTM D7624	>20	9.1	5.6	5.0
	Sulfation	Abs/.1mm	*ASTM D7415	>30	20.2	16.8	16.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Sodium	ppm	ASTM D5185m	>216	4	<1	0
	Boron	ppm	ASTM D5185m	250	6	9	12
	Barium	ppm	ASTM D5185m	10	0	0	0
	Molybdenum	ppm	ASTM D5185m	100	60	60	60
	Manganese	ppm	ASTM D5185m		0	0	<1
	Magnesium	ppm	ASTM D5185m	450	849	862	810
	Calcium	ppm	ASTM D5185m	3000	1136	1130	1103
	Phosphorus	ppm	ASTM D5185m	1150	968	1006	875
	Zinc	ppm	ASTM D5185m	1350	1220	1206	1126
	Sulfur	ppm	ASTM D5185m	4250	3055	3565	2994
	Oxidation	Abs/.1mm	*ASTM D7414	>25	16.4	12.1	11.9
	Base Number (BN)	mg KOH/g	ASTM D2896	8.5	6.9	7.6	8.2
	Visc @ 100°C	cSt	ASTM D445	14.4	12.9	12.8	13.0

### FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



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