WEAR CONTAMINATION FLUID CONDITION

NORMAL
ATTENTION
ATTENTION

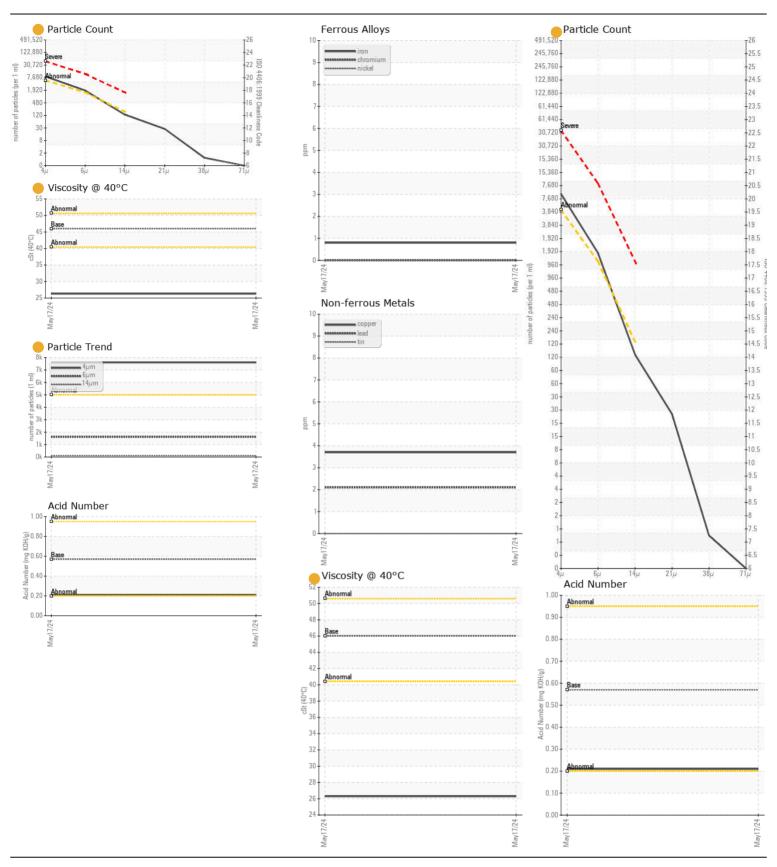
Machine Id

**CR1230** 

Component Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History
	Sample Number		Client Info	2	WC0922911		
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		17 May 2024		
	Machine Age	hrs	Client Info		2146		
	Oil Age	hrs	Client Info		411		
	Filter Age	hrs	Client Info		411		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
WEAR	Iron	ppm	ASTM D5185m	<b>~20</b>	<1		
	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	>10	0		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	<b>\10</b>	0		
	Lead	ppm	ASTM D5185m		2		
	Copper	ppm	ASTM D5185m	-	4		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
ONTAMINATION	Silicon	ppm	ASTM D5185m		2		
There is a readoust assessment of silk (norther lates and decimals in size)	Potassium	ppm	ASTM D5185m		1		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		<b>7605</b>		
	Particles >6µm		ASTM D7647		<b>1620</b>		
	Particles >14μm		ASTM D7647		114		
	Particles >21μm		ASTM D7647		24		
	Particles >38µm		ASTM D7647		1		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		20/18/14		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual *Visual	NORML	NORML		
	Odor Emulsified Water	scalar scalar	*Visual	NORML >0.1	NORML NEG		
<u> </u>	Linuisilleu vvaler	Sodial	visual	>0.1	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185m		3		
	Boron	ppm	ASTM D5185m	5	0		
The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.	Barium	ppm	ASTM D5185m	5	<1		
	Molybdenum	ppm	ASTM D5185m	5	0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m	25	<1		
	Calcium	ppm	ASTM D5185m		20		
	Phosphorus	ppm	ASTM D5185m	300	103		
	Zinc	ppm	ASTM D5185m	370	77		
	Sulfur	ppm	ASTM D5185m	2500	903		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.21		
	Visc @ 40°C	cSt	ASTM D445	46	<b>26.3</b>		





Certificate L2367

Laboratory Sample No.

Lab Number : 06189122 Unique Number : 11045874

: WC0922911 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested** 

Diagnosed

: 31 May 2024 : 31 May 2024 - Jonathan Hester

: 23 May 2024

4732 NC 54 EAST GRAHAM, NC US 27253-9215 Contact: MICHAEL LAWSON

**BUCKNER HEAVY LIFT** 

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To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)376-4090