



**PERFORMANCE
UNDER
PRESSURE**

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
TOLE_U3 TOLE_U3_M3
Component
Drive End Bearing
Fluid
ROYAL PURPLE SYNFILM GT 32 (4 QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

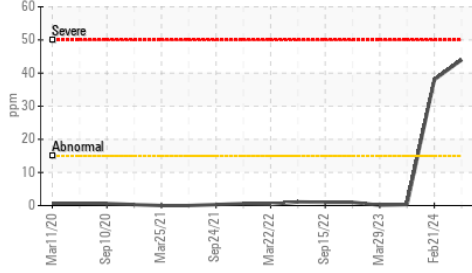
Elemental level of silicon (Si) above normal. The water content is negligible.

FLUID CONDITION

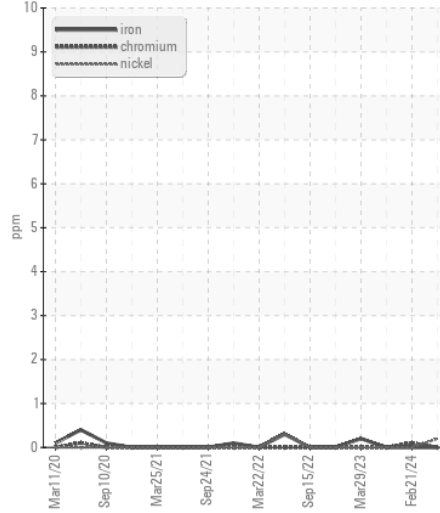
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RP0028913	RP0025901	RP0025456
Sample Date		Client Info		15 May 2024	21 Feb 2024	06 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	0	<1
Lead	ppm	ASTM D5185m	>20	4	2	4
Copper	ppm	ASTM D5185m	>20	16	16	9
Tin	ppm	ASTM D5185m	>20	1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	▲ 44	▲ 38	<1
Potassium	ppm	ASTM D5185m	>20	2	0	0
Water	%	ASTM D6304	>0.05	0.019	0.007	0.011
ppm Water	ppm	ASTM D6304	>500	198	76	119.1
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		3	0	<1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		90	94	68
Calcium	ppm	ASTM D5185m		<1	5	0
Phosphorus	ppm	ASTM D5185m		0	<1	4
Zinc	ppm	ASTM D5185m		0	0	0
Acid Number (AN)	mg KOH/g	ASTM D8045		0.528	0.435	0.386
Visc @ 40°C	cSt	ASTM D445	32	31.7	31.8	35.0

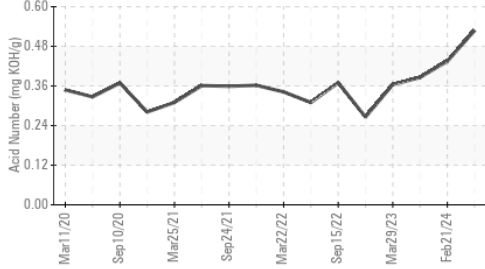
▲ Silicon (ppm)



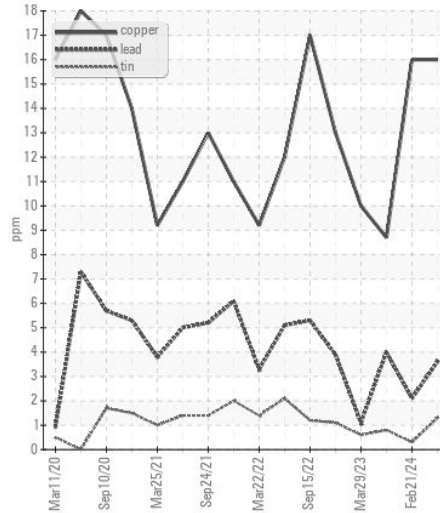
Ferrous Alloys



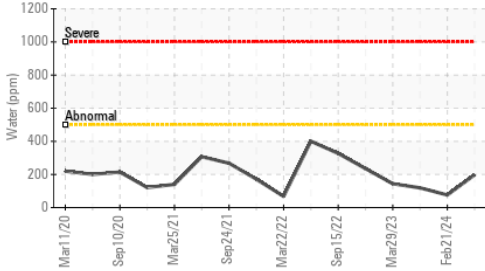
Acid Number



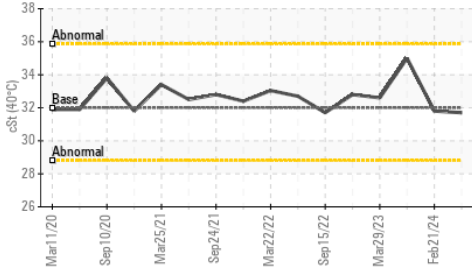
Non-ferrous Metals



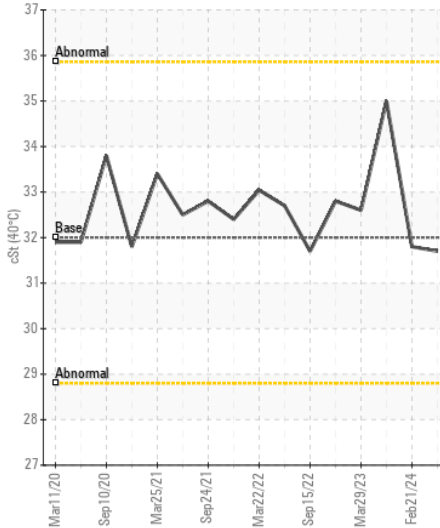
Water (KF)



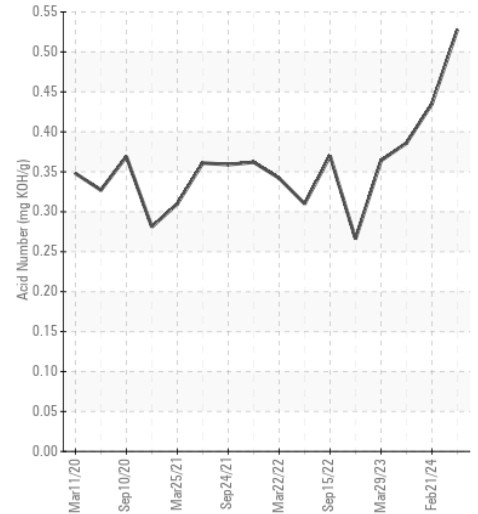
Viscosity @ 40°C



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0028913
Lab Number : 06189337
Unique Number : 11046089
Test Package : PLANT
Received : 23 May 2024
Tested : 29 May 2024
Diagnosed : 29 May 2024 - Jonathan Hester

ENERGY TRANSFER - TOLEDO
 2549 BROWN ROAD
 OREGON, OH
 US 43616
 Contact: DARREN GRANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: