WEAR
CONTAMINATION
FLUID CONDITION

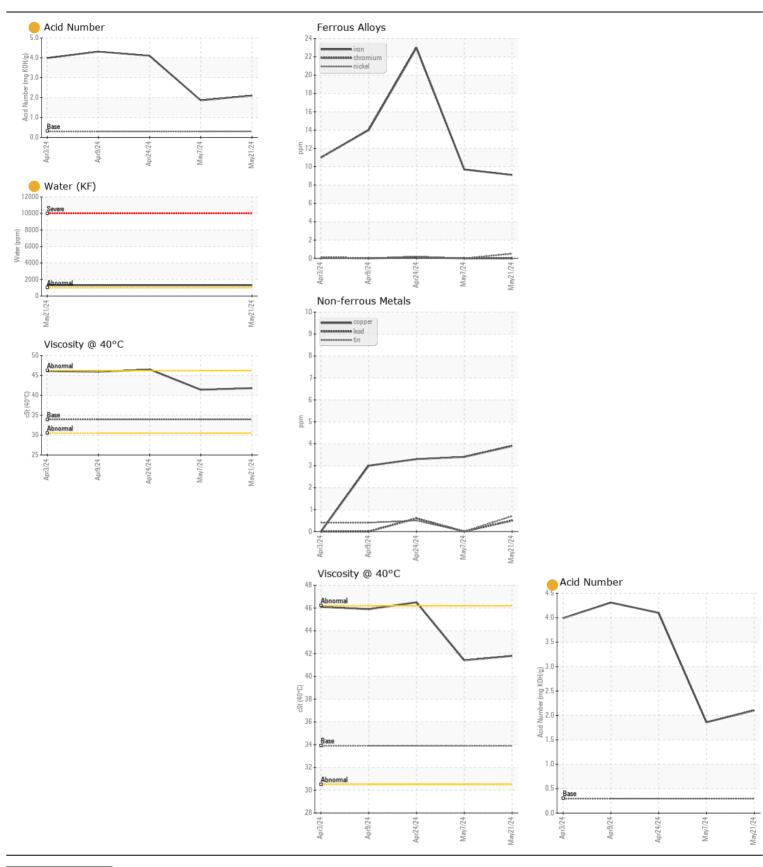
NORMAL ATTENTION ATTENTION

ULTRACLEAN [124802]

GARDNER DENVER S467931 - CARGILL

Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for a possible overheat condition. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		UCH06189367	UCH06175606	UCH06167576
	Sample Date		Client Info		21 May 2024	07 May 2024	24 Apr 2024
	Machine Age	hrs	Client Info		71033	70700	70444
	Oil Age	hrs	Client Info		0	226	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Not Changd	Changed
	Filter Changed		Client Info		N/A	Not Changd	Changed
	Sample Status				ATTENTION	ATTENTION	ATTENTION
WEAR	Iron	ppm	ASTM D5185m	>50	9	10	23
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	<1
	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	<1	0	2
	Lead	ppm	ASTM D5185m	>25	<1	0	<1
	Copper	ppm	ASTM D5185m	>50	4	3	3
	Tin	ppm	ASTM D5185m	>15	<1	0	<1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	-25	<1	0	<1
CONTAMINATION	Potassium		ASTM D5185m		2	<1	2
There is no indication of any contamination in the oil.	Water	ppm %	ASTM D5103111	>0.1	0.130		
	ppm Water	ppm	ASTM D6304		1300		
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	NEG
ELUID CONDITION			40TH DE 10E		_		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		5	4	6
The AN level is above the recommended limit. TAN level indicates possible presence of varnish.	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		3	20	0
	Molybdenum	ppm	ASTM D5185m		0	0	<1
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium	ppm	ASTM D5185m		0	<1	2
	Calcium	ppm	ASTM D5185m	007	0	0	3
	Phosphorus	ppm	ASTM D5185m	287	35	29	90
	Zinc	ppm	ASTM D5185m	070	8	12	13
	Sulfur	ppm	ASTM D5185m		59	40	12
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.296	2.10	1.86	4.10
	Visc @ 40°C	cSt	ASTM D445	00.0	41.8	41.4	46.5







Certificate L2367

Laboratory Sample No.

Lab Number : 06189367

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH06189367

Unique Number: 11046119 Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received Tested

Diagnosed

: 28 May 2024 : 28 May 2024 - Don Baldridge

: 23 May 2024

1389 RIVERSIDE DR SIDNEY, OH US 45365

AIR HANDLING EQUIPMENT INC

Contact: ANGIE ROSENBECK angie@ahequip.net

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (937)658-6266 F: (937)492-3147 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)