



# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>ATTENTION</b>

Area  
**TA Machines**  
Machine Id  
**SANY 155 TA618 (S/N SY013HCA37768)**  
Component  
**Swing Drive**  
Fluid  
**GEAR OIL SAE 80W90 (--- GAL)**

## RECOMMENDATION

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LW0009054</b>	LW0006620	---
Sample Date		Client Info		<b>20 May 2024</b>	15 Feb 2023	---
Machine Age	hrs	Client Info		<b>913</b>	767	---
Oil Age	hrs	Client Info		<b>913</b>	767	---
Filter Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>Not Changd</b>	Not Changd	---
Filter Changed		Client Info		<b>N/A</b>	N/A	---
Sample Status				<b>ABNORMAL</b>	ABNORMAL	---

## WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>400	<b>▲ 522</b>	▲ 435	---
Chromium	ppm	ASTM D5185m	>10	<b>9</b>	7	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185m		<b>1</b>	<1	---
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	3	---
Lead	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>31</b>	37	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---

## CONTAMINATION

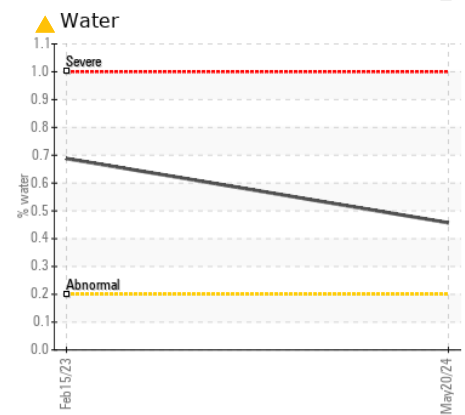
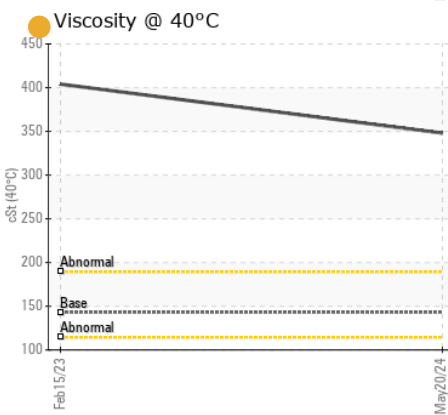
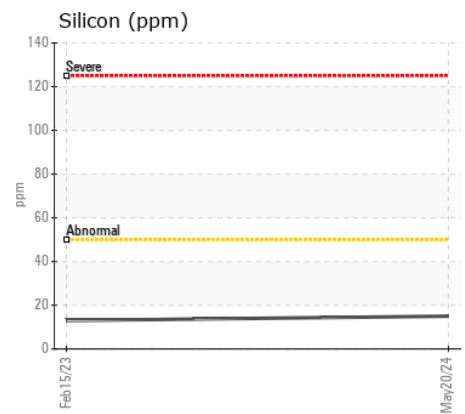
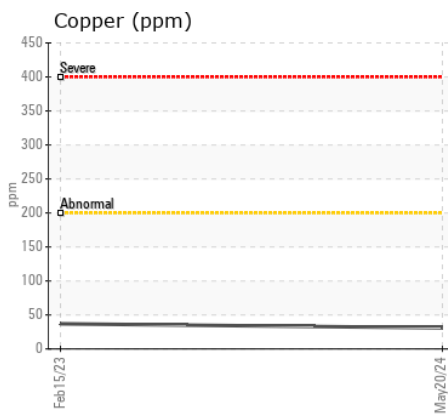
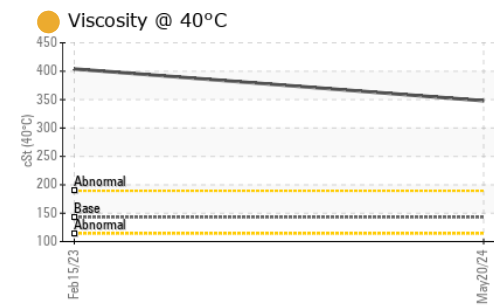
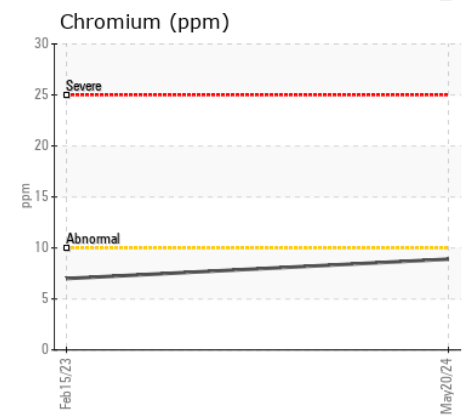
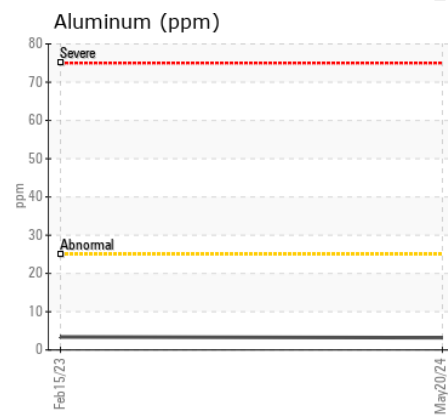
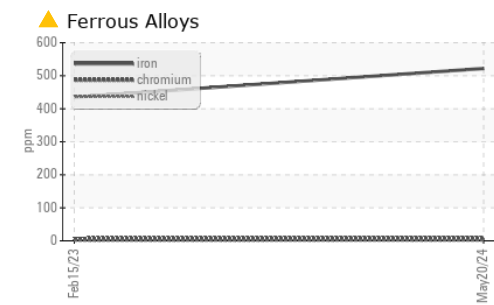
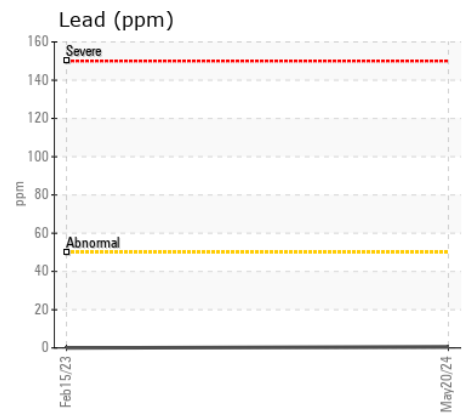
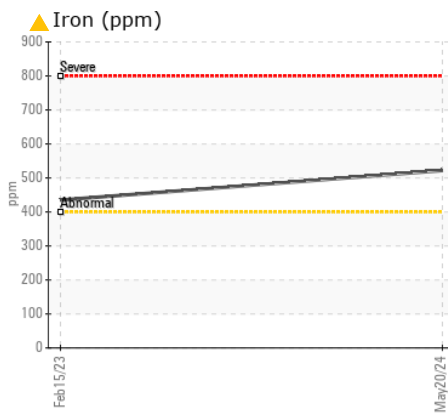
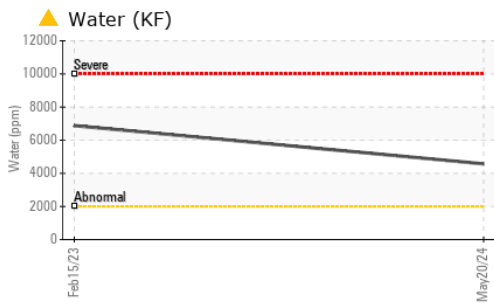
There is a moderate concentration of water present in the oil.

Silicon	ppm	ASTM D5185m	>50	<b>15</b>	13	---
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	1	---
Water	%	ASTM D6304	>0.2	<b>▲ 0.457</b>	▲ 0.688	---
ppm Water	ppm	ASTM D6304	>2000	<b>▲ 4570</b>	▲ 6880	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	MODER	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>● HAZY</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>▲ 0.2%</b>	0.2%	---

## FLUID CONDITION

The oil viscosity is higher than normal. Confirm oil type.

Sodium	ppm	ASTM D5185m	>170	<b>2</b>	3	---
Boron	ppm	ASTM D5185m	400	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	200	<b>6</b>	8	---
Molybdenum	ppm	ASTM D5185m	12	<b>&lt;1</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>11</b>	10	---
Magnesium	ppm	ASTM D5185m	12	<b>6</b>	4	---
Calcium	ppm	ASTM D5185m	150	<b>45</b>	54	---
Phosphorus	ppm	ASTM D5185m	1650	<b>581</b>	626	---
Zinc	ppm	ASTM D5185m	125	<b>56</b>	53	---
Sulfur	ppm	ASTM D5185m	22500	<b>29076</b>	28979	---
Visc @ 40°C	cSt	ASTM D445	143	<b>● 348</b>	● 404	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LW0009054 **Received** : 23 May 2024  
**Lab Number** : 06189580 **Tested** : 28 May 2024  
**Unique Number** : 11046332 **Diagnosed** : 28 May 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: KF )

**CHICAGO MACHINERY INC**  
 3142 EAST LINCOLN  
 LYNWOOD, IL  
 US 60411-7728  
 Contact: Mike Korblik  
 mike@chicagomachineryinc.com  
 T: (708)758-2060  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)