



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
TA Machines
Machine Id
SANY 155 TA618 (S/N SY013HCA37768)
Component
Left Final Drive
Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LW0009052	LW0006622	---
Sample Date		Client Info		20 May 2024	15 Feb 2023	---
Machine Age	hrs	Client Info		913	767	---
Oil Age	hrs	Client Info		913	767	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changd	Not Changd	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				ABNORMAL	NORMAL	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>500	▲ 632	399	---
Chromium	ppm	ASTM D5185m	>10	7	3	---
Nickel	ppm	ASTM D5185m	>10	2	<1	---
Titanium	ppm	ASTM D5185m		3	0	---
Silver	ppm	ASTM D5185m		<1	0	---
Aluminum	ppm	ASTM D5185m	>25	● 41	2	---
Lead	ppm	ASTM D5185m	>25	<1	0	---
Copper	ppm	ASTM D5185m	>50	2	1	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
White Metal	scalar	*Visual	NONE	NONE	MODER	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

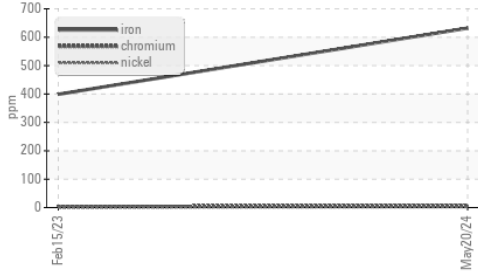
Silicon	ppm	ASTM D5185m	>75	▲ 177	13	---
Potassium	ppm	ASTM D5185m	>20	19	<1	---
Water		WC Method	>0.2	NEG	NEG	---
Silt	scalar	*Visual	NONE	MODER	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	---

FLUID CONDITION

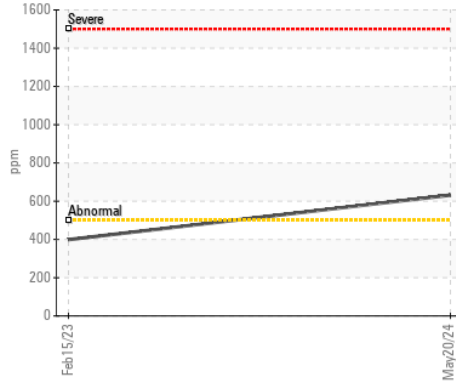
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	6	8	---
Boron	ppm	ASTM D5185m	400	0	0	---
Barium	ppm	ASTM D5185m	200	<1	2	---
Molybdenum	ppm	ASTM D5185m	12	<1	<1	---
Manganese	ppm	ASTM D5185m		11	6	---
Magnesium	ppm	ASTM D5185m	12	23	<1	---
Calcium	ppm	ASTM D5185m	150	62	22	---
Phosphorus	ppm	ASTM D5185m	1650	374	360	---
Zinc	ppm	ASTM D5185m	125	54	50	---
Sulfur	ppm	ASTM D5185m	22500	15411	13746	---
Visc @ 40°C	cSt	ASTM D445	143	135	135	---

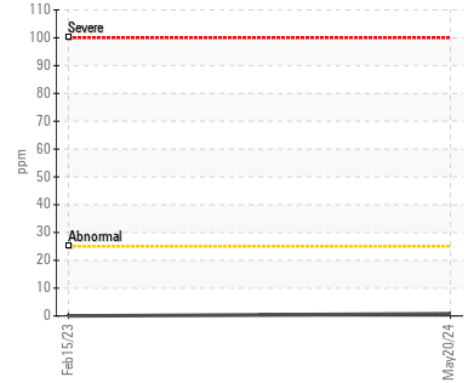
▲ Ferrous Alloys



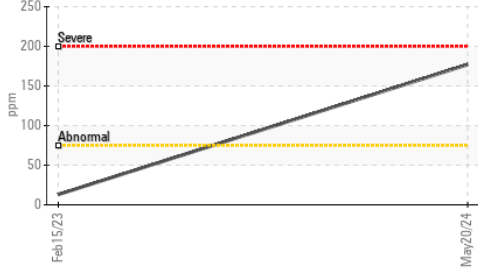
▲ Iron (ppm)



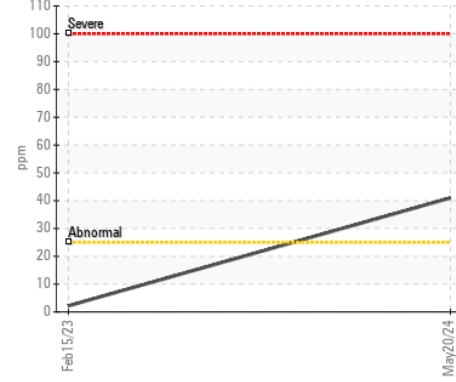
Lead (ppm)



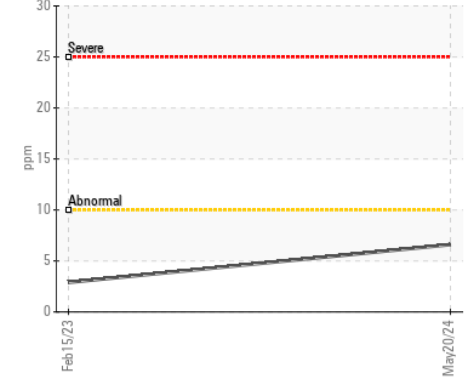
▲ Silicon (ppm)



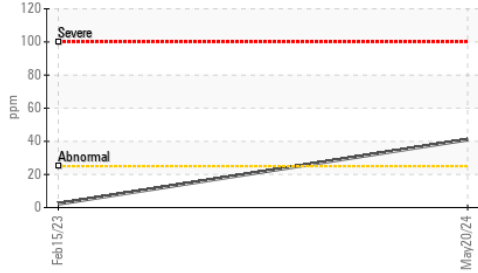
● Aluminum (ppm)



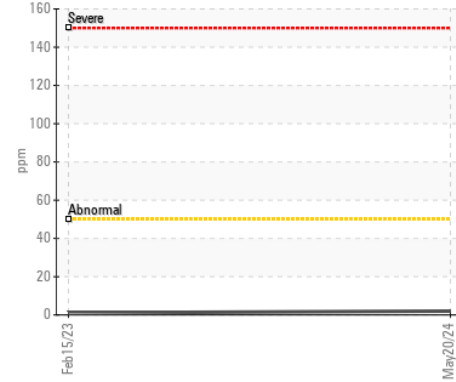
Chromium (ppm)



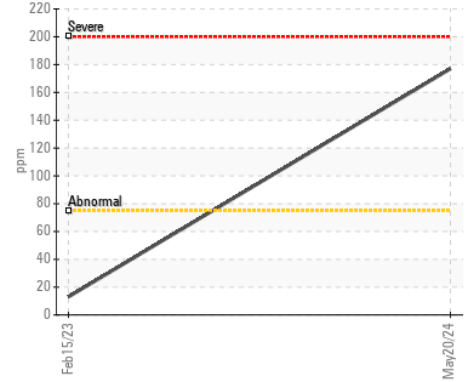
● Aluminum (ppm)



Copper (ppm)



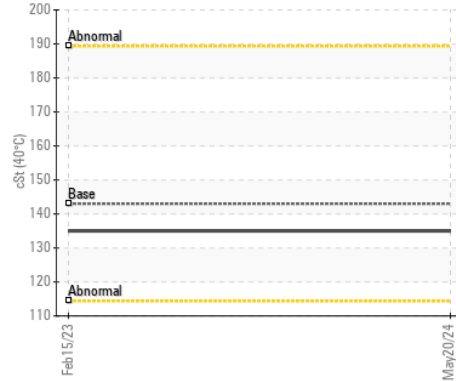
▲ Silicon (ppm)



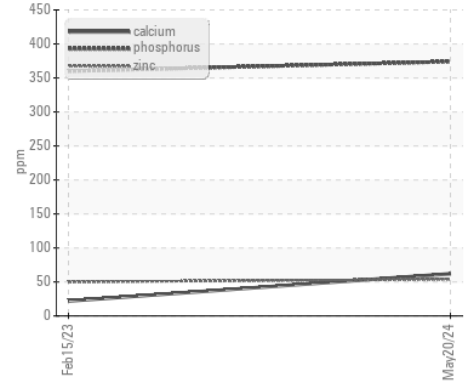
Viscosity @ 40°C



Viscosity @ 40°C



Additives



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : LW0009052
 Lab Number : 06189583
 Unique Number : 11046335
 Test Package : MOB 1
 Received : 23 May 2024
 Tested : 25 May 2024
 Diagnosed : 28 May 2024 - Sean Felton

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)