



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>ATTENTION</b>



Area  
**KEMP QUARRIES / BCS - GRAVETTE [69060]**  
Machine Id  
**WL125**  
Component  
**Front Right Final Drive**  
Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm1 )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PCA0108491</b>	PCA0069837	PCA0086367
Sample Date		Client Info		<b>13 May 2024</b>	21 Dec 2023	16 Jun 2023
Machine Age	hrs	Client Info		<b>399020</b>	399020	39423
Oil Age	hrs	Client Info		<b>399020</b>	299020	39423
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	Changed	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	ABNORMAL	NORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	<b>5</b>	5	6
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>75	<b>&lt;1</b>	2	<1
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>1</b>	2	1
Tin	ppm	ASTM D5185m	>8	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

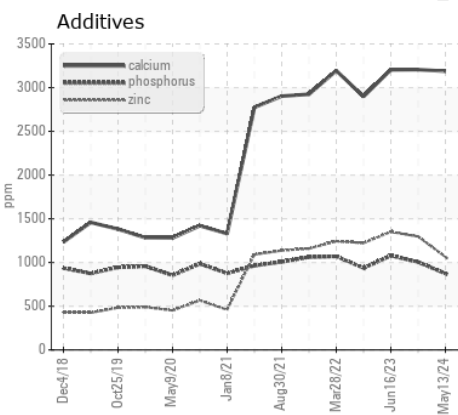
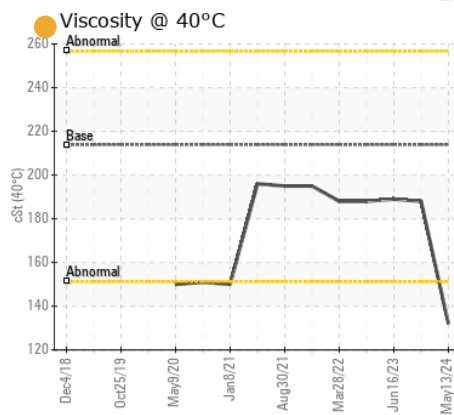
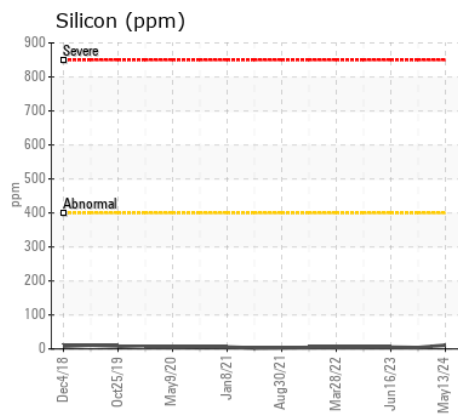
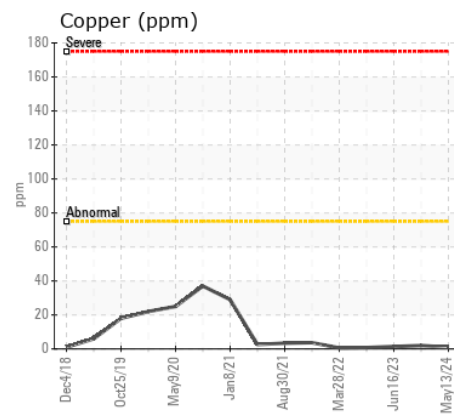
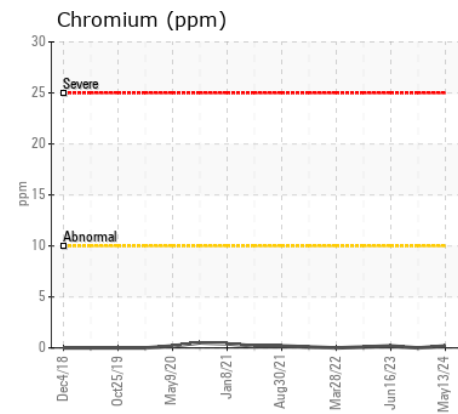
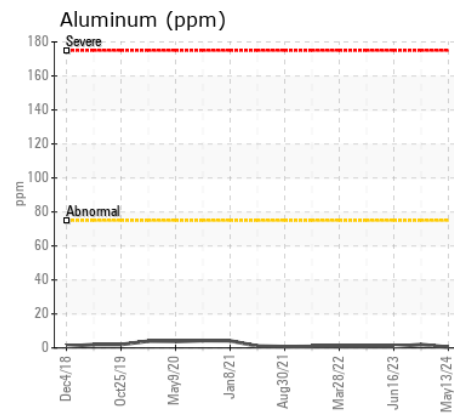
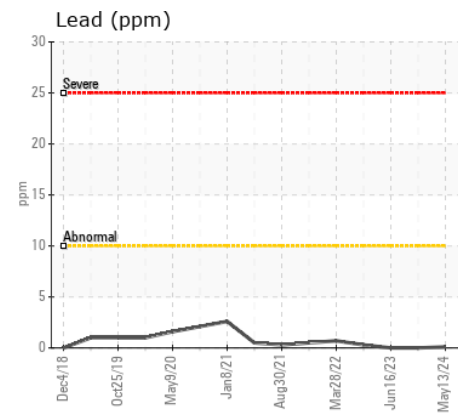
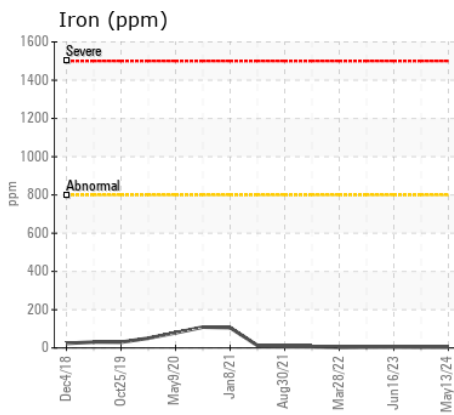
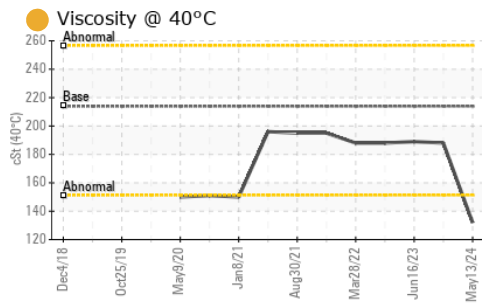
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>400	<b>11</b>	4	5
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	1
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	0.2%	NEG

**FLUID CONDITION**

The oil viscosity is lower than normal. Confirm oil type. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>0</b>	0	1
Boron	ppm	ASTM D5185m	2	<b>12</b>	5	6
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>3</b>	2	2
Manganese	ppm	ASTM D5185m	0	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	9	<b>20</b>	31	33
Calcium	ppm	ASTM D5185m	3114	<b>3188</b>	3206	3204
Phosphorus	ppm	ASTM D5185m	1099	<b>874</b>	1006	1079
Zinc	ppm	ASTM D5185m	1245	<b>1064</b>	1298	1351
Sulfur	ppm	ASTM D5185m	7086	<b>5274</b>	5008	6568
Visc @ 40°C	cSt	ASTM D445	213.9	<b>132</b>	188	189



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108491  
**Lab Number** : 06189815  
**Unique Number** : 11046567  
**Test Package** : MOB 1

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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