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WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

KEMP QUARRIES / KEMP STONE - FAIRLAND [68773] OHT042

Hydraulic System

PETRO CANADA PRODURO TO-4 SAE 30 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid and filters. Hydraulic fluid presant)

W	R

All component wear rates are normal.

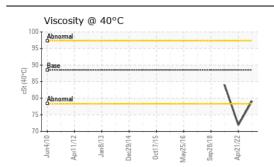
CONTAMINATION

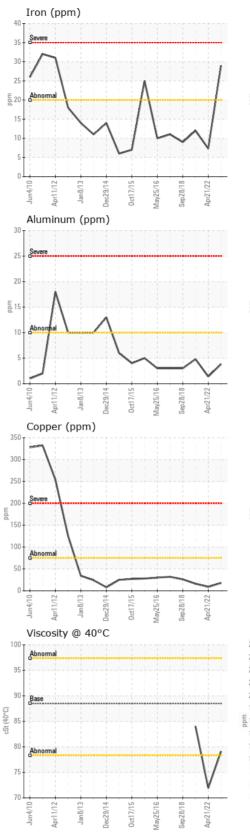
There is no indication of any contamination in the fluid.

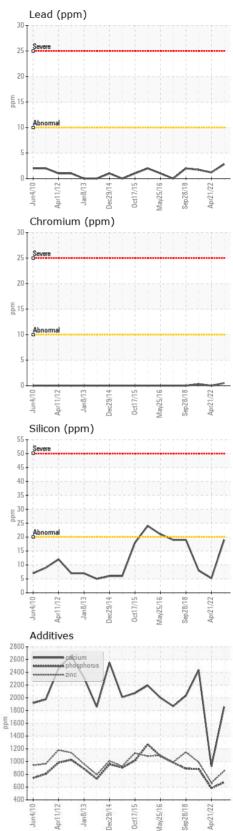
FLUID		

The condition of the fluid is acceptable for the time in service.

-4 SAE 30	(G/	<u>, , , , , , , , , , , , , , , , , , , </u>				
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0108701	PCA0037558	PCA0025434
Sample Date		Client Info		15 May 2024	21 Apr 2022	24 Jan 2022
Machine Age	hrs	Client Info		26970	26463	26022
Oil Age	hrs	Client Info		26970	26463	26022
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
				•••		40
Iron	ppm	ASTM D5185m	>20	29	7	12
Chromium	ppm	ASTM D5185m	>10	<1	0	<1
Nickel	ppm	ASTM D5185m	>10	1	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		1	<1	1
Aluminum	ppm	ASTM D5185m	>10	4	1	5
Lead	ppm	ASTM D5185m	>10	3	1	2
Copper	ppm	ASTM D5185m	>75	18	9	16
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	19	5	8
Potassium	ppm	ASTM D5185m	>20	2	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	0.4			NEG
			>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m	>0.1	NEG 2	0 NEG	0
Sodium Boron	ppm ppm	ASTM D5185m ASTM D5185m	>0.1			
				2	0	0
Boron	ppm	ASTM D5185m	2	2 3	0 <1	0 6
Boron Barium	ppm ppm	ASTM D5185m ASTM D5185m	2 0	2 3 0	0 <1 0	0 6 0
Boron Barium Molybdenum	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	2 0 0	2 3 0 2	0 <1 0 1	0 6 0 3
Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 0 9	2 3 0 2 <1	0 <1 0 1 0	0 6 0 3 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 0 9 1	2 3 0 2 <1 28	0 <1 0 1 0 18	0 6 0 3 <1 38
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 0 9 1 3131	2 3 0 2 <1 28 1856	0 <1 0 1 0 18 924	0 6 0 3 <1 38 2435
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 0 9 1 3131 1194	2 3 0 2 <1 28 1856 676	0 <1 0 1 0 18 924 583	0 6 0 3 <1 38 2435 886









Kemp Quarries - Kemp Stone - Fairland Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : PCA0108701 Received 18350 S 590 Rd : 23 May 2024 Lab Number : 06189874 Tested Fairland, OK : 30 May 2024 Diagnosed Unique Number : 11046626 : 30 May 2024 - Jonathan Hester US 74343 Test Package : MOB 1 Contact: Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. fairland@kempstone.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Т: F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)