



Area  
**KEMP QUARRIES / BCS - GRAVETTE [69060]**  
Machine Id  
**WL125**  
Component  
**Diesel Engine**  
Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

### RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Resample at the next service interval to monitor. ( Customer Sample Comment: Pm1 )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PCA0108496</b>	PCA0069835	PCA0086355
Sample Date		Client Info		<b>13 May 2024</b>	02 Jan 2024	16 Jun 2023
Machine Age	hrs	Client Info		<b>399020</b>	39902	39423
Oil Age	hrs	Client Info		<b>32953</b>	0	39423
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	SEVERE	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>61</b>	▲ 105	19
Chromium	ppm	ASTM D5185m	>20	<b>3</b>	5	<1
Nickel	ppm	ASTM D5185m	>2	<b>2</b>	2	0
Titanium	ppm	ASTM D5185m	>2	<b>1</b>	3	0
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>18</b>	● 82	1
Lead	ppm	ASTM D5185m	>40	<b>7</b>	10	3
Copper	ppm	ASTM D5185m	>330	<b>13</b>	20	3
Tin	ppm	ASTM D5185m	>15	<b>2</b>	2	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

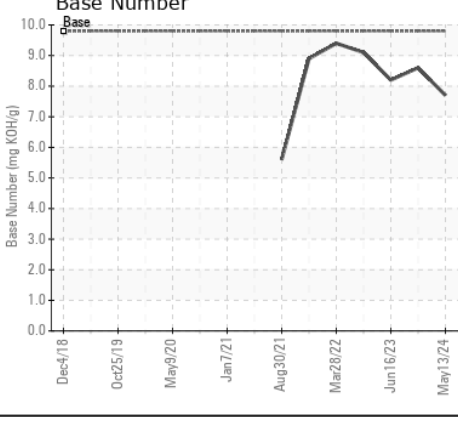
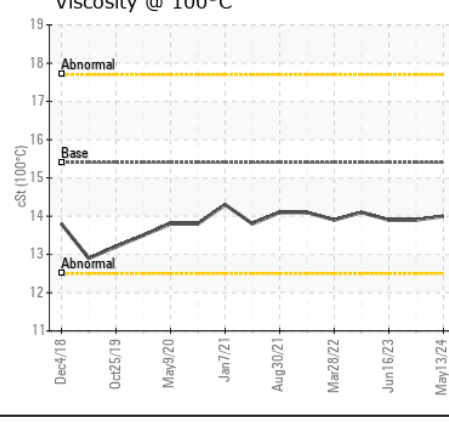
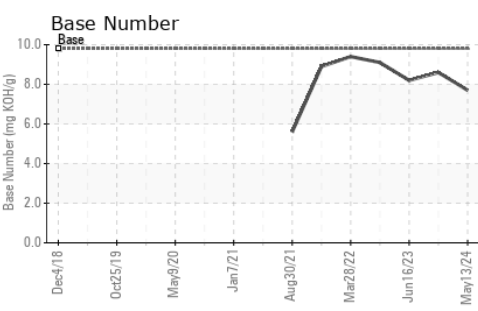
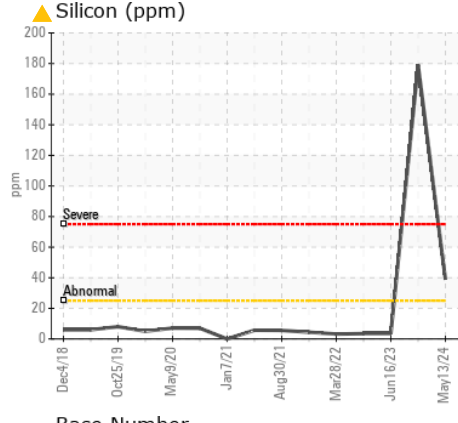
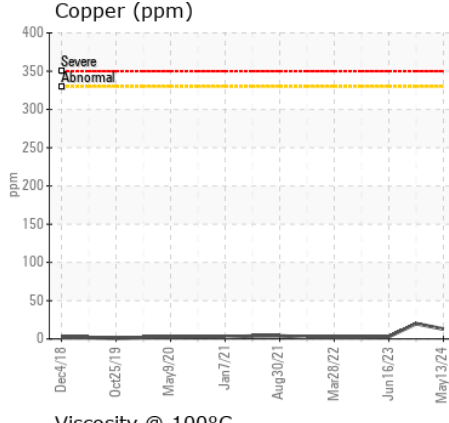
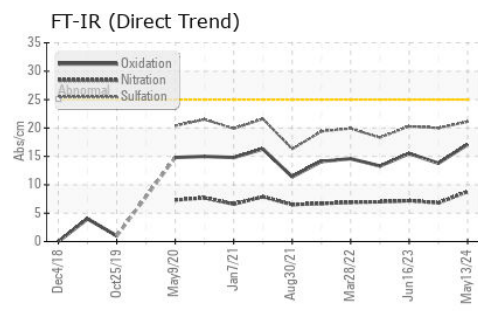
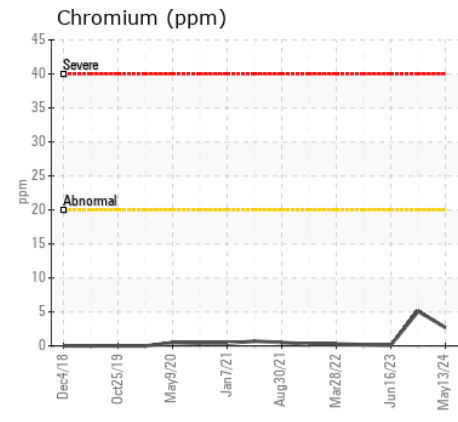
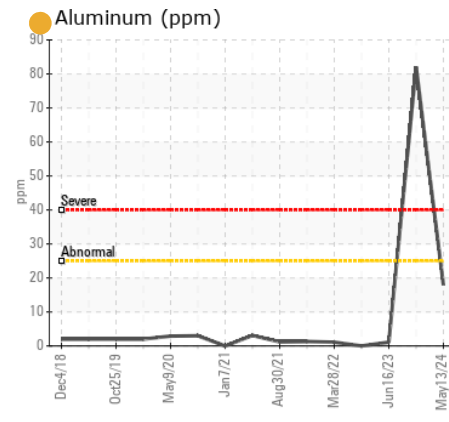
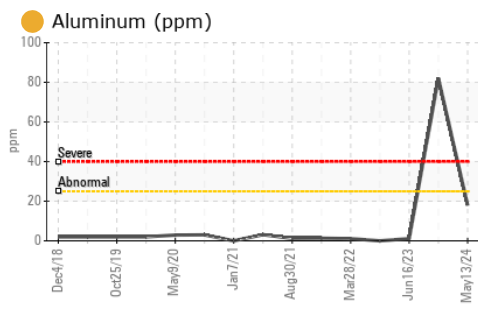
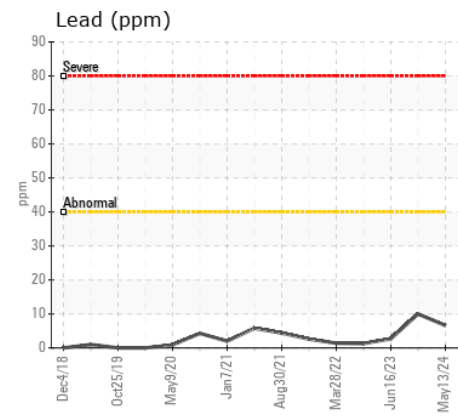
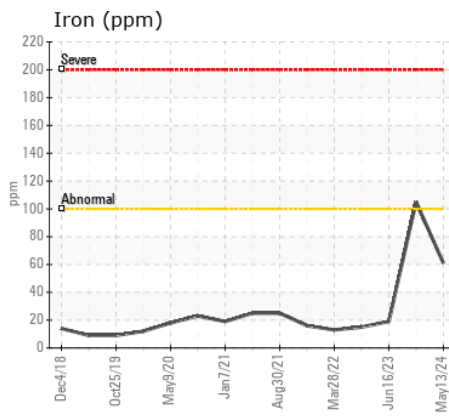
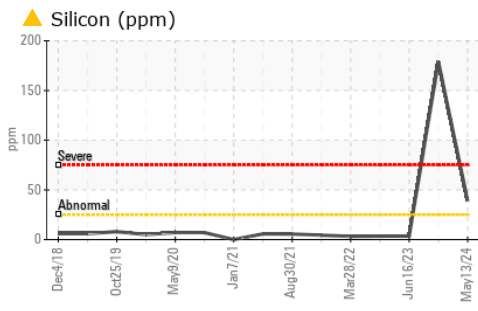
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>25	▲ <b>39</b>	▲ 179	4
Potassium	ppm	ASTM D5185m	>20	<b>7</b>	24	1
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.5</b>	1	1.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.8</b>	6.8	7.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>21.1</b>	20.0	20.3
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>4</b>	18	0
Boron	ppm	ASTM D5185m	0	<b>1</b>	0	2
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	60	<b>70</b>	69	63
Manganese	ppm	ASTM D5185m	0	<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	1010	<b>1024</b>	1001	928
Calcium	ppm	ASTM D5185m	1070	<b>1227</b>	1130	1118
Phosphorus	ppm	ASTM D5185m	1150	<b>1073</b>	1019	1016
Zinc	ppm	ASTM D5185m	1270	<b>1320</b>	1249	1257
Sulfur	ppm	ASTM D5185m	2060	<b>3323</b>	3207	3408
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>17.1</b>	13.8	15.5
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	<b>7.7</b>	8.6	8.2
Visc @ 100°C	cSt	ASTM D445	15.4	<b>14.0</b>	13.9	13.9



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108496 **Received** : 23 May 2024  
**Lab Number** : 06189913 **Tested** : 25 May 2024  
**Unique Number** : 11046665 **Diagnosed** : 29 May 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:  
 gravette@bentoncountystone.com

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)