

Machine Id VOLVO 409 Component Diesel Engine Fluid PETRO CANADA DURON SHP 10W30 (10 GAL)

D	EC	ЛЛСР		TIC	
n	EU	MEN	NUA		ЛЛ

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

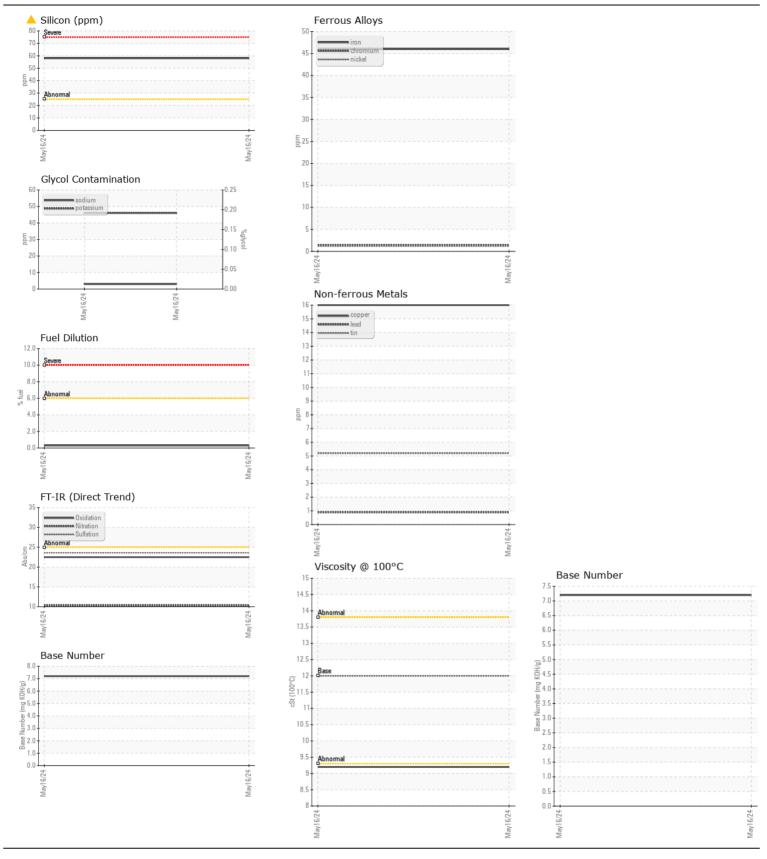
COI	MIN	N

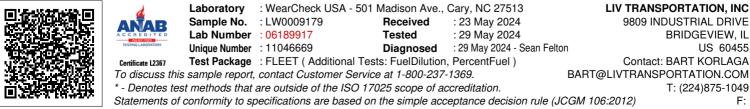
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Elemental level of silicon (Si) above normal indicating ingress of seal material. Tests indicate that there is no fuel present in the oil.

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	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		LW0009179		
	Sample Date		Client Info		16 May 2024		
	Machine Age	hrs	Client Info		31459		
	Oil Age	hrs	Client Info		31459		
	Filter Age	hrs	Client Info		31459		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
	Iron	ppm	ASTM D5185m	>100	46		
	Chromium	ppm	ASTM D5185m	>20	1		
	Nickel	ppm	ASTM D5185m	>2	1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m	>2	9		
	Aluminum	ppm	ASTM D5185m	>25	22		
	Lead	ppm	ASTM D5185m	>40	<1		
	Copper	ppm	ASTM D5185m	>330	16		
	Tin	ppm	ASTM D5185m	>15	5		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Silicon	ppm	ASTM D5185m	>25	▲ 58		
	Potassium	ppm	ASTM D5185m	>20	46		
	Fuel	%	ASTM D3524	>6.0	0.3		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method	0	NEG		
	Soot %	%	*ASTM D7844	>3	0.2		
	Nitration	Abs/cm	*ASTM D7624	>20	10.3		
	Sulfation	Abs/.1mm	*ASTM D7415	>30	23.6		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Sodium	ppm	ASTM D5185m		3		
	Boron	ppm	ASTM D5185m	2	159		
	Barium	ppm	ASTM D5185m	0	0		
	Molybdenum	ppm	ASTM D5185m	50	126		
	Manganese	ppm	ASTM D5185m	0	4		
	Magnesium	ppm	ASTM D5185m	950	696		
	Calcium	ppm	ASTM D5185m	1050	1726		
	Phosphorus	ppm	ASTM D5185m	995	759		
	Zinc	ppm	ASTM D5185m	1180	943		
	Sulfur	ppm	ASTM D5185m	2600	2728		
	Oxidation	Abs/.1mm	*ASTM D7414	>25	22.5		
	Base Number (BN)	mg KOH/g	ASTM D2896		7.2		
	Visc @ 100°C	cSt	ASTM D445	12.00	9.2		
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## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.





Submitted By: GREG SMIALKOWSKI Page 2 of 2