WEAR CONTAMINATION FLUID CONDITION

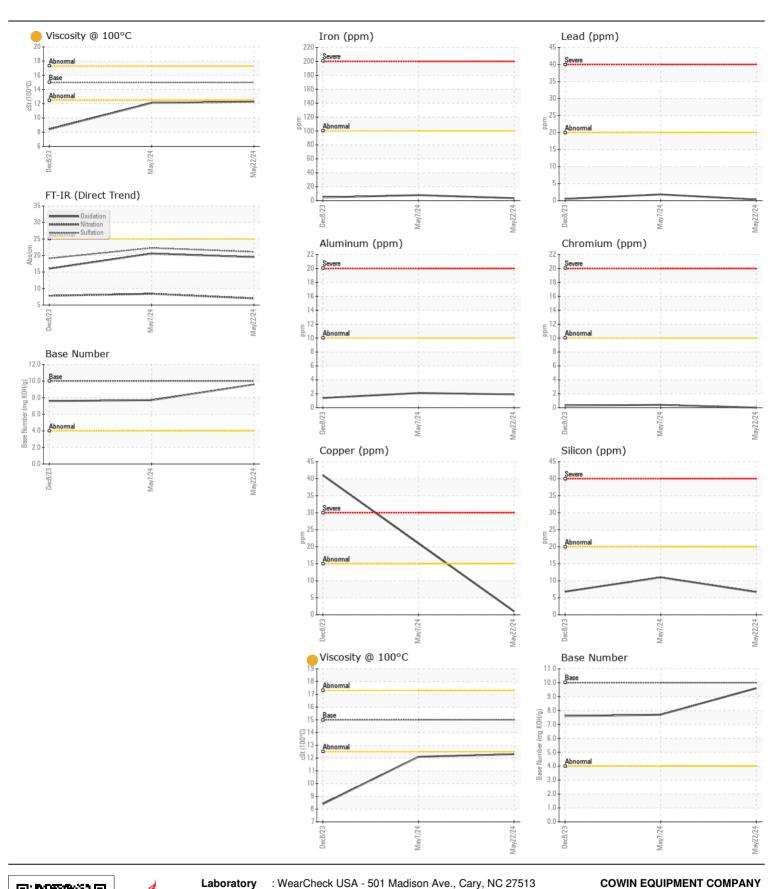
NORMAL NORMAL ATTENTION

[SWO-072114 APAC ALA]

VOLVO EC350EL 314549

Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		VCP453835	VCP443247	VCP43085
	Sample Date		Client Info		22 May 2024	07 May 2024	08 Dec 202
	Machine Age	hrs	Client Info		4555	1951	1449
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ATTENTION	ABNORMAL	SEVERE
WEAR	Iron	ppm	ASTM D5185m	>100	3	8	5
	Chromium	ppm	ASTM D5185m	>10	0	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		<1	<1	<1
	Titanium	ppm	ASTM D5185m		0	<1	<1
	Silver	ppm	ASTM D5185m	>2	<1	0	0
	Aluminum	ppm	ASTM D5185m		2	2	1
	Lead	ppm	ASTM D5185m		- <1	2	<1
	Copper	ppm	ASTM D5185m	>15	1	<u>^</u> 21	<u></u> 41
	Tin	ppm	ASTM D5185m		<1	2	1
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	7	11	7
	Potassium	ppm	ASTM D5185m		<1	2	2
Fuel content negligible. There is no indication of any contamination in the oil.	Fuel		WC Method		<1.0	1.1	1 3.7
	Water		WC Method	>0.1	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
	Nitration	Abs/cm	*ASTM D7624	>20	7.0	8.4	7.8
	Sulfation	Abs/.1mm	*ASTM D7415	>30	21.1	22.3	19.1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORN
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	0
	Boron	ppm	ASTM D5185m	2.5	54	46	61
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Barium	ppm	ASTM D5185m	0.0	0	2	11
	Molybdenum	ppm	ASTM D5185m	0.7	43	50	71
	Manganese	ppm	ASTM D5185m	0.0	<1	<1	<1
	Magnesium	ppm	ASTM D5185m	256	543	476	462
	Calcium	ppm	ASTM D5185m	2057	1670	1684	1312
	Phosphorus	ppm	ASTM D5185m	935	909	888	659
	Zinc	ppm	ASTM D5185m		1129	1027	817
	Sulfur	ppm	ASTM D5185m	4079	3367	2886	2842
	Oxidation	Abs/.1mm	*ASTM D7414	>25	19.5	20.6	16.0
							- 0
	Base Number (BN)	mg KOH/g	ASTM D2896	10	9.6	7.7	7.6





Laboratory Sample No.

: VCP453835 Lab Number : 06190152 Unique Number : 11046904

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed

: 29 May 2024 : 29 May 2024 - Angela Borella

: 24 May 2024

PENSACOLA, FL US 32534 Contact: HUGH DOBBS

HDOBBS@COWIN.COM T: (850)479-3004 F: (850)474-1602

7950 PITTMAN AVE

Test Package : MOB 1 (Additional Tests: TBN) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)