



[701286 PRIMORIS] Machine Id VOLVO A40G 352491 Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP437294	VCP414718	VCP411350
	Sample Date		Client Info		18 Apr 2024	22 Sep 2023	25 Apr 2023
	Machine Age	hrs	Client Info		5157	4299	3617
	Oil Age	hrs	Client Info		1000	4299	3617
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Changed	Not Changd
	Filter Changed		Client Info		Not Changd	Changed	Not Changd
	Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>50	2	6	8
	Chromium	ppm	ASTM D5185m	>20	0	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0	<1	0
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		<1	0	<1
	Aluminum	ppm	ASTM D5185m	>20	0	2	2
	Lead	ppm	ASTM D5185m	>20	<1	5	4
	Copper	ppm	ASTM D5185m	>150	<1	1	3
	Tin	ppm	ASTM D5185m	>20	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon		ASTM D5185m	<20	2	8	8
CONTAMINATION	Potassium	ppm ppm	ASTM D5185m		0	1	<1
The system cleanliness is acceptable for your target ISO 4406	Water	ppiii	WC Method		NEG	NEG	NEG
cleanliness code. The system and fluid cleanliness is acceptable.	Particles >4µm		ASTM D7647	>0.1	3327	600	
	Particles >6µm		ASTM D7647 ASTM D7647	> 5000	802	91	
	Particles >0µm		ASTM D7647 ASTM D7647		56	9	
	Particles >21µm		ASTM D7647		10	4	
	Particles >38µm		ASTM D7647 ASTM D7647		0	0	
	Particles >30µm		ASTM D7647 ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		19/17/13	16/14/10	
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	A MODEF
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water		*Visual	>0.1	NEG	NEG	NEG
		304141	Visual	20.1		NLG	NLG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	3	3
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0	0	0
suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	<1
	Manganese	ppm	ASTM D5185m		0	<1	<1
	Magnesium	ppm	ASTM D5185m		0	6	13
	Calcium	ppm	ASTM D5185m		118	259	271
	Phosphorus	ppm	ASTM D5185m		348	394	407
	Zinc	ppm	ASTM D5185m		462	521	508
	Sulfur	ppm	ASTM D5185m	3719	2083	1238	1324
	Acid Number (ANI)	ma KOU/a	ACTM DOD4E		0.00	0.40	0.44

Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445 46

0.42

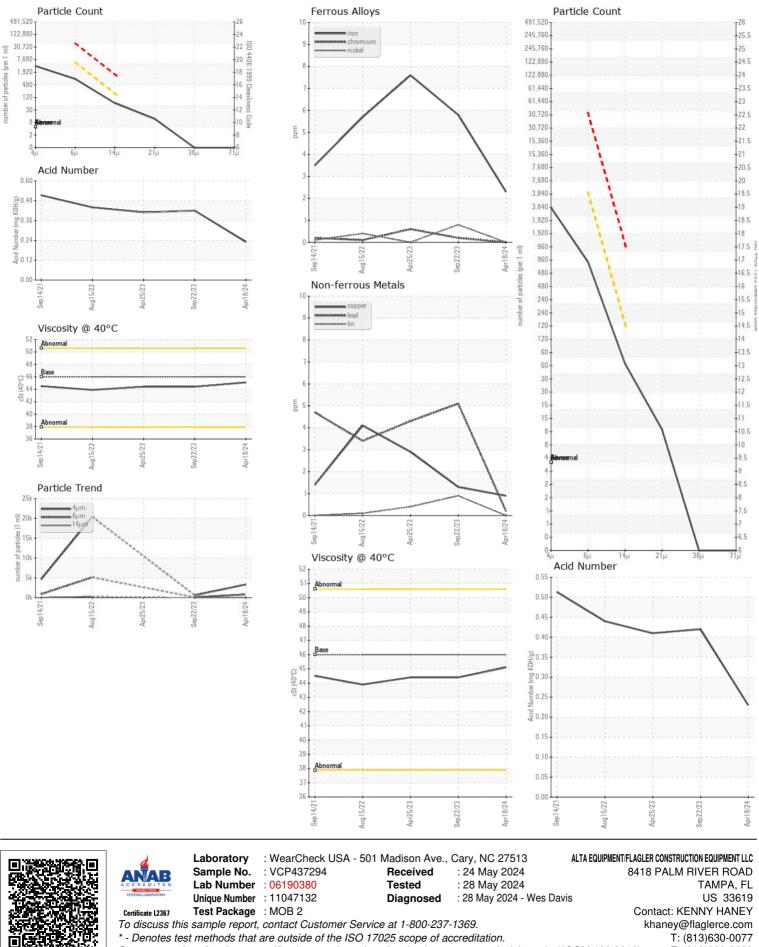
44.4

0.41

44.4

0.23

45.1



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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