



VOLVO

OIL ANALYSIS REPORT

WEAR
CONTAMINATION
FLUID CONDITION

ABNORMAL

SEVERE

NORMAL

Area

[701908 MOSAIC]

Machine Id

TAKEUCHI TB2150 514601123

Component

Rear Right Final Drive

Fluid

VOLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP437292	---	---
Sample Date		Client Info		17 Apr 2024	---	---
Machine Age	hrs	Client Info		967	---	---
Oil Age	hrs	Client Info		500	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				SEVERE	---	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>500	▲ 1363	---	---
Chromium	ppm	ASTM D5185m	>10	▲ 14	---	---
Nickel	ppm	ASTM D5185m	>10	7	---	---
Titanium	ppm	ASTM D5185m		2	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	● 24	---	---
Lead	ppm	ASTM D5185m	>25	<1	---	---
Copper	ppm	ASTM D5185m	>50	3	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

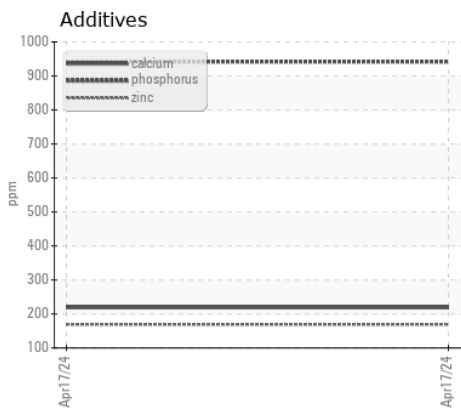
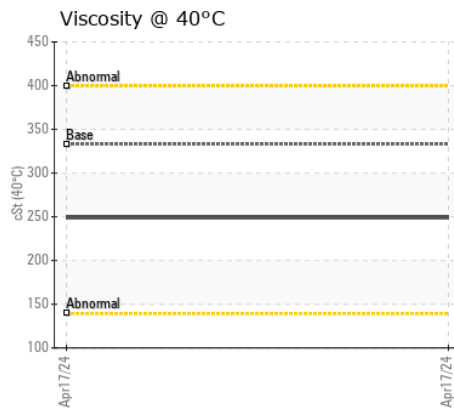
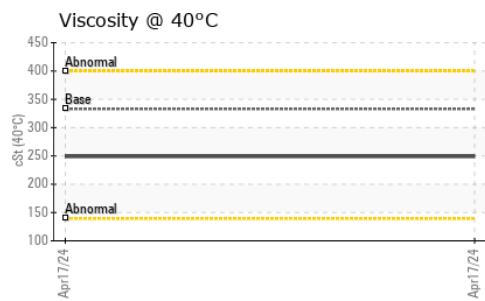
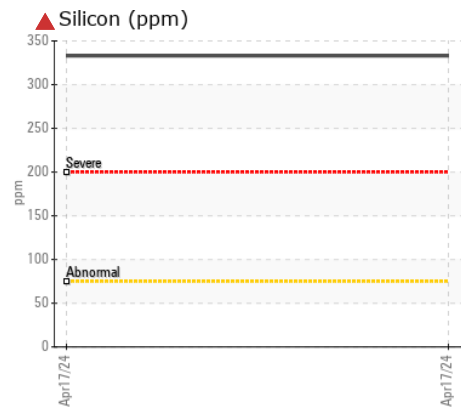
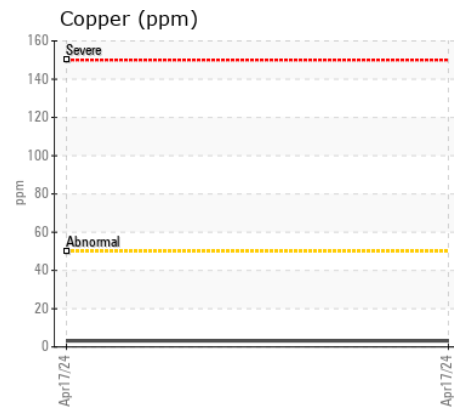
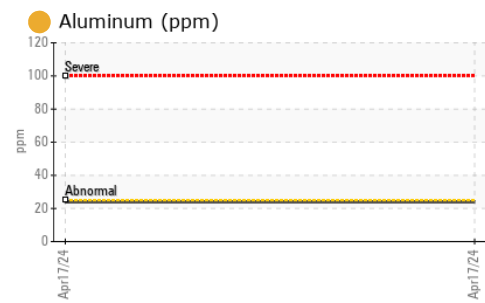
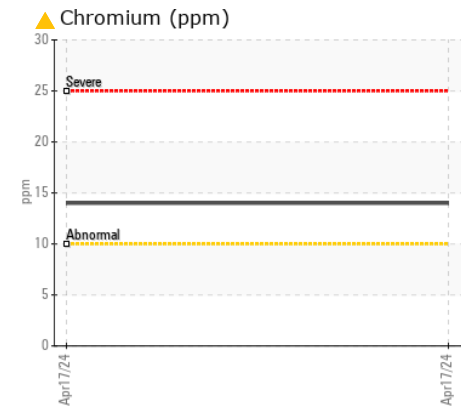
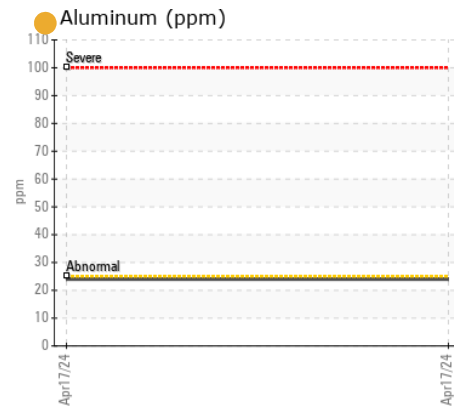
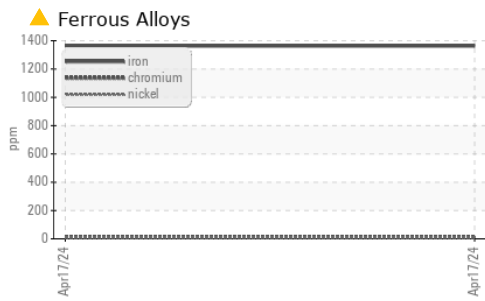
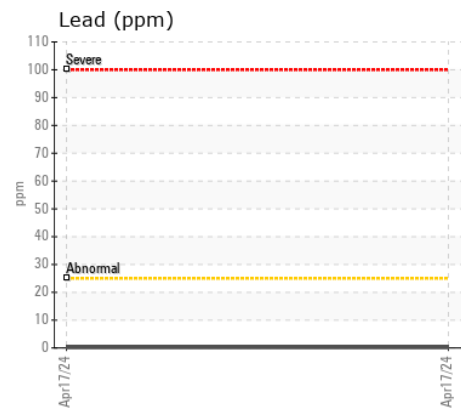
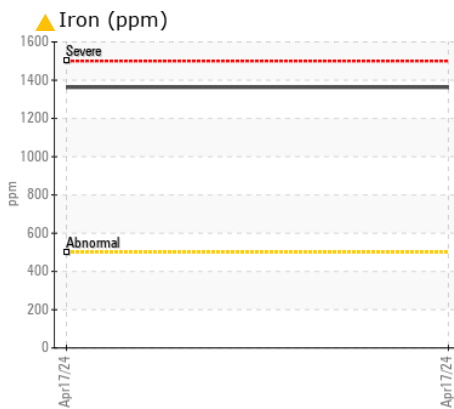
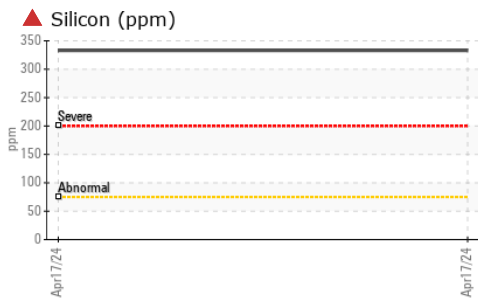
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>75	▲ 333	---	---
Potassium	ppm	ASTM D5185m	>20	17	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m		3	---	---
Boron	ppm	ASTM D5185m	111	119	---	---
Barium	ppm	ASTM D5185m	0.0	1	---	---
Molybdenum	ppm	ASTM D5185m	0.9	10	---	---
Manganese	ppm	ASTM D5185m	0.0	12	---	---
Magnesium	ppm	ASTM D5185m	39	60	---	---
Calcium	ppm	ASTM D5185m	93	219	---	---
Phosphorus	ppm	ASTM D5185m	920	942	---	---
Zinc	ppm	ASTM D5185m	104	169	---	---
Sulfur	ppm	ASTM D5185m	20179	26926	---	---
Visc @ 40°C	cSt	ASTM D445	333	249	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP437292
Lab Number : 06190777
Unique Number : 11047529
Test Package : MOB 1

Received : 24 May 2024
Tested : 29 May 2024
Diagnosed : 29 May 2024 - Sean Felton

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)