



| | |
|-----------------|-----------------|
| WEAR | NORMAL |
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | ABNORMAL |

Machine Id
TEREX CRUSHER JC-1 (S/N 960491)
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | CL0005471 | CL0002243 | CL0001480 |
| Sample Date | | Client Info | | 18 May 2024 | 11 Jun 2021 | 21 Aug 2020 |
| Machine Age | hrs | Client Info | | 4940 | 3600 | 3155 |
| Oil Age | hrs | Client Info | | 4940 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Not Changed | Not Changed | Not Changed |
| Filter Changed | | Client Info | | Changed | Changed | Not Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|------|
| Iron | ppm | ASTM D5185m | >20 | 2 | 9 | 12 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >10 | <1 | 3 | 5 |
| Copper | ppm | ASTM D5185m | >75 | 4 | 7 | 10 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

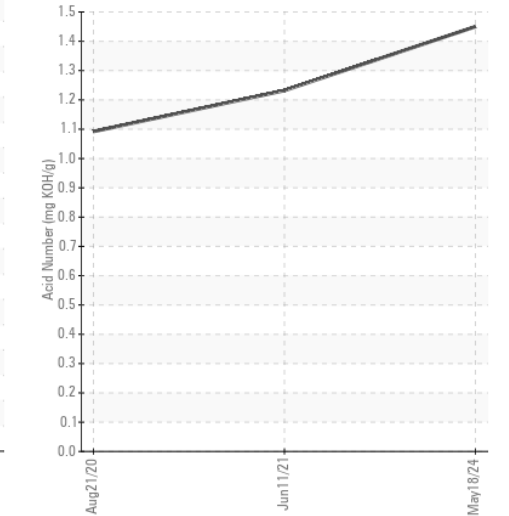
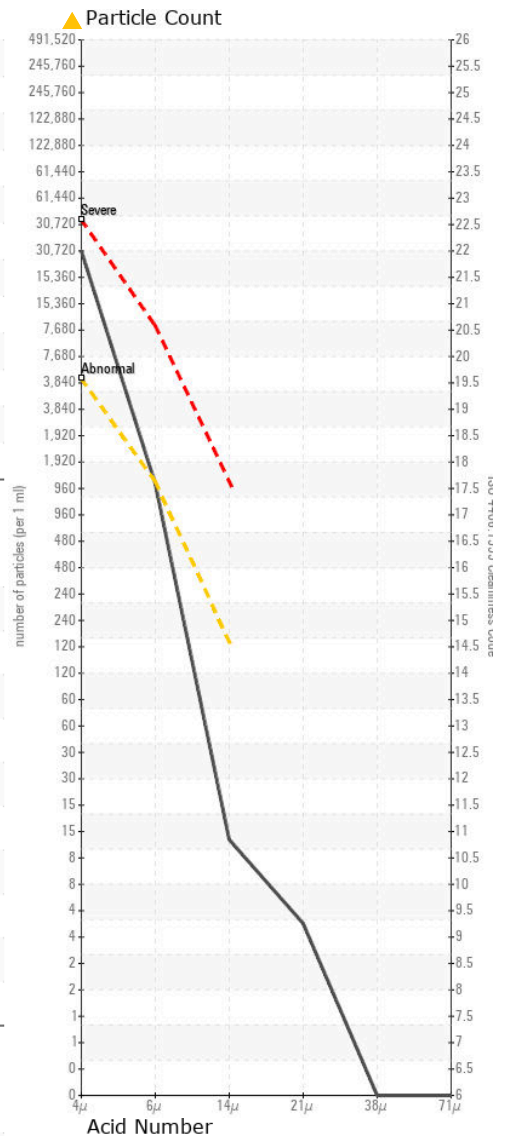
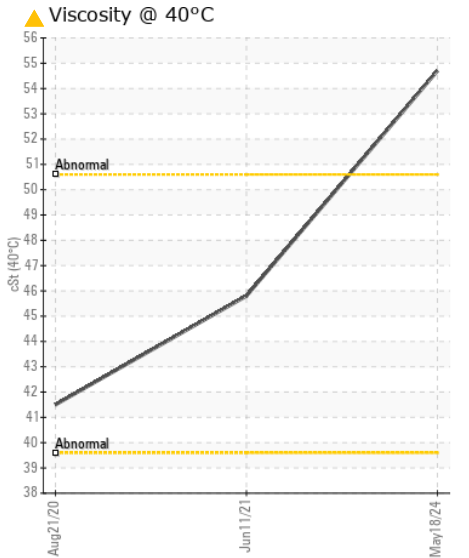
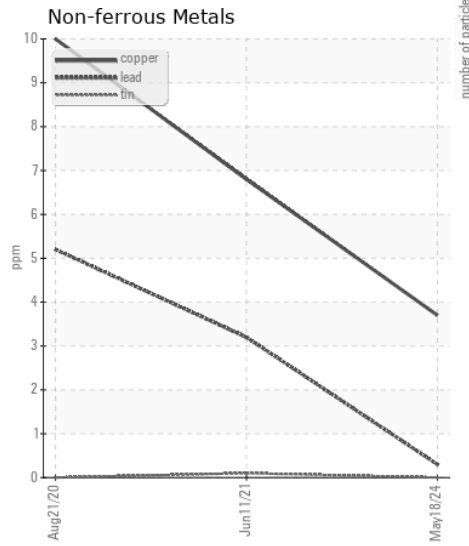
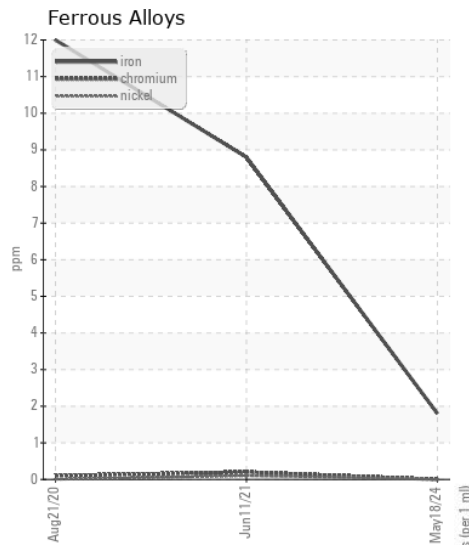
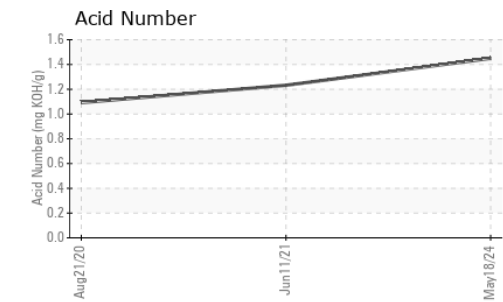
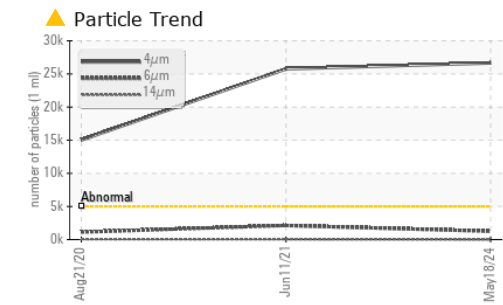
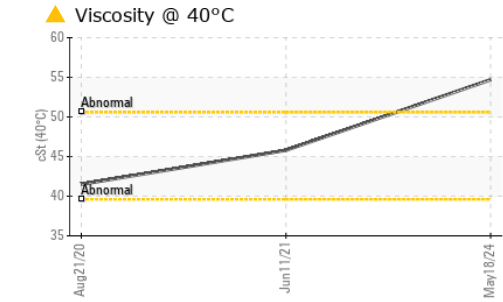
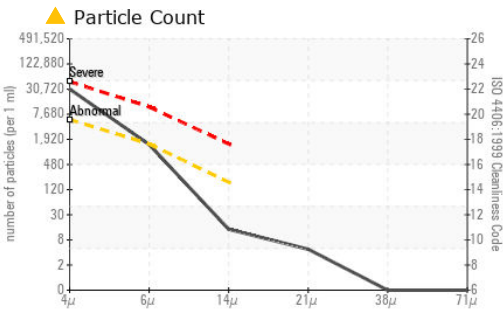
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

| | | | | | | |
|------------------|--------|--------------|-----------|-------------------|------------|------------|
| Silicon | ppm | ASTM D5185m | >20 | 4 | 6 | 9 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | <1 | 0 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| Particles >4µm | | ASTM D7647 | >5000 | ▲ 26660 | ▲ 25766 | ▲ 15027 |
| Particles >6µm | | ASTM D7647 | >1300 | 1265 | ● 2126 | 1123 |
| Particles >14µm | | ASTM D7647 | >160 | 12 | 41 | 53 |
| Particles >21µm | | ASTM D7647 | >40 | 4 | 12 | 14 |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 0 | 2 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ 22/17/11 | ▲ 22/18/13 | ▲ 21/17/13 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |

FLUID CONDITION

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

| | | | | | | |
|------------------|----------|-------------|--|---------------|-------|-------|
| Sodium | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Boron | ppm | ASTM D5185m | | 0 | 4 | 5 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 1 | 1 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | 2 | 4 |
| Magnesium | ppm | ASTM D5185m | | 28 | 10 | 2 |
| Calcium | ppm | ASTM D5185m | | 2236 | 1357 | 282 |
| Phosphorus | ppm | ASTM D5185m | | 947 | 623 | 274 |
| Zinc | ppm | ASTM D5185m | | 1037 | 773 | 489 |
| Sulfur | ppm | ASTM D5185m | | 3658 | 2488 | 1818 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.45 | 1.232 | 1.092 |
| Visc @ 40°C | cSt | ASTM D445 | | ▲ 54.7 | 45.8 | 41.5 |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : CL0005471
Lab Number : 06190989
Unique Number : 11047741
Test Package : CONST
Received : 24 May 2024
Tested : 30 May 2024
Diagnosed : 30 May 2024 - Angela Borella

PEDULLA
 146 MCLELLAND
 MOORESVILLE, NC
 US 28115
 Contact: LARRY

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: