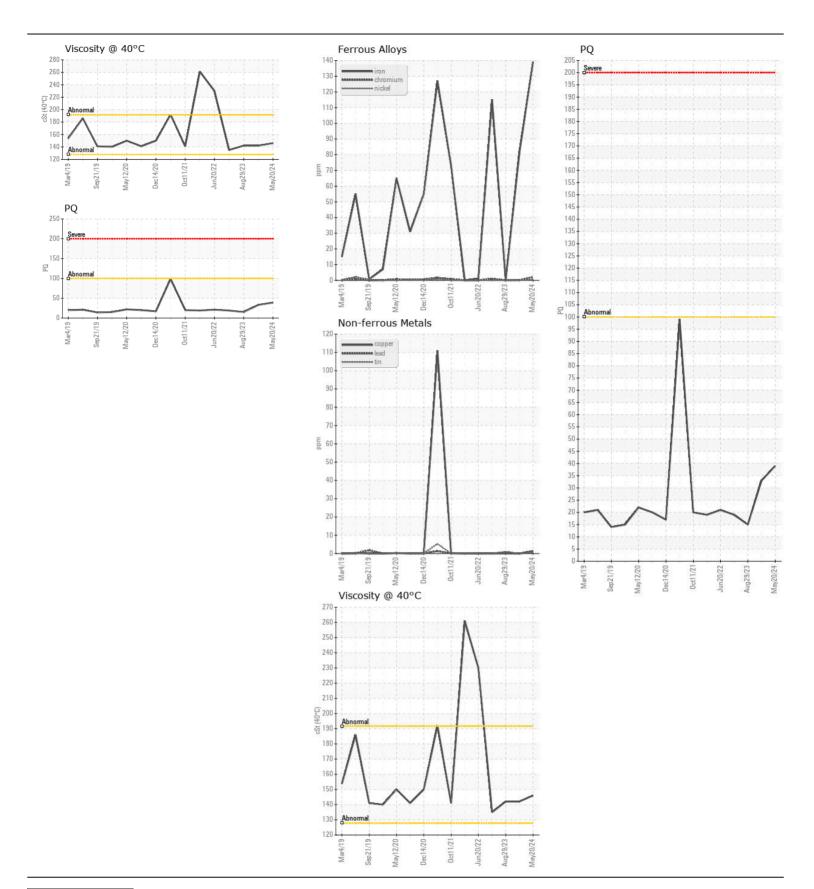
WEAR CONTAMINATION FLUID CONDITION **NORMAL NORMAL NORMAL**

[W67130]

HITACHI 470LC HCMJAG60C00060577

Left Swing Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. (Customer Sample Comment: W67130)	Sample Number		Client Info		JR0215757		JR0178045
	Sample Date		Client Info		20 May 2024	05 Jan 2024	29 Aug 202
	Machine Age	hrs	Client Info		8038	8575	8296
	Oil Age	hrs	Client Info		8296	279	8296
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Not Changd	Changed
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
VEAR	PQ		ASTM D8184		39	33	15
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>400	139	81	0
	Chromium	ppm	ASTM D5185m	>10	2	<1	0
	Nickel	ppm	ASTM D5185m	>10	<1	0	0
	Titanium	ppm	ASTM D5185m		<1	0	<1
	Silver	ppm	ASTM D5185m		1	0	2
	Aluminum	ppm	ASTM D5185m	>25	4	0	<1
	Lead	ppm	ASTM D5185m	>50	<1	0	0
	Copper	ppm	ASTM D5185m	>200	1	0	<1
	Tin	ppm	ASTM D5185m	>10	<1	0	1
	Vanadium	ppm	ASTM D5185m		<1	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>50	26	10	<1
	Potassium	ppm	ASTM D5185m	>20	2	0	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
LUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	<1
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		46	19	4
	Barium	ppm	ASTM D5185m		<1	<1	0
	Molybdenum	ppm	ASTM D5185m		<1	0	<1
	Manganese	ppm	ASTM D5185m		2	<1	<1
	Magnesium	ppm	ASTM D5185m		2	2	3
	Calcium	ppm	ASTM D5185m		28	67	3
	Phosphorus	ppm	ASTM D5185m		852	364	293
	Zinc	ppm	ASTM D5185m		23	15	3
		LL					_
	Sulfur	ppm	ASTM D5185m		21233	18969	18027







Laboratory Sample No. Lab Number Unique Number : 11048069

: JR0215757 : 06191317

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed

: 29 May 2024 : 29 May 2024 - Sean Felton

: 24 May 2024

JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC

US 28269

Contact: CHARLOTTE SHOP myoung@jamesriverequipment.com

T: (704)597-0211 F: (704)596-6198

Test Package : CONST (Additional Tests: PQ) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)