

# WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## Ascendum Machinery/250 Hour Service

## **SANDVIK 56875**

Component Compressor

## SHELL CORENA S4 R46 (--- GAL)

#### RECOMMENDATION

Resample at the next service interval to monitor.

#### WEAR

All component wear rates are normal.

#### CONTAMINATION

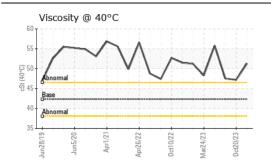
There is no indication of any contamination in the oil.

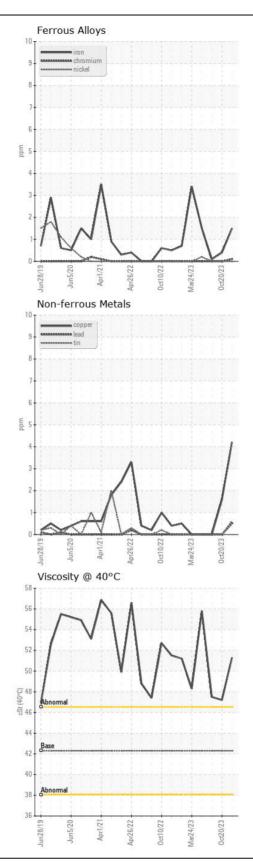
## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sample DateClient Info20 May 202420 Oct 202324 Jul 2023Machine AgehrsClient Info989589698516Oil AgehrsClient Info926453473Filter AgehrsClient Info00473Oil ChangedClient InfoChangedChangedChangedFilter ChangedClient InfoChangedChangedChangedFilter ChangedClient InfoChangedChangedChangedSample StatusStim D5185m>502<1<1IronppmASTM D5185m>502<1<1ChromiumppmASTM D5185m>5<100NickelppmASTM D5185m>5<100SilverppmASTM D5185m>55<100AluminumppmASTM D5185m>65<100CopperppmASTM D5185m>152111LeadppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>352<10SiliconppmASTM D5185m <td< th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th></td<>							
Sample DateClient Into20 May 202420 Oct 202324 Jul 2023Machine AgehrsClient Into989589698516876Oil AgehrsClient Into926453473Filter AgehrsClient Into00473Oil ChangedClient IntoChangedChangedChangedFilter ChangedClient IntoIcChangedChangedSample StatusClient IntoNORMALNORMALNORMALIronppmASTM D5185m>502<1<1ChromiumppmASTM D5185m>502<1<1NickelppmASTM D5185m>502100NickelppmASTM D5185m>502111LeadppmASTM D5185m>554200VanadiumppmASTM D5185m>554200VanadiumppmASTM D5185m>554200VanadiumppmASTM D5185m>554200VanadiumppmASTM D5185m>502200VanadiumppmASTM D5185m>554200VanadiumppmASTM D5185m>502200VanadiumppmASTM D5185m>502200VanadiumppmASTM D5185m <th>Test</th> <th>UOM</th> <th>Method</th> <th>Limit/Abn</th> <th>Current</th> <th>History1</th> <th>History2</th>	Test	UOM	Method	Limit/Abn	Current	History1	History2
Machine AgehrsClient Into989589698516Oil AgehrsClient Into926453473Filter AgehrsClient IntoChangedChangedChangedOil ChangedClient IntoChangedChangedChangedFilter ChangedClient IntoChangedChangedChangedSample StatusClient IntoChangedChangedChangedIronpmASTMD5185>502<1<1ChromiumpmASTMD5185>5021<1<1NickelpmASTMD5185<5<100NickelpmASTMD5185>50<100SilverpmASTMD5185>55<100AluminumpmASTMD5185>55<100QopperpmASTMD5185>10<100VanadiumpmASTMD5185>10<100VanadiumpmASTMD5185>10<100VanadiumpmASTMD5185>10<100VanadiumpmASTMD5185>10<100VanadiumpmASTMD5185>10<100VanadiumpmASTMD5185>20200VanadiumpmASTMD5185>20200SilconppASTMD5185>2020<	Sample Number		Client Info		ASC0009591	ASC0005257	ASC000012
Oil AgehrsClient Info926453473Filter AgehrsClient Info00473Oil ChangedClient InfoChangedChangedChangedChangedFilter ChangedAClient InfoChangedChangedChangedChangedSample Status	Sample Date		Client Info		20 May 2024	20 Oct 2023	24 Jul 2023
Filter Age Oil ChangedhrsClient InfoOO473Oil ChangedClient InfoChangedChangedChangedChangedChangedChangedFilter ChangedQClient InfoChangedChangedChangedChangedChangedSample StatusvNORMALNORMALNORMALNORMALNORMALIronppmASTM D5185m>502<1<1ChromiumppmASTM D5185mS<1000NickelppmASTM D5185mI0000SilverppmASTM D5185mS<1000AluminumppmASTM D5185m>152111LeadppmASTM D5185m>50<1000VanadiumppmASTM D5185m>50<10000VanadiumppmASTM D5185m>50<100000VanadiumppmASTM D5185m>50<1000 <td< th=""><th>Machine Age</th><th>hrs</th><th>Client Info</th><th></th><th>9895</th><th>8969</th><th>8516</th></td<>	Machine Age	hrs	Client Info		9895	8969	8516
Cili Changed Filter ChangedClient InfoChanged ChangedCalCloRiuminum Lead CopperppmASTM D5185m Stats>504200 <t< th=""><th>Oil Age</th><th>hrs</th><th>Client Info</th><th></th><th>926</th><th>453</th><th>473</th></t<>	Oil Age	hrs	Client Info		926	453	473
Filter Changed Sample StatusClient InfoChanged Changed NORMALChanged Changed NORMALChanged Changed NORMALChanged Changed NORMALIronppmASTM D5185m>502<1<1ChromiumppmASTM D5185m>502100NickelppmASTM D5185m0000NickelppmASTM D5185m0000SilverppmASTM D5185m515211LeadppmASTM D5185m>15211LeadppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100Vellow Metalscalar*VisualNONENONENONENONESiliconppmASTM D5185m>352<100Vellow Metalscalar*VisualNONENONENONENONESiliconppmASTM D5185m>202000WaterVisualNONENONENONENONENONESiliconppmASTM D5185m>20200PotassiumppmASTM D5185m>20200Solidurscalar*VisualNONENONENONENONESolidurppmASTM D5185m202 <th>Filter Age</th> <th>hrs</th> <th>Client Info</th> <th></th> <th>0</th> <th>0</th> <th>473</th>	Filter Age	hrs	Client Info		0	0	473
Sample StatusNORMALNORMALNORMALNORMALIronppmASTM D5185m>502<1<1ChromiumppmASTM D5185m>5<100NickelppmASTM D5185m0000TitaniumppmASTM D5185m0000SilverppmASTM D5185m15211LeadppmASTM D5185m>15211LeadppmASTM D5185m>65420TinppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100Vellow Metalscalar*VisualNONENONENONENONESiliconppmASTM D5185m>352<100Vellow Metalscalar*VisualNONENONENONENONESiliconppmASTM D5185m>352<100Vellow Metalscalar*VisualNONENONENONENONESiliconppmASTM D5185m>20200WatervisualNONENONENONENONESolidurppmASTM D5185m>20200MatervisualNORENONENONENONESodiumppm	Oil Changed		Client Info		Changed	Changed	Changed
Iron         ppm         ASTM D5185m         >50         2         <1	Filter Changed		Client Info		Changed	Changed	Changed
ChromiumppmASTM D5185m>5<1	Sample Status				NORMAL	NORMAL	NORMAL
ChromiumppmASTM D5185m>5<1	Iron	mag	ASTM D5185m	>50	2	<1	<1
NickelppmASTM D5185m000TitaniumppmASTM D5185m000SilverppmASTM D5185m5211LeadppmASTM D5185m>65<100CopperppmASTM D5185m>65<100TinppmASTM D5185m>65<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>10<100VanadiumppmASTM D5185m>20RONENONENONEYellow Metalscalar*VisualNONENONENONENONESiliconppmASTM D5185m>20200WaterWC Method>0.1NEGNONENONESilitscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORHNORHLNORHLNORHLGodorppmASTM D5185m<0<100AgrearvisualNORHNORHLNORHLNORHLNORHLAppearancescalar*VisualNORHNORHLNORHLNORHLGodorppmASTM D5185m<00<10Barium	Chromium		ASTM D5185m	>5	<1	0	0
TitaniumppmASTM D5185m<	Nickel		ASTM D5185m		0	0	0
Number         Ppm         ASTM D5185m         0         0         0           Aluminum         ppm         ASTM D5185m         >15         2         1         1           Lead         ppm         ASTM D5185m         >65         <1         0         0           Copper         ppm         ASTM D5185m         >65         4         2         0           Tin         ppm         ASTM D5185m         >10         <1         0         0           Vanadium         ppm         ASTM D5185m         >10         <1         0         0           Vanadium         ppm         ASTM D5185m         >10         <1         0         0           Vanadium         ppm         ASTM D5185m         >35         2         <1         0           Vellow Metal         scalar         *Visual         NONE         NONE         NONE         NONE           Silicon         ppm         ASTM D5185m         >35         2         <1         0           Vater         WC Method         >0.1         NEG         NORE         NORE         NORE           Sand/Dirt         scalar         *Visual         NORE         NORE         NORML					<1		0
Aluminum         ppm         ASTM D5185m         >15         2         1         1           Lead         ppm         ASTM D5185m         >65         <1         0         0           Copper         ppm         ASTM D5185m         >65         4         2         0           Tin         ppm         ASTM D5185m         >10         <1         0         0           Vanadium         ppm         ASTM D5185m         >10         <1         0         0           Vanadium         ppm         ASTM D5185m         >10         <1         0         0           Vanadium         ppm         ASTM D5185m         >10         NONE         NONE         NONE         NONE           Yellow Metal         scalar         'Visual         NONE         NONE         NONE         NONE         NONE           Silicon         ppm         ASTM D5185m         >20         2         0         0         0           Vater         WC Method         >0.1         NEG         NORE         NORE         NORE           Debris         scalar         'Visual         NORE         NORE         NORML         NORML         NORML           Appear							
LeadppmASTM D5185m>65<1	Aluminum		ASTM D5185m	>15	-	1	1
CopperppmASTM D5185m>65420TinppmASTM D5185m>10<1000VanadiumppmASTM D5185m>100000White Metalscalar*VisualNONENONENONENONENONEYellow Metalscalar*VisualNONENONENONENONENONESiliconppmASTM D5185m>352<100PotassiumppmASTM D5185m>202000WaterWC Method>0.1NEGNEGNEGNONESilitscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENORENOREAppearancescalar*VisualNORMNORMLNORMLNORMNORMOdorscalar*VisualNORMNORMLNORMLNORMNORMGoronppmASTM D5185m<0<100BariumppmASTM D5185m<0<100ManganeseppmASTM D5185m<0000ManganeseppmASTM D5185m<19267733PhosphorusppmASTM D5185m<7865551SulfurppmASTM D5185m<	Lead			>65	<1	0	0
TinppmASTM D5185m>10<1	Copper		ASTM D5185m	>65	4	2	0
White Metalscalar*VisualNONENONENONENONENONEYellow Metalscalar*VisualNONENONENONENONENONENONESiliconppmASTM D5185m>352<100PotassiumppmASTM D5185m>202000WaterWC Method>0.1NEGNEGNEGNEGSilitscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENORMLNONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLSodiumppmASTM D5185m0222BoronppmASTM D5185m<4.100MarganeseppmASTM D5185m<3<11CalciumppmASTM D5185m3<111CalciumppmASTM D5185m3<11CalciumppmASTM D5185m786551SulfurppmASTM D5185m786551SulfurppmASTM D5185m6885112/3	Tin		ASTM D5185m	>10	<1	0	0
Yellow Metalscalar*VisualNONENONENONENONENONESiliconppmASTM D5185m>352<10PotassiumppmASTM D5185m>20200WaterWC Method>0.1NEGNEGNEGSilitscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNORMNONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGSodiumppmASTM D5185m0<100BariumppmASTM D5185m<1000ManganeseppmASTM D5185m3<111QuestionppmASTM D5185m3<111CalciumppmASTM D5185m3<111PhosphorusppmASTM D5185m7865511SulfurppmASTM D5185m78655512	Vanadium	ppm	ASTM D5185m		0	0	0
SiliconppmASTM D5185m>352<1	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
PotassiumppmASTM D5185m>20200WaterWC Method>0.1NEGNEGNEGSiltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGSodiumppmASTM D5185m0<100BariumppmASTM D5185m<11000MagnesiumppmASTM D5185m<3<11CalciumppmASTM D5185m1316974ZincppmASTM D5185m7865551SulfurppmASTM D5185m688511273	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
PotassiumppmASTM D5185m>20200WaterWC Method>0.1NEGNEGNEGSiltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGSodiumppmASTM D5185m0<100BariumppmASTM D5185m<11000MagnesiumppmASTM D5185m<3<11CalciumppmASTM D5185m1316974ZincppmASTM D5185m7865551SulfurppmASTM D5185m688511273	Silicon		4STM D5185m	、 35	2	~1	0
WaterWC Method>0.1NEGNEGNEGSiltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGNEGSodiumppmASTM D5185m0<1000BariumppmASTM D5185m<10000ManganeseppmASTM D5185m<3<111CalciumppmASTM D5185m<3<111PhosphorusppmASTM D5185m<3<111CalciumppmASTM D5185m<3<13<11PhosphorusppmASTM D5185m<3<1316974ZincppmASTM D5185m<7865551<1SulfurppmASTM D5185m<5688511273<1					_		
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Appearancescalar*VisualNORMLNORMLNORMLNORMLNORMLNORMLNORMLNORMLNORMLCodorscalar*VisualNORMLNORMLNORMLNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGNEGSodiumppmASTM D5185m0222BoronppmASTM D5185m0<100BariumppmASTM D5185m<11000MolybdenumppmASTM D5185m<11000ManganeseppmASTM D5185m0000MagnesiumppmASTM D5185m1926773311CalciumppmASTM D5185m13169742ZincppmASTM D5185m78655513SulfurppmASTM D5185m6885112733				_	-		
Odorscalar*VisualNORMLNORMLNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGNEGSodiumppmASTM D5185m0222BoronppmASTM D5185m0<100BariumppmASTM D5185m<11000MolybdenumppmASTM D5185m<14000ManganeseppmASTM D5185m0000MagnesiumppmASTM D5185m19267733PhosphorusppmASTM D5185m1316974ZincppmASTM D5185m7865551SulfurppmASTM D5185m688511273	Sand/Dirt	scalar		-		NONE	NONE
Emulsified Water         scalar         *Visual         >0.1         NEG         NEG         NEG           Sodium         ppm         ASTM D5185m         0         2         2           Boron         ppm         ASTM D5185m         0         <1         0           Barium         ppm         ASTM D5185m         <         <1         0         0           Barium         ppm         ASTM D5185m         <         <1         0         0           Molybdenum         ppm         ASTM D5185m         <         <1         0         0           Manganese         ppm         ASTM D5185m          <1         0         0           Magnesium         ppm         ASTM D5185m          3         <1         1           Calcium         ppm         ASTM D5185m          33         <1         1           Phosphorus         ppm         ASTM D5185m          131         69         74           Zinc         ppm         ASTM D5185m          78         655         51           Sulfur         ppm         ASTM D5185m          688         511         273		Scala	*Visual	NONE			
Sodium         ppm         ASTM D5185m         0         2         2           Boron         ppm         ASTM D5185m         0         <1         0           Barium         ppm         ASTM D5185m         <1         0         0           Barium         ppm         ASTM D5185m         <1         0         0           Molybdenum         ppm         ASTM D5185m         <1         0         0           Manganese         ppm         ASTM D5185m         0         0         0           Magnesium         ppm         ASTM D5185m         3         <1         1           Calcium         ppm         ASTM D5185m         192         677         33           Phosphorus         ppm         ASTM D5185m         131         69         74           Zinc         ppm         ASTM D5185m         78         655         51           Sulfur         ppm         ASTM D5185m         688         511         273	Appearance			-	NONE	NONE	NONE
Boron         ppm         ASTM D5185m         0         <1		scalar	*Visual	NORML	NONE	NONE	NONE
Boron         ppm         ASTM D5185m         0         <1	Odor	scalar scalar	*Visual *Visual	NORML	NONE NORML NORML	NONE NORML NORML	NONE NORML NORML
Barium         ppm         ASTM D5185m         <1	Odor Emulsified Water	scalar scalar scalar	*Visual *Visual *Visual	NORML	NONE NORML NORML NEG	NONE NORML NORML NEG	NONE NORML NORML NEG
Molybdenum         ppm         ASTM D5185m         <1	Odor Emulsified Water Sodium	scalar scalar scalar ppm	*Visual *Visual *Visual ASTM D5185m	NORML	NORML NORML NEG 0	NONE NORML NEG 2	NONE NORML NORML NEG 2
Manganese         ppm         ASTM D5185m         0         0         0           Magnesium         ppm         ASTM D5185m         3         <1	Odor Emulsified Water Sodium Boron	scalar scalar scalar ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m	NORML	NONE NORML NORML NEG 0 0	NONE NORML NORML NEG 2 <1	NONE NORML NORML NEG 2 0
Magnesium         ppm         ASTM D5185m         3         <1	Odor Emulsified Water Sodium Boron Barium	scalar scalar scalar ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NONE NORML NORML NEG 0 0 <1	NONE NORML NEG 2 <1 0	NONE NORML NORML NEG 2 0 0
Calcium         ppm         ASTM D5185m         192         67         33           Phosphorus         ppm         ASTM D5185m         131         69         74           Zinc         ppm         ASTM D5185m         78         65         51           Sulfur         ppm         ASTM D5185m         688         511         273	Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar scalar ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NONE NORML NORML NEG 0 0 <1 <1	NONE NORML NEG 2 <1 0 0	NONE NORML NORML NEG 2 0 0 0
Phosphorus         ppm         ASTM D5185m         131         69         74           Zinc         ppm         ASTM D5185m         78         65         51           Sulfur         ppm         ASTM D5185m         688         511         273	Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar scalar ppm ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NORML NORML NEG 0 0 <1 <1 <1 0	NONE NORML NEG 2 <1 0 0 0	NONE NORML NORML NEG 2 0 0 0 0 0 0
Zinc         ppm         ASTM D5185m         78         65         51           Sulfur         ppm         ASTM D5185m         688         511         273	Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar scalar ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NORML NORML NEG 0 <1 <1 <1 0 3	NONE NORML NEG 2 <1 0 0 0 0 2	NORML NORML NORML 2 0 0 0 0 0 0 1
Sulfur         ppm         ASTM D5185m         688         511         273	Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar ppm ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NONE NORML NORML NEG 0 0 <1 <1 <1 0 3 192	NONE NORML NEG 2 <1 0 0 0 0 0 <1 67	NONE NORML NORML NEG 2 0 0 0 0 0 0 0 0 1 33
	Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NONE NORML NORML NEG 0 <1 <1 <1 0 3 192 131	NONE NORML NEG 2 <1 0 0 0 0 <1 67 69	NONE NORML NORML NEG 2 0 0 0 0 0 0 0 1 33 74
	Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	*Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML	NONE NORML NORML NEG 0 <1 <1 <1 0 3 192 131 78	NONE NORML NEG 2 <1 0 0 0 0 <1 67 69 65	NONE NORML NORML NEG 2 0 0 0 0 0 0 0 0 1 33 74 51

Submitted By: CLAYTON SMITH





MARTIN MARIETTA 4551 BEATTIES FORD ROAD CHARLOTTE, NC US 28216 Contact: TIM BYLES tim.byles@martinmarrietta.com T: (704)392-1333 06:2012) F:

 Certificate L2367
 Test Package
 : CONST

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 tim.byle

 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received

Diagnosed

Tested

: 24 May 2024

: 31 May 2024

: 31 May 2024 - Sean Felton

Laboratory

Sample No.

Lab Number : 06191390

Unique Number : 11048142

: ASC0009591

Submitted By: CLAYTON SMITH Page 2 of 2