

## NORMAL WEAR NORMAL CONTAMINATION FLUID CONDITION NORMAL

Machine Id **CATERPILLAR PML-1** onen

**Diesel Engine** 

DIESEL ENGINE OIL SAE 15W40 (4 GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		CL0005456	CL0004407	CL0002926
	Sample Date		Client Info		19 May 2024	24 Jun 2023	20 Feb 2022
	Machine Age	hrs	Client Info		15685	15345	14810
	Oil Age	hrs	Client Info		340	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>100	6	10	9
	Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
	Nickel	ppm	ASTM D5185m		0	<1	<1
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m		<1	0	<1
	Aluminum	ppm	ASTM D5185m		3	1	2
	Lead	ppm	ASTM D5185m		1	2	2
	Copper	ppm	ASTM D5185m		1	2	2
	Tin	ppm	ASTM D5185m		0	<1	<1
	Vanadium	ppm	ASTM D5185m		<1	<1	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
						_	
CONTAMINATION	Silicon	ppm	ASTM D5185m		4	5	5
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		2	2	1
	Fuel		WC Method		<1.0	<1.0	<1.0
	Water		WC Method WC Method	>0.2	NEG	NEG NEG	NEG
	Glycol Soot %	%	*ASTM D7844	. 0	NEG 0.2	0.2	NEG 0.3
			*ASTM D7644				
	Nitration Sulfation	Abs/cm Abs/.1mm	*ASTM D7624		10.8 20.6	12.5 25.2	11.5 22.7
	Silt		*Visual	NONE	20.6 NONE	NONE	NONE
	Debris	scalar scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION							
	Sodium	ppm	ASTM D5185m		2	2	2
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		53	47	72
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m	100	93	96	86
	Manganese	ppm	ASTM D5185m	1	<1	<1	<1
	Magnesium	ppm	ASTM D5185m		38	65	211
	Calcium	ppm	ASTM D5185m		2387	2433	2423
	Phosphorus	ppm	ASTM D5185m		1067	964	1220
	Zinc	ppm	ASTM D5185m		1263	1225	1451
	Sulfur	ppm	ASTM D5185m		4522	4057	3843
	Oxidation	Abs/.1mm	*ASTM D7414		17.2	22.3	19.8
	Base Number (BN)	mg KOH/g	ASTM D2896	8.5	6.2	5.5	7.7
		- 0+		- 4 4	40 -	440	- 1 0

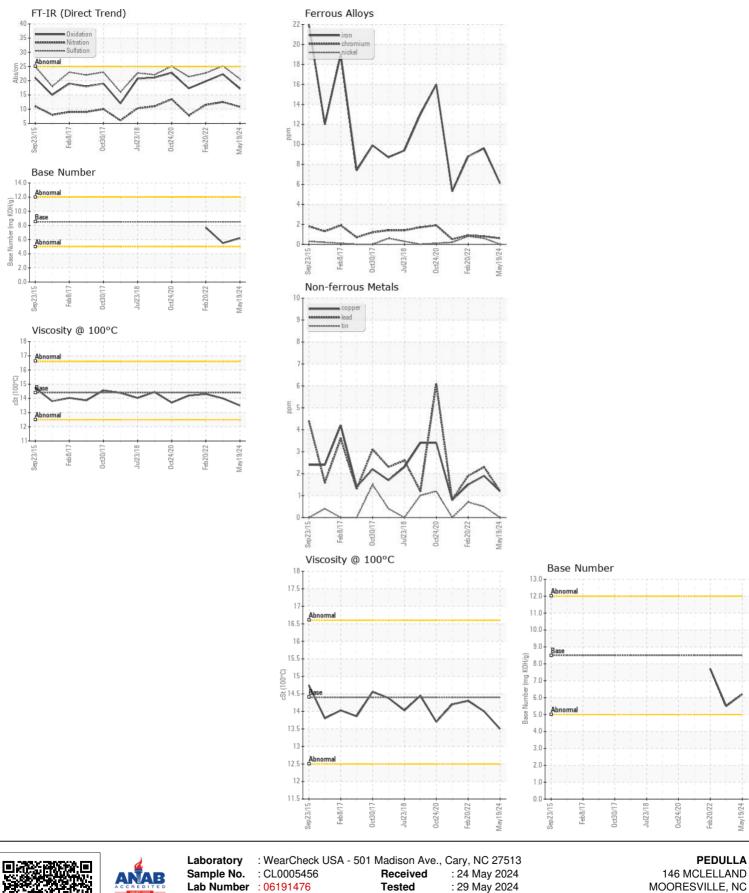
Visc @ 100°C cSt

14.0

14.3

13.5

ASTM D445 14.4



Sample No. : CL0005456 Received 146 MCLELLAND : 24 May 2024 Lab Number : 06191476 Tested MOORESVILLE, NC : 29 May 2024 Unique Number : 11048228 Diagnosed : 29 May 2024 - Wes Davis US 28115 Test Package : CONST (Additional Tests: TBN) Contact: LARRY Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. T: \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: JEFF CHALMERS Page 2 of 2