

## Machine Id **112601** Component **Diesel Engine** Fluid **SHELL ROTELLA T 15W40 (--- QTS)**

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		IL0033041	IL0033063	IL0032722
	Sample Date		Client Info		15 May 2024	22 Jan 2024	27 Sep 2023
	Machine Age	mls	Client Info		322310	288486	0
	Oil Age	mls	Client Info		33824	41488	0
	Filter Age	mls	Client Info		33824	41488	0
	Oil Changed		Client Info		Changed	Changed	N/A
	Filter Changed		Client Info		Changed	Changed	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>90	16	0	25
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	2	<1	2
	Nickel	ppm	ASTM D5185m	>2	2	0	1
	Titanium	ppm	ASTM D5185m	>2	<1	<1	0
	Silver	ppm	ASTM D5185m	>2	1	0	0
	Aluminum	ppm	ASTM D5185m	>20	4	2	5
	Lead	ppm	ASTM D5185m	>40	1	0	2
	Copper	ppm	ASTM D5185m	>330	2	<1	2
	Tin	ppm	ASTM D5185m	>15	1	0	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	7	10	8
	Potassium	ppm	ASTM D5185m	>20	9	5	11
There is no indication of any contamination in the oil.	Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>6	0.3	0.1	0.4
	Nitration	Abs/cm	*ASTM D7624	>20	9.6	5.7	10.2
	Sulfation	Abs/.1mm	*ASTM D7415	>30	23.0	19.8	26.0
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3	<1	3
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	316	42	107	24
	Barium	ppm	ASTM D5185m	0.0	<1	0	2
	Molybdenum	ppm	ASTM D5185m	1.2	28	25	32
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium	ppm	ASTM D5185m	24	293	247	156
	Calcium	ppm	ASTM D5185m	2292	1878	1609	2070
	Phosphorus	ppm	ASTM D5185m	1064	979	948	980
	Zinc	ppm	ASTM D5185m	1160	1237	1066	1244
	Sulfur	ppm	ASTM D5185m	4996	3369	3195	3436
	Oxidation	Abs/.1mm	*ASTM D7414	>25	19.5	16.0	22.3
	Base Number (BN)	mg KOH/g	ASTM D2896	10.1	6.1	8.6	4.3
	Vier @ 10000	. 01		4	10.0	44.4	44.0

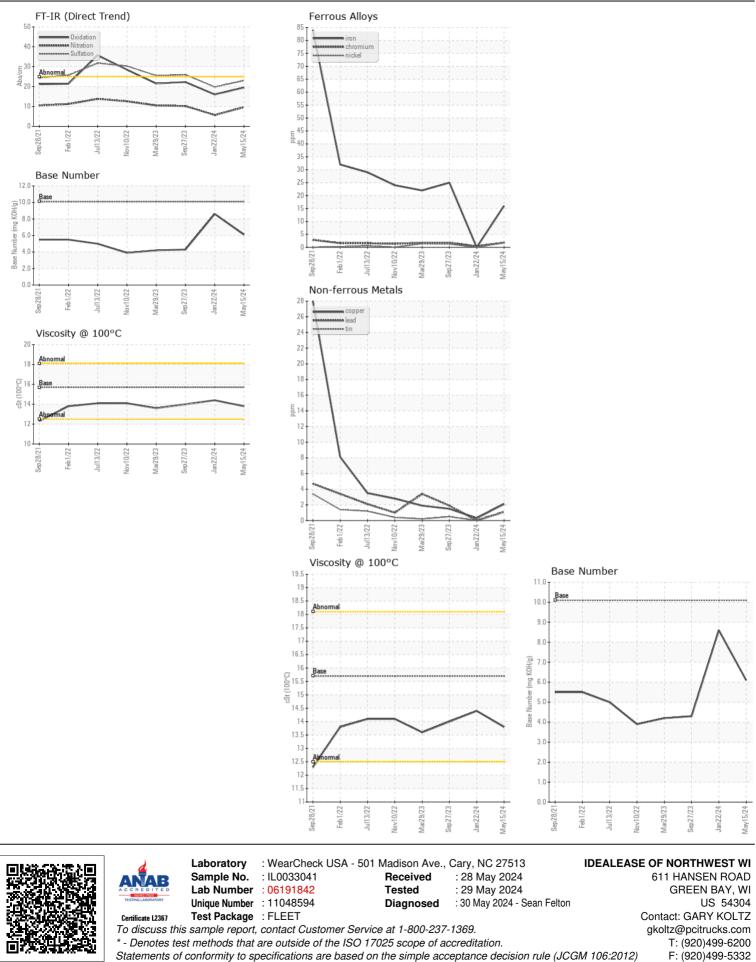
Visc @ 100°C cSt

ASTM D445 15.7

14.4

14.0

13.8



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: GARY KOLTZ - IDEGREWI Page 2 of 2