

## [716809] TAKEUCHI TL10V2 410006468

## Hydraulic System

VOLVO VDS-4.5 Premium Motor Oil 10W30 (--- GAL)

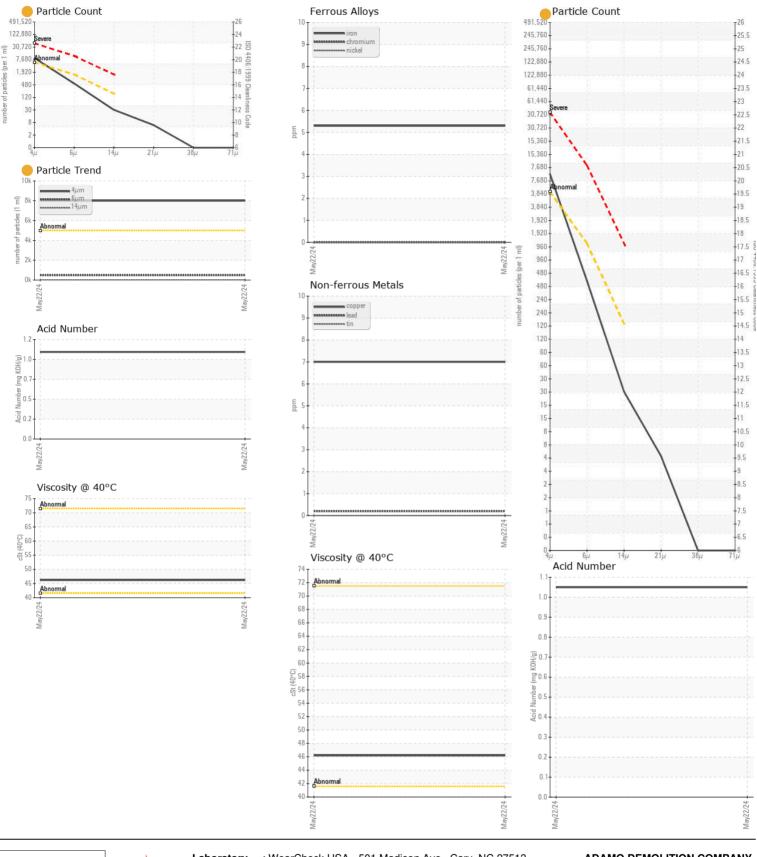
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		VCP453660		
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		22 May 2024		
	Machine Age	hrs	Client Info		946		
	Oil Age	hrs	Client Info		946		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
WEAR	Iron	ppm	ASTM D5185m		5		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		<1		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m	>75	7		
	Tin	ppm		>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	5		
	Potassium	ppm	ASTM D5185m		<1		
There is a light amount of silt (particulates < 14 microns in size) present in the oil.	Water	ppm	WC Method		NEG		
	Particles >4µm		ASTM D7647		8002		
	Particles >6µm		ASTM D7647		488		
	Particles >14µm		ASTM D7647		27		
	Particles >21µm		ASTM D7647		5		
	Particles >38µm		ASTM D7647 ASTM D7647		0		
	Particles >71µm		ASTM D7647 ASTM D7647		0		
					-		
	Oil Cleanliness		ISO 4406 (c)		<b>20/16/12</b>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Sodium	ppm	ASTM D5185m		2		
	Boron	ppm	ASTM D5185m		28		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		11		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		26		
	Calcium	ppm	ASTM D5185m		2582		
	Phosphorus	ppm	ASTM D5185m		667		
	Zinc	ppm	ASTM D5185m		797		
	Sulfur	ppm	ASTM D5185m		6276		
	Acid Number (AN)				1.05		

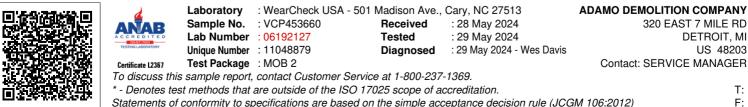
Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445

1.05

46.2





Contact/Location: SERVICE MANAGER ? - ADADET Page 2 of 2