



OIL ANALYSIS REPORT

| | |
|-----------------|---------------|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Area
Co-Gen - Utilities
 Machine Id
40-2010 - MILL AC 2
 Component
Air Compressor
 Fluid
NOT GIVEN (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | PE0002222 | PE0001467 | PE0001429 |
| Sample Date | | Client Info | | 01 May 2024 | 29 Dec 2023 | 25 Oct 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

WEAR

All component wear rates are normal.

| PQ | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--------------|--------|-------------|-----------|--------------|----------|----------|
| PQ | | ASTM D8184 | | 15 | 14 | 10 |
| Iron | ppm | ASTM D5185m | >50 | <1 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >4 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >4 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >40 | 0 | 0 | 2 |
| Tin | ppm | ASTM D5185m | >5 | <1 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

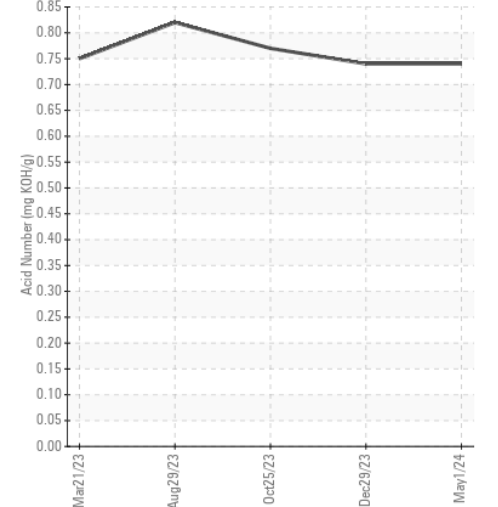
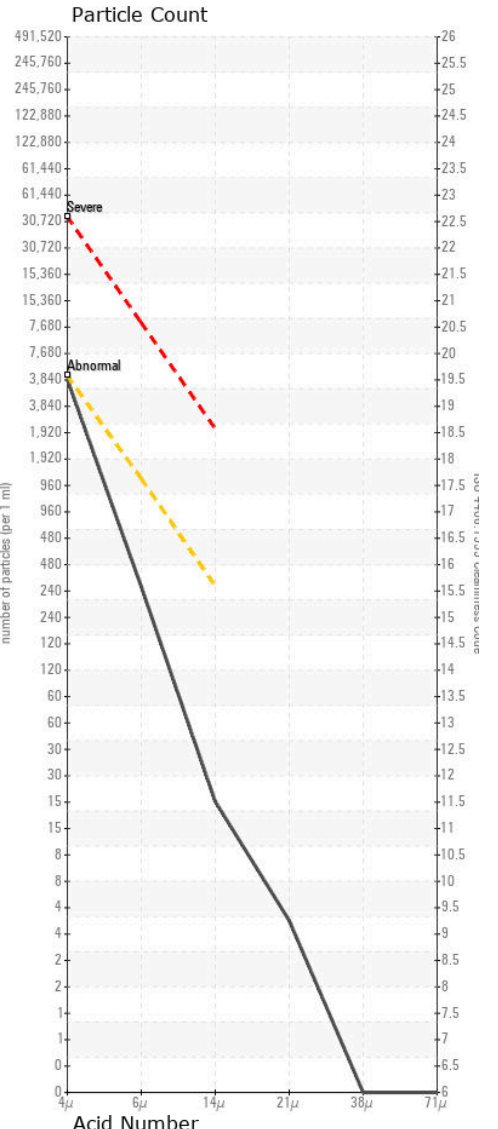
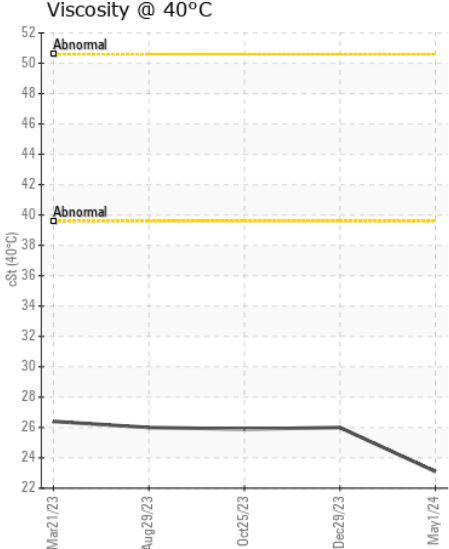
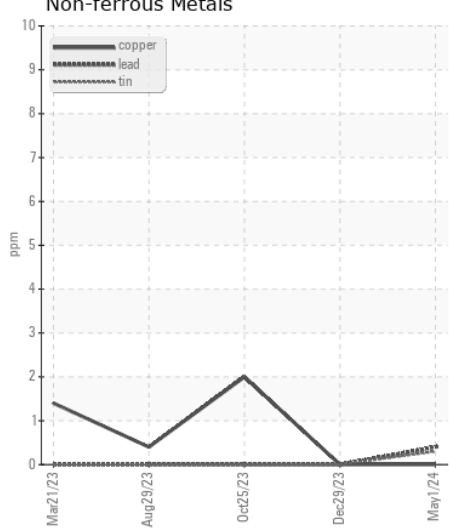
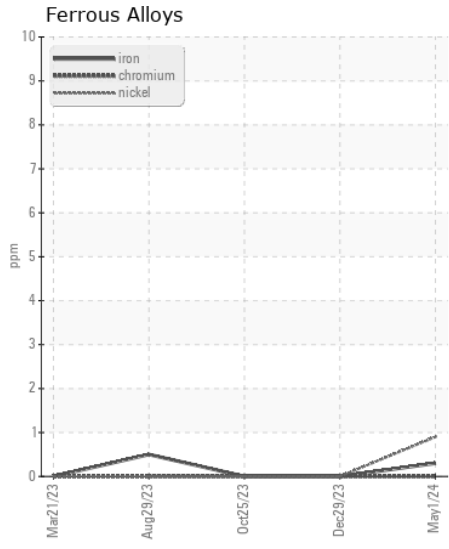
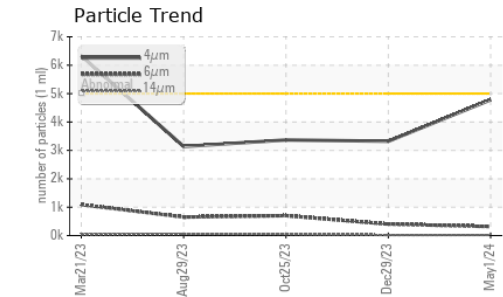
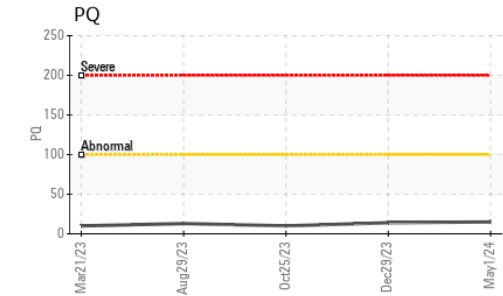
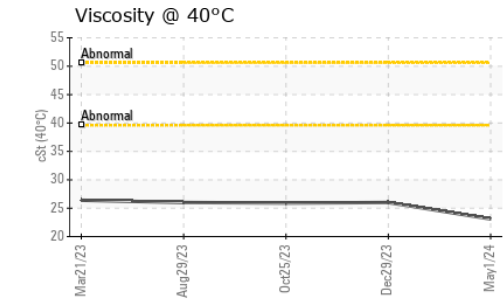
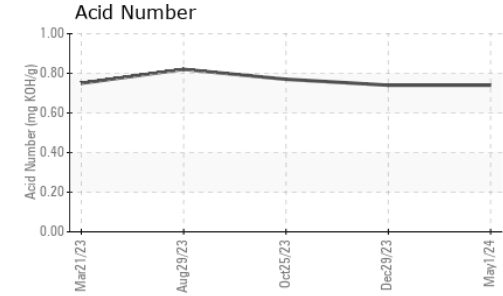
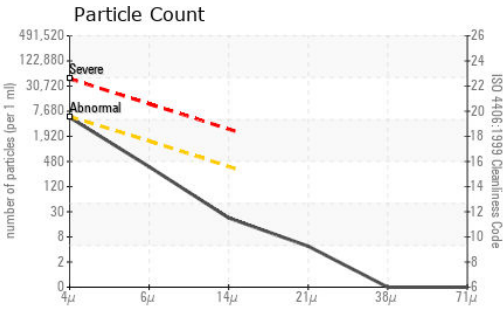
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

| | | | | | | |
|------------------|--------|--------------|-----------|-----------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | 1 | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 4 | <1 | 3 |
| Water | | WC Method | >0.6 | NEG | NEG | NEG |
| Particles >4µm | | ASTM D7647 | >5000 | 4782 | 3322 | 3367 |
| Particles >6µm | | ASTM D7647 | >1300 | 316 | 404 | 701 |
| Particles >14µm | | ASTM D7647 | >320 | 19 | 17 | 46 |
| Particles >21µm | | ASTM D7647 | >80 | 4 | 5 | 11 |
| Particles >38µm | | ASTM D7647 | >20 | 0 | 1 | 1 |
| Particles >71µm | | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/15 | 19/15/11 | 19/16/11 | 19/17/13 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.6 | NEG | NEG | NEG |

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | | | | | |
|------------------|----------|-------------|--|--------------|------|------|
| Sodium | ppm | ASTM D5185m | | 12 | 18 | 26 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | 5 | 0 | <1 |
| Calcium | ppm | ASTM D5185m | | 197 | 111 | 106 |
| Phosphorus | ppm | ASTM D5185m | | 249 | 219 | 211 |
| Zinc | ppm | ASTM D5185m | | 43 | 14 | 40 |
| Sulfur | ppm | ASTM D5185m | | 831 | 345 | 482 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.74 | 0.74 | 0.77 |
| Visc @ 40°C | cSt | ASTM D445 | | 23.1 | 26.0 | 25.9 |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0002222 **Received** : 28 May 2024
Lab Number : 06192751 **Tested** : 30 May 2024
Unique Number : 11049503 **Diagnosed** : 30 May 2024 - Don Baldrige
Test Package : CONST (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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