

THE G. W. VAN KEPPEL CO. Construction Equipment

## WEAR NORMAL CONTAMINATION ATTENTION FLUID CONDITION NORMAL

**OIL ANALYSIS REPORT** 

SINC 1926

## [HOILDAY SAND] Machine Id VOLVO A45G 752256 Component Hydraulic System

## VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		VKC0001228		
	Sample Date		Client Info		03 May 2024		
	Machine Age	hrs	Client Info		577		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>50	0		
	Chromium	ppm	ASTM D5185m	>20	0		
	Nickel	ppm	ASTM D5185m	>10	1		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	>20	<1		
	Lead	ppm	ASTM D5185m	>20	1		
	Copper	ppm	ASTM D5185m	>150	<1		
	Tin	ppm	ASTM D5185m	>20	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		1		
There is a light amount of ailt (particulates < 14 microne in aize)	Potassium	ppm	ASTM D5185m	>20	3		
There is a light amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647		27798		
	Particles >6µm		ASTM D7647		<b>7347</b>		
	Particles >14µm		ASTM D7647		110		
	Particles >21µm		ASTM D7647		12		
	Particles >38µm		ASTM D7647		0		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		<b>22/20/14</b>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	O e ell'erre				•		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	1.4	2		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm		0.0	0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		2		
	Calcium	ppm	ASTM D5185m		46		
	Phosphorus	ppm	ASTM D5185m		300		
	Zinc	ppm	ASTM D5185m	419	380		

Sulfur

ppm ASTM D5185m 3719

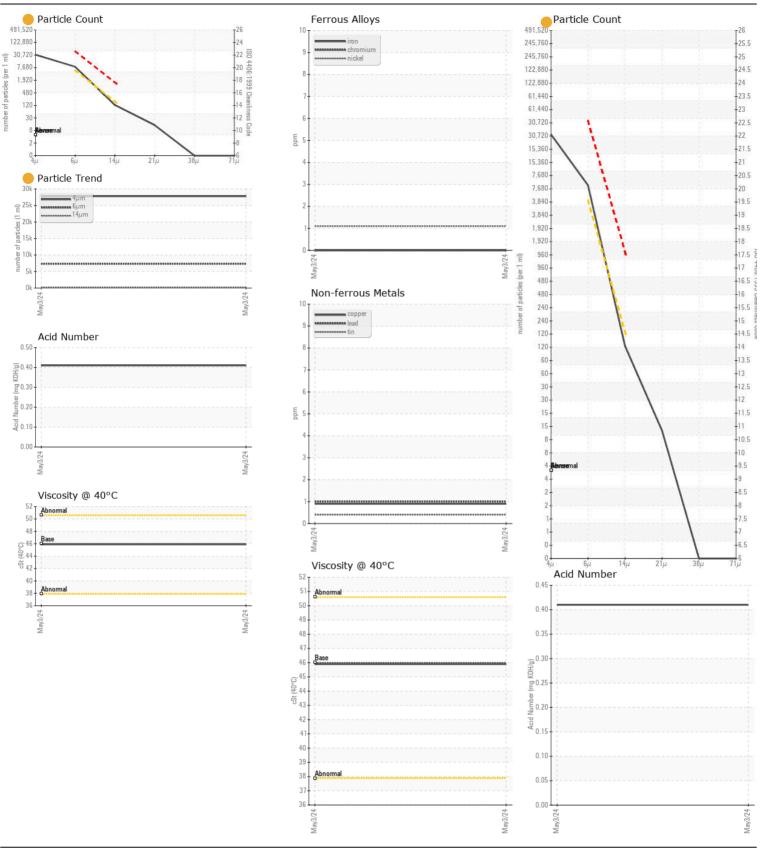
Acid Number (AN) mg KOH/g ASTM D8045

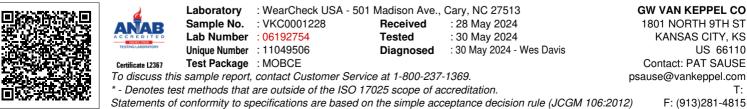
Visc @ 40°C cSt ASTM D445 46

1755

0.41

45.9





Contact/Location: PAT SAUSE - GWVKAN Page 2 of 2