



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Machine Id  
**CATERPILLAR 330DL EX6124 (S/N 0MWP01222)**  
 Component  
**Hydraulic System**  
 Fluid  
**{not provided} (--- GAL)**

## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0035658	---	---
Sample Date		Client Info		16 May 2024	---	---
Machine Age	hrs	Client Info		21048	---	---
Oil Age	hrs	Client Info		21048	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	15	---	---
Chromium	ppm	ASTM D5185m	>10	4	---	---
Nickel	ppm	ASTM D5185m	>10	<1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>10	3	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	2	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

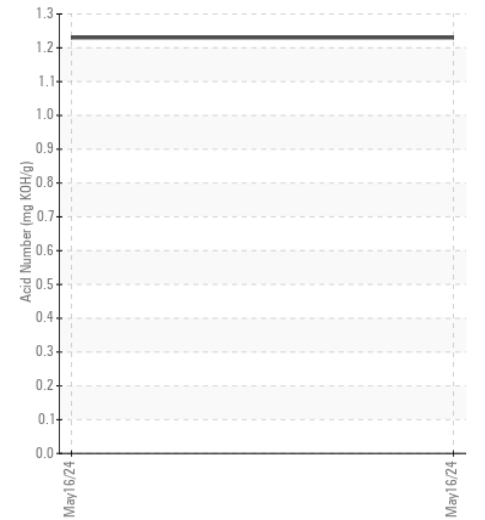
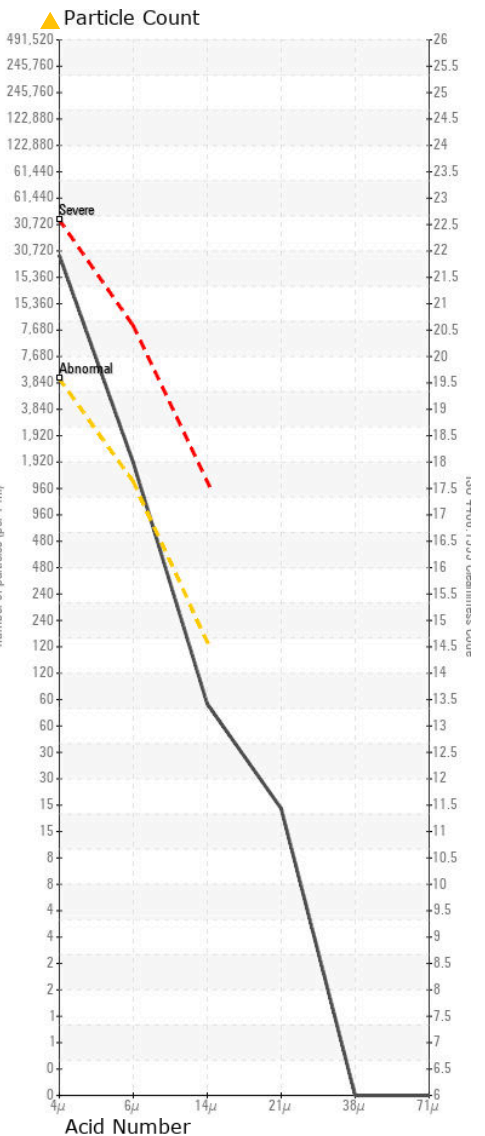
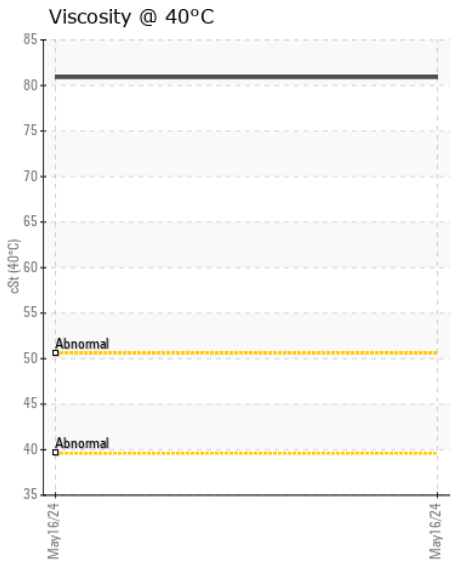
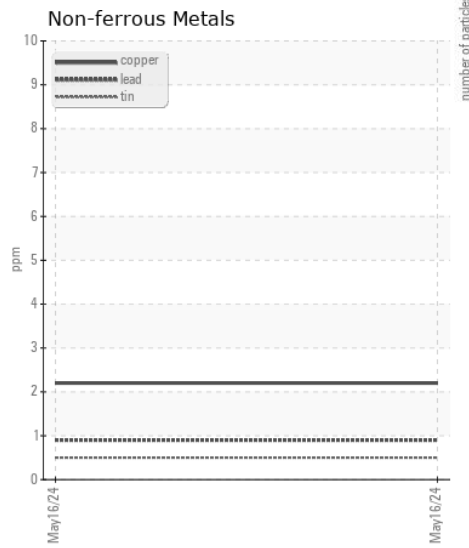
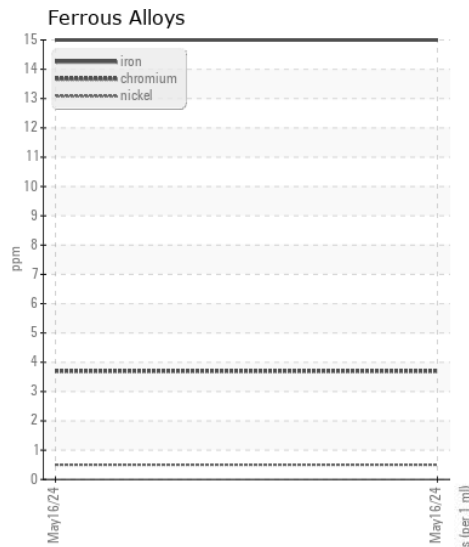
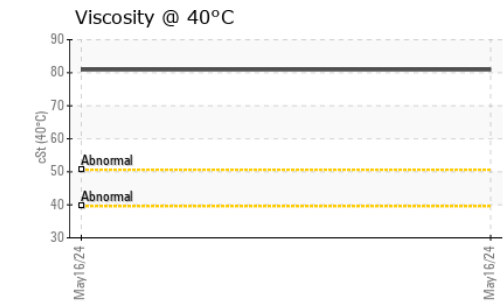
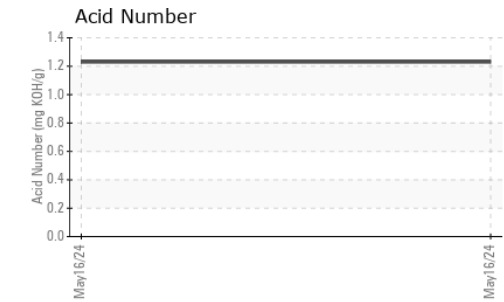
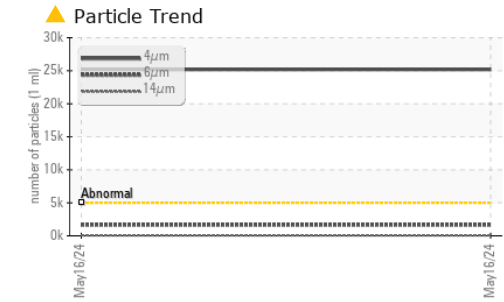
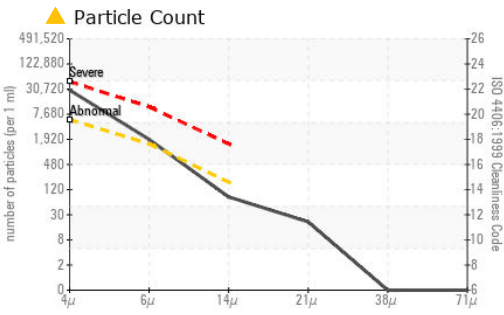
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	8	---	---
Potassium	ppm	ASTM D5185m	>20	4	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 25181	---	---
Particles >6µm		ASTM D7647	>1300	▲ 1667	---	---
Particles >14µm		ASTM D7647	>160	71	---	---
Particles >21µm		ASTM D7647	>40	18	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/18/13	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		4	---	---
Boron	ppm	ASTM D5185m		36	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		3	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		109	---	---
Calcium	ppm	ASTM D5185m		2360	---	---
Phosphorus	ppm	ASTM D5185m		950	---	---
Zinc	ppm	ASTM D5185m		1151	---	---
Sulfur	ppm	ASTM D5185m		5127	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		1.23	---	---
Visc @ 40°C	cSt	ASTM D445		80.9	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : DC0035658  
**Lab Number** : 06192763  
**Unique Number** : 11049515  
**Test Package** : MOB 2  
**Received** : 28 May 2024  
**Tested** : 30 May 2024  
**Diagnosed** : 30 May 2024 - Don Baldrige

**COMER CONSTRUCTION**  
 2100 SLADE LANE  
 FOREST HILL, MD  
 US 21050  
 Contact: RANDY SLADE  
 rslade@comerconstruction.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (410)638-0289