WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

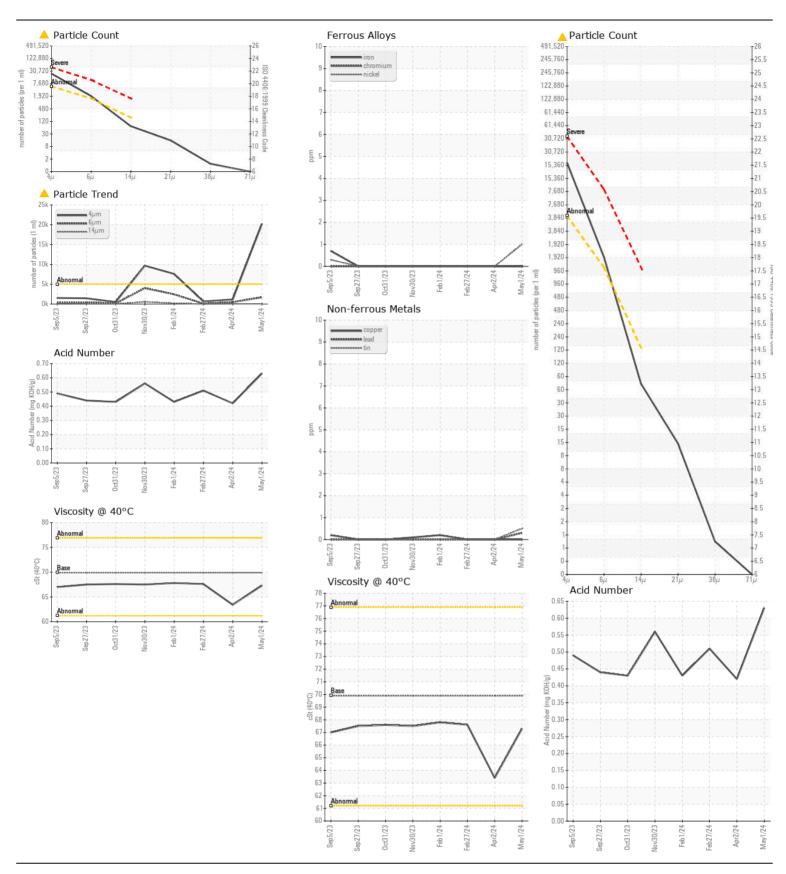
NORMAL

Machine Id

STILL 4 - DESTILADORA

Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. We	Sample Number		Client Info		JIC0001137	JIC0001135	
recommend an early resample to monitor this condition. NOTE: Please	Sample Date		Client Info		01 May 2024	02 Apr 2024	27 Feb 2024
provide information regarding reservoir capacity, filter type and micron rating with next sample.	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>20	0	0	0
	Chromium	ppm	ASTM D5185m	>20	0	0	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>20	1	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>20	<1	0	0
	Lead	ppm	ASTM D5185m		<1	0	0
	Copper	ppm	ASTM D5185m	>20	0	0	0
	Tin	ppm	ASTM D5185m	>20	<1	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	6	3	3
CONTAMINATION	Potassium	ppm	ASTM D5185m		4	0	0
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water	ppiii		>0.05	NEG	NEG	NEG
	Particles >4µm		ASTM D7647		<u>△</u> 20225	1157	656
	Particles >6µm		ASTM D7647		1698	459	94
	Particles >14µm		ASTM D7647		62	56	3
	Particles >21µm		ASTM D7647		13	18	1
	Particles >38μm		ASTM D7647		1	1	0
	Particles >71µm		ASTM D7647		0	1	0
	Oil Cleanliness		ISO 4406 (c)		<u>^</u> 22/18/13	17/16/13	17/14/9
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	0.2%
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	<1
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		<1	0	0
	Magnesium	ppm	ASTM D5185m		1	0	<1
	Calcium	ppm	ASTM D5185m		<1 470	2	4
	Phosphorus	ppm	ASTM D5185m		472	453	444
	Zinc	ppm	ASTM D5185m		1	0	0
	Sulfur	ppm	ASTM D5185m		49	6	59
	Acid Number (AN)	mg KOH/g	ASTM D8045	60.0	0.63	0.42	0.51
	Visc @ 40°C	cSt	ASTM D445	69.9	67.3	63.4	67.6





Certificate L2367

Laboratory Sample No. Lab Number

Unique Number: 11049519

: JIC0001137 : 06192767 Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 28 May 2024 **Tested** : 30 May 2024

: 30 May 2024 - Wes Davis Diagnosed

BARCELONETA, PR PR 00617 Contact: NOEL VALENTIN

ROAD NO 2 KM M59.2

ABBVIE LTD UTILITES DIVISION

noel.valentin@abbvie.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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