WEAR CONTAMINATION FLUID CONDITION

NORMAL ABNORMAL ATTENTION

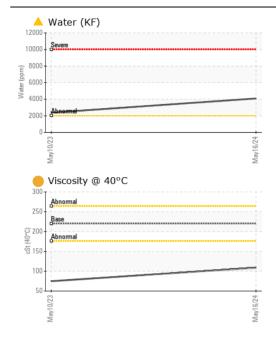
Machine Id

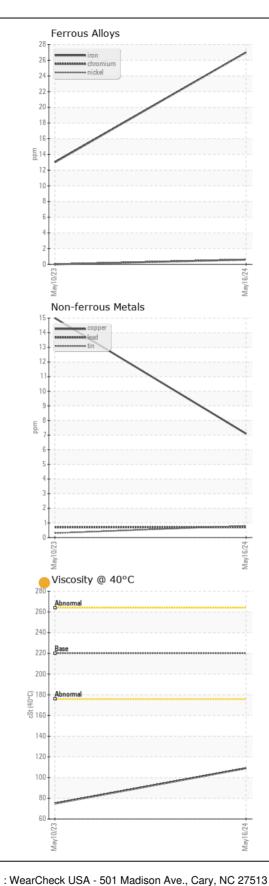
CASE 15499 CR1202 - INNER (S/N 98205)

Rear Left Final Drive

GEAR OIL ISO 220 (--- GAL)

GEAR OIL ISO 220 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0936087	WC0809305	
	Sample Date		Client Info		16 May 2024	10 May 2023	
	Machine Age	hrs	Client Info		11866	11257	
	Oil Age	hrs	Client Info		1000	1410	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	Changed	
	Filter Changed		Client Info		N/A	Changed	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>500	27	13	
	Chromium	ppm	ASTM D5185m	>10	<1	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	<1	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		1	0	
	Aluminum	ppm	ASTM D5185m	>25	3	0	
	Lead	ppm	ASTM D5185m	>25	<1	<1	
	Copper	ppm	ASTM D5185m	>50	7	15	
	Tin	ppm	ASTM D5185m	>10	<1	<1	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTABBINATION	0.11.		AOTA DE LOS				
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	4	2	
There is a moderate concentration of water present in the oil.	Potassium	ppm	ASTM D5185m		1	<1	
	Water	%	ASTM D6304	>0.2	▲ 0.409	▲ 0.237	
	ppm Water	ppm	ASTM D6304	>2000	▲ 4090 MODED	▲ 2370	
	Silt Debris	scalar	*Visual	NONE	MODER	NONE	
	Sand/Dirt	scalar scalar	*Visual	NONE	NONE NONE	NONE NONE	
	Appearance	scalar	*Visual	NORML	NORML	HAZY	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.2	0.2%	0.2%	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	0	
The oil viscosity is lower than normal. Confirm oil type.	Boron	ppm	ASTM D5185m	50	9	4	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m	15	1	<1	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		3	1	
	Calcium	ppm	ASTM D5185m		55	25	
	Phosphorus	ppm	ASTM D5185m		357	306	
	Zinc	ppm	ASTM D5185m		199	194	
	Sulfur	ppm	ASTM D5185m	12500	3523	3668	
Report Id: BUCGRA [WUSCAR] 06193099 (Generated: 05/30/2024 20:26:26) Rev: 1	Visc @ 40°C	cSt	ASTM D445		109	74.9 L LAWSON	 - BLICGRA
			Junta	ov Locali	v	, .v v OOIN	









Certificate L2367

Laboratory Sample No.

: WC0936087 Lab Number : 06193099 Unique Number : 11049851

Received : 28 May 2024 **Tested**

: 30 May 2024 Diagnosed Test Package : CONST (Additional Tests: KF)

: 30 May 2024 - Sean Felton

4732 NC 54 EAST GRAHAM, NC US 27253-9215

Contact: MICHAEL LAWSON michaell@bucknercompanies.com

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BUCKNER HEAVY LIFT

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)