WEAR CONTAMINATION FLUID CONDITION

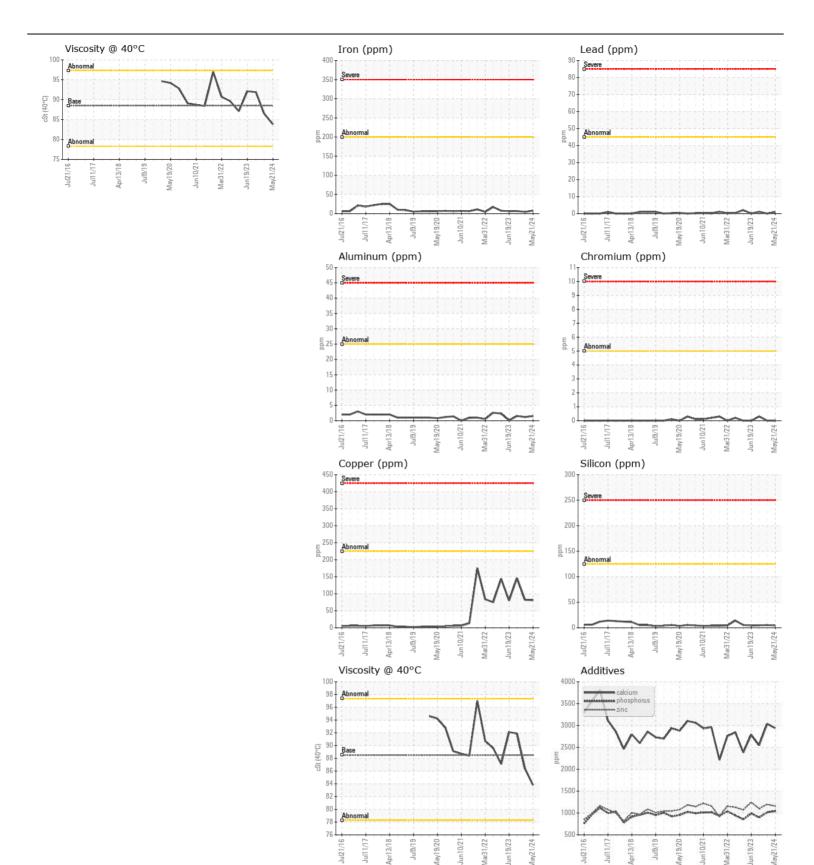
NORMAL NORMAL

KEMP QUARRIES / NEOSHO [69885]

WL111 Component Transmission (Manual)

PETRO CANADA PRODURO TO-4 SAE 30 (--- GAL)

| PETRO CANADA PRODURO TO | D-4 SAE 30 | (G | AL) | | | | |
|---|------------------|--------|-------------|-----------|-------------|-------------|-------------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 changed fluid and filters) | Sample Number | | Client Info | | PCA0108724 | PCA0086528 | PCA0084710 |
| | Sample Date | | Client Info | | 21 May 2024 | 06 Feb 2024 | 10 Oct 2023 |
| | Machine Age | hrs | Client Info | | 30720 | 30222 | 29750 |
| | Oil Age | hrs | Client Info | | 30720 | 30222 | 29750 |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | Changed | N/A | Changed |
| | Filter Changed | | Client Info | | Changed | N/A | Changed |
| | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR | Iron | ppm | ASTM D5185m | >200 | 8 | 4 | 6 |
| | Chromium | ppm | ASTM D5185m | >5 | 0 | 0 | <1 |
| All component wear rates are normal. | Nickel | ppm | ASTM D5185m | | 0 | 0 | <1 |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| | Silver | ppm | ASTM D5185m | >7 | <1 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >25 | 2 | 1 | 2 |
| | Lead | ppm | ASTM D5185m | >45 | 1 | 0 | 1 |
| | Copper | ppm | ASTM D5185m | >225 | 81 | 82 | 146 |
| | Tin | ppm | ASTM D5185m | >10 | <1 | <1 | <1 |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >125 | 4 | 5 | 5 |
| There is no indication of any contamination in the fluid. | Potassium | ppm | ASTM D5185m | >20 | 2 | 0 | 2 |
| There is no indication of any contamination in the iidid. | Water | | WC Method | >0.1 | NEG | NEG | NEG |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 2 | <1 | 0 |
| The condition of the fluid is acceptable for the time in service. | Boron | ppm | ASTM D5185m | 2 | 3 | 2 | <1 |
| The condition of the half is acceptable for the time in service. | Barium | ppm | ASTM D5185m | 0 | 0 | 0 | 9 |
| | Molybdenum | ppm | ASTM D5185m | 0 | 1 | <1 | 2 |
| | Manganese | ppm | ASTM D5185m | 9 | <1 | <1 | 0 |
| | Magnesium | ppm | ASTM D5185m | 1 | 36 | 27 | 23 |
| | Calcium | ppm | ASTM D5185m | 3131 | 2942 | 3035 | 2548 |
| | Phosphorus | ppm | ASTM D5185m | 1194 | 1043 | 1015 | 899 |
| | Zinc | ppm | ASTM D5185m | 1281 | 1158 | 1195 | 1099 |
| | Sulfur | ppm | ASTM D5185m | 3811 | 4532 | 4009 | 4347 |
| | Visc @ 40°C | cSt | ASTM D445 | 88.5 | 83.8 | 86.4 | 91.9 |
| Report Id: KEMNEO [WLISCAR] 06193164 (Generated: 05/30/2024 20:50:14) Rev: 1 | | | | | | Sul | omitted Rv. |





Certificate L2367

Laboratory Sample No.

: PCA0108724 Lab Number : 06193164 Unique Number : 11049916 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 28 May 2024 **Tested** : 30 May 2024

: 30 May 2024 - Sean Felton Diagnosed

Kemp Quarries - Kemp Stone - Neosho

19148 Ingersol Lane Neosho, MO US 64850

Contact:

neosho@kempstone.com

T: F:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)