



# LIEBHERR

## OIL ANALYSIS REPORT

|                 |        |
|-----------------|--------|
| WEAR            | NORMAL |
| CONTAMINATION   | NORMAL |
| FLUID CONDITION | NORMAL |



Machine Id  
**LIEBHERR R944C 032007-793**  
Component  
**Diesel Engine**  
Fluid  
**CONOCO PHILLIPS GUARDOL ECT 15W40 (7 GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>LH0273215</b>   | LH0273210   | LH0273255   |
| Sample Date    |     | Client Info |           | <b>02 May 2024</b> | 11 Mar 2024 | 12 Jan 2024 |
| Machine Age    | hrs | Client Info |           | <b>22682</b>       | 22245       | 21756       |
| Oil Age        | hrs | Client Info |           | <b>300</b>         | 250         | 250         |
| Filter Age     | hrs | Client Info |           | <b>300</b>         | 250         | 250         |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Sample Status  |     |             |           | <b>NORMAL</b>      | NORMAL      | NORMAL      |

### WEAR

All component wear rates are normal.

|              |        |             |      |              |      |      |
|--------------|--------|-------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185m | >100 | <b>11</b>    | 15   | 7    |
| Chromium     | ppm    | ASTM D5185m | >5   | <b>&lt;1</b> | <1   | <1   |
| Nickel       | ppm    | ASTM D5185m | >5   | <b>0</b>     | 0    | <1   |
| Titanium     | ppm    | ASTM D5185m |      | <b>4</b>     | 5    | 4    |
| Silver       | ppm    | ASTM D5185m | >3   | <b>&lt;1</b> | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >15  | <b>1</b>     | 2    | 2    |
| Lead         | ppm    | ASTM D5185m | >30  | <b>&lt;1</b> | 0    | <1   |
| Copper       | ppm    | ASTM D5185m | >125 | <b>&lt;1</b> | <1   | 1    |
| Tin          | ppm    | ASTM D5185m | >5   | <b>0</b>     | 0    | <1   |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | <1   |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |

### CONTAMINATION

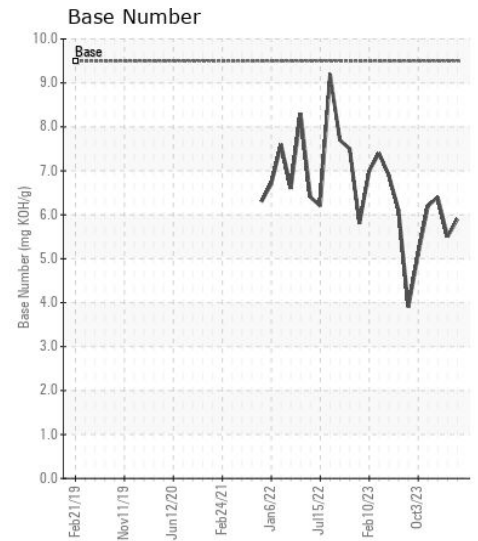
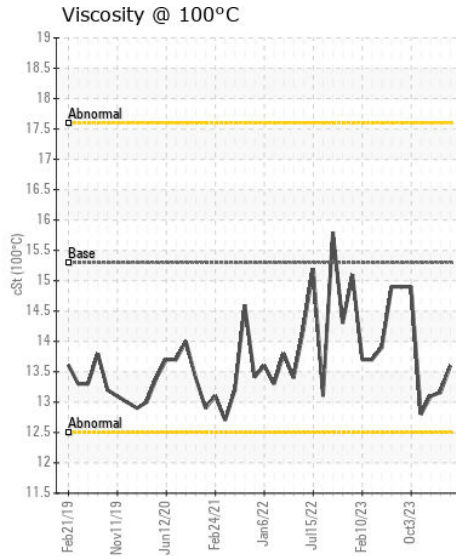
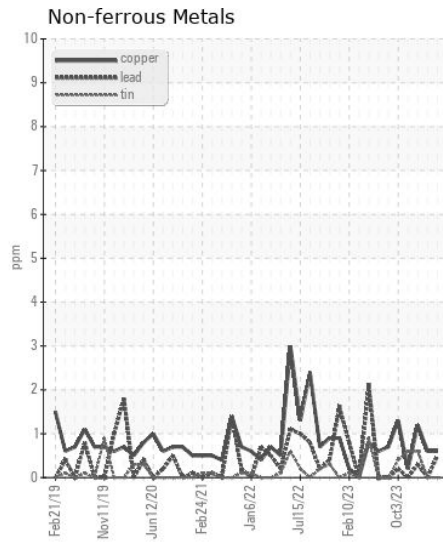
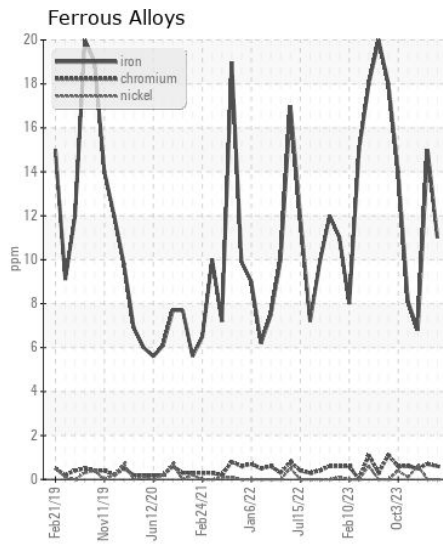
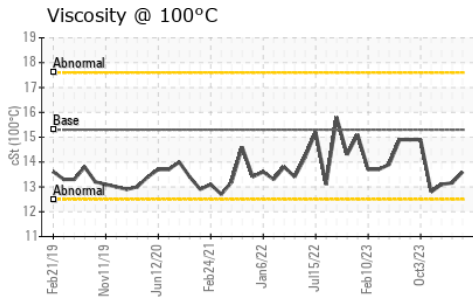
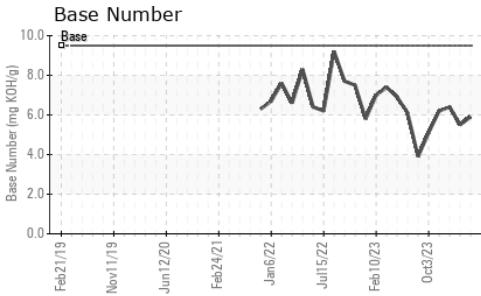
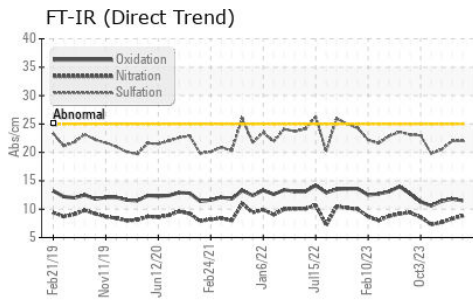
There is no indication of any contamination in the oil.

|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >60   | <b>7</b>       | 9     | 5     |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>2</b>       | 2     | 4     |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | <1.0  | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>2.8</b>     | 2.6   | 2.4   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>8.8</b>     | 8.3   | 7.7   |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>22.0</b>    | 22.0  | 20.5  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

### FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

|                  |          |             |      |              |       |      |
|------------------|----------|-------------|------|--------------|-------|------|
| Sodium           | ppm      | ASTM D5185m |      | <b>&lt;1</b> | 2     | 2    |
| Boron            | ppm      | ASTM D5185m | 85   | <b>40</b>    | 23    | 18   |
| Barium           | ppm      | ASTM D5185m |      | <b>0</b>     | 0     | 0    |
| Molybdenum       | ppm      | ASTM D5185m |      | <b>26</b>    | 29    | 31   |
| Manganese        | ppm      | ASTM D5185m |      | <b>&lt;1</b> | 0     | <1   |
| Magnesium        | ppm      | ASTM D5185m | 350  | <b>596</b>   | 473   | 536  |
| Calcium          | ppm      | ASTM D5185m | 1800 | <b>1554</b>  | 1350  | 1147 |
| Phosphorus       | ppm      | ASTM D5185m | 1000 | <b>1089</b>  | 947   | 912  |
| Zinc             | ppm      | ASTM D5185m | 1100 | <b>1308</b>  | 1110  | 1061 |
| Sulfur           | ppm      | ASTM D5185m | 3500 | <b>4140</b>  | 3474  | 2839 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25  | <b>11.5</b>  | 11.8  | 11.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 9.5  | <b>5.9</b>   | 5.5   | 6.4  |
| Visc @ 100°C     | cSt      | ASTM D445   | 15.3 | <b>13.6</b>  | 13.16 | 13.1 |



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH0273215  
**Lab Number** : **06193374**  
**Unique Number** : 11050126  
**Test Package** : CONST ( Additional Tests: TBN )

**NILES IRON & METAL CO. INC.**  
 P.O. BOX 166  
 NILES, OH  
 US 44446

Contact: CRAIG STINSON  
 cstinson529@gmail.com; canastasio@wearcheckusa.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (330)652-2262  
 F: (330)652-1240