



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ABNORMAL

Area
Store 9 - Marietta
Machine Id
KENWORTH 1030

Component
Diesel Engine
Fluid
SHELL ROTELLA T 15W40 (10 GAL)

RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0050630	LEC0049230	LEC0048070
Sample Date		Client Info		15 May 2024	28 Mar 2024	16 Feb 2024
Machine Age	hrs	Client Info		48968	48467	48007
Oil Age	hrs	Client Info		400	400	400
Filter Age	hrs	Client Info		400	400	400
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ATTENTION

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	27	21	29
Chromium	ppm	ASTM D5185m	>20	1	<1	<1
Nickel	ppm	ASTM D5185m	>4	<1	0	0
Titanium	ppm	ASTM D5185m		2	2	0
Silver	ppm	ASTM D5185m	>3	1	0	0
Aluminum	ppm	ASTM D5185m	>20	6	6	6
Lead	ppm	ASTM D5185m	>40	6	10	28
Copper	ppm	ASTM D5185m	>330	6	8	19
Tin	ppm	ASTM D5185m	>15	1	0	2
Vanadium	ppm	ASTM D5185m		<1	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

Sodium and/or potassium levels are high.

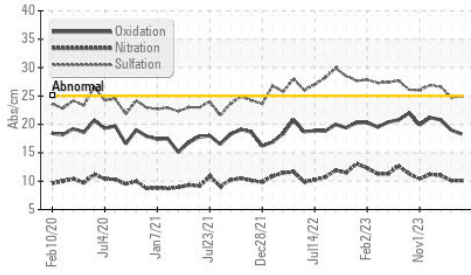
Silicon	ppm	ASTM D5185m	>120	10	10	6
Potassium	ppm	ASTM D5185m	>20	▲ 281	▲ 113	● 60
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol	%	*ASTM D2982		NEG	NEG	0.0
Soot %	%	*ASTM D7844	>3	0.9	1	1.2
Nitration	Abs/cm	*ASTM D7624	>20	10.1	10.1	11.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	24.9	24.8	26.6
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

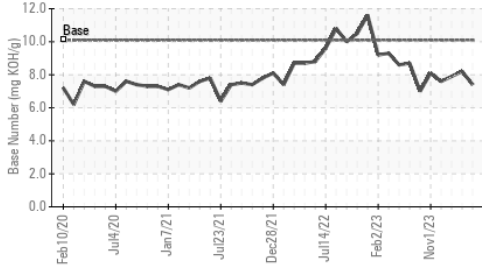
The BN result indicates that there is suitable alkalinity remaining in the oil.

Sodium	ppm	ASTM D5185m		▲ 203	▲ 123	● 90
Boron	ppm	ASTM D5185m	316	246	234	191
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	1.2	150	143	155
Manganese	ppm	ASTM D5185m		1	<1	<1
Magnesium	ppm	ASTM D5185m	24	484	605	702
Calcium	ppm	ASTM D5185m	2292	1461	1626	1590
Phosphorus	ppm	ASTM D5185m	1064	984	881	737
Zinc	ppm	ASTM D5185m	1160	1177	1060	928
Sulfur	ppm	ASTM D5185m	4996	3727	3459	2531
Oxidation	Abs/.1mm	*ASTM D7414	>25	18.3	19.0	20.8
Base Number (BN)	mg KOH/g	ASTM D2896	10.1	7.4	8.2	7.9
Visc @ 100°C	cSt	ASTM D445	15.7	13.6	13.7	13.6

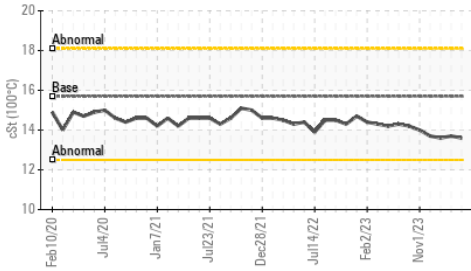
FT-IR (Direct Trend)



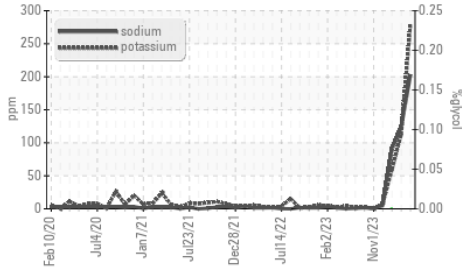
Base Number



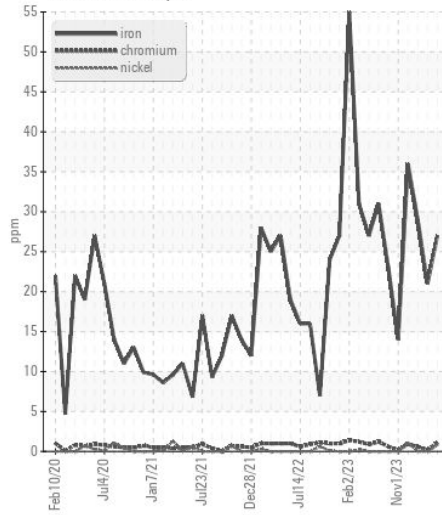
Viscosity @ 100°C



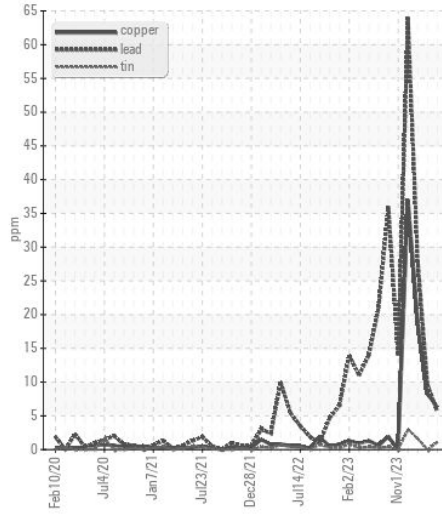
Glycol Contamination



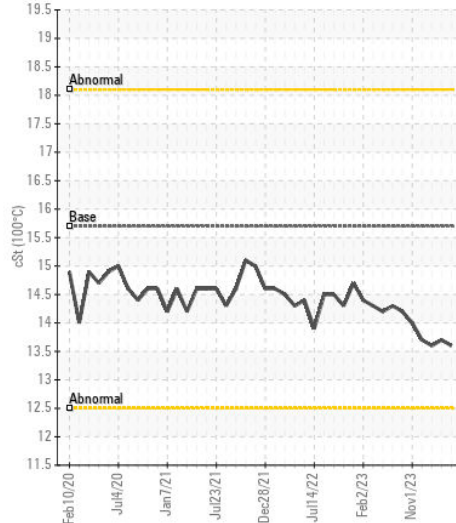
Ferrous Alloys



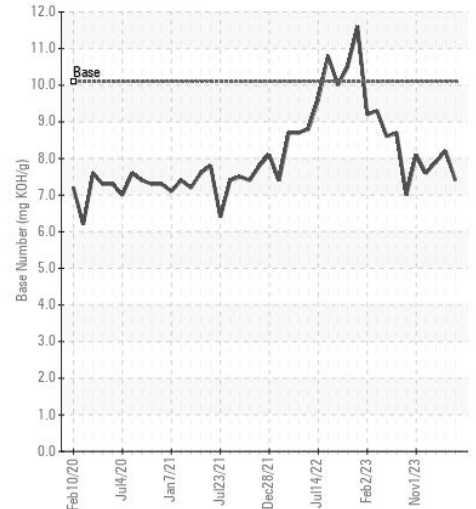
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0050630 **Received** : 29 May 2024
Lab Number : 06193622 **Tested** : 31 May 2024
Unique Number : 11050374 **Diagnosed** : 31 May 2024 - Jonathan Hester
Test Package : CONST (Additional Tests: Glycol, TBN)

HALL DRILLING LLC
 PO BOX 249
 ELLENBORO, WV
 US 26346

Contact: CHRIS PETROVICH
 chrispetrovich@halldrilling.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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