

## Machine Id **CUMMINS 10980** Component **Diesel Engine** Fluid **PETRO CANADA DURON SHP 15W40 (7 GAL)**

## RECOMMENDATION

We advise that you check the fuel injection system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

V	V	F,	Δ	R
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All component wear rates are normal.

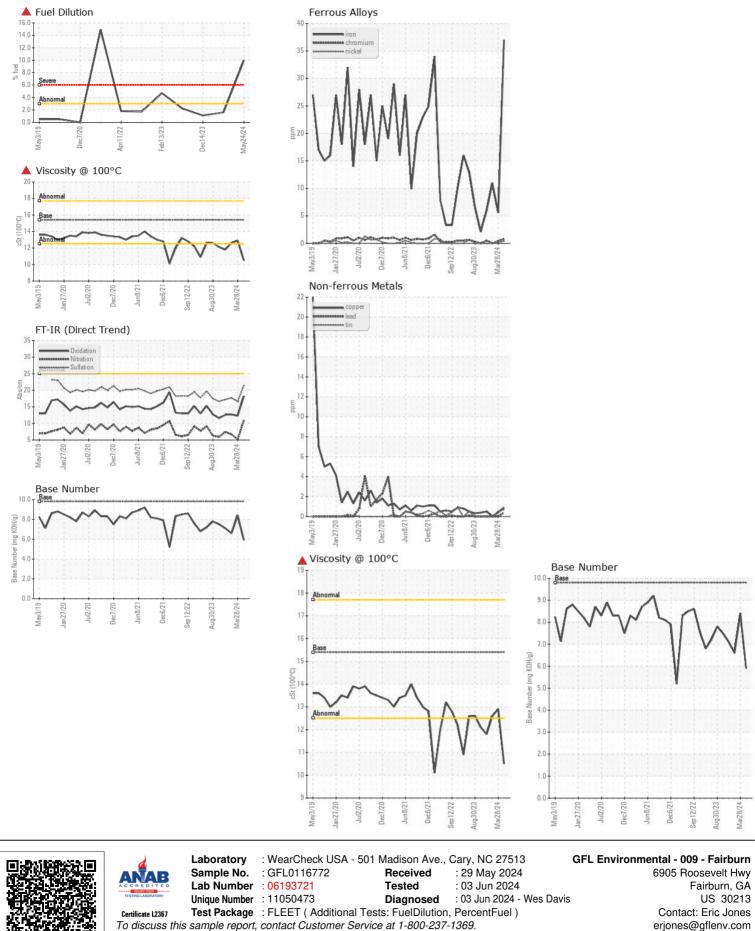
## CONTAMINATION

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

<b>FLU</b>	$\mathbf{O}$		

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0116772	GFL0116787	GFL0109027
Sample Date		Client Info		24 May 2024	28 Mar 2024	13 Mar 2024
Machine Age	hrs	Client Info		13219	13092	13055
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	Not Changd
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>90	37	6	11
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>2	<1	<1	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>20	7	2	<1
Lead	ppm	ASTM D5185m	>40	<1	0	0
Copper	ppm	ASTM D5185m	>330	<1	<1	0
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
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Silicon	ppm	ASTM D5185m	>25	8	5	3
Potassium	ppm	ASTM D5185m	>20	3	2	0
Fuel	%	ASTM D3524	>3.0	<b>10.0</b>	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method	-	NEG	NEG	NEG
Soot %	%	*ASTM D7844	>6	1.1	0.1	0.3
Nitration	Abs/cm	*ASTM D7624	>20	11.0	5.2	6.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.5	16.6	17.7
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		6	2	1
Boron	ppm	ASTM D5185m	0	9	18	17
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	60	52	77	58
Manganese	ppm	ASTM D5185m	0	<1	<1	0
Magnesium	ppm	ASTM D5185m	1010	684	1074	775
Calcium	ppm	ASTM D5185m	1070	1003	1420	1172
Phosphorus	ppm	ASTM D5185m	1150	837	1165	924
Zinc	ppm	ASTM D5185m	1270	991	1501	1159
Sulfur	ppm	ASTM D5185m	2060	2728	4168	3321
Oxidation	Abs/.1mm	*ASTM D7414	>25	18.2	12.3	12.7
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	5.9	8.4	6.6
Visc @ 100°C	cSt	ASTM D2000	15.4	▲ 10.5	12.9	12.6
	001	A0 I M D440	10.4	- 10.5	12.3	12.0



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (678)630-9927

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