

## WEAR NORMAL CONTAMINATION **ABNORMAL** FLUID CONDITION **ABNORMAL**

1329

3406

16.4

5.9

**12.1** 

## Machine Id 2413 MACK GU713 Componen

**Diesel Engine** 

PETRO CANADA DURON SHP 15W40 (42 QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.	Sample Number		Client Info		GFL0103181	GFL0117448	GFL01032
	Sample Date		Client Info		23 May 2024	15 Apr 2024	10 Jan 20
	Machine Age	hrs	Client Info		29701	29488	29144
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	Change
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	ABNORMAL	ABNOR
WEAR	Iron	ppm	ASTM D5185m	>120	6	3	7
	Chromium	ppm	ASTM D5185m	>20	0	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m	>2	0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		3	2	2
	Lead	ppm	ASTM D5185m		<1	0	2
	Copper	ppm	ASTM D5185m	>330	2	0	2
	Tin	ppm	ASTM D5185m		<1	<1	1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NON
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NON
	Silicon	ppm	ASTM D5185m	>25	7	7	5
	Potassium	ppm	ASTM D5185m		2	0	0
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Fuel	%	ASTM D3524		_ ▲ 4.5	▲ 3.1	4.3
	Water	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	WC Method		NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>4	0.3	0.2	0.3
	Nitration	Abs/cm	*ASTM D7624	>20	8.8	7.9	9.0
	Sulfation	Abs/.1mm	*ASTM D7415		19.0	18.1	19.5
	Silt	scalar	*Visual	NONE	NONE	NONE	NON
	Debris	scalar	*Visual	NONE	NONE	NONE	NON
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NON
	Appearance	scalar	*Visual	NORML	NORML	NORML	NOF
	Odor	scalar	*Visual	NORML	NORML	NORML	NOF
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Sodium	ppm	ASTM D5185m		4	<1	3
I EOID CONDITION	Boron	ppm	ASTM D5185m	0	2	9	1
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		57	57	61
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium	ppm	ASTM D5185m		882	895	1011
	Calcium	ppm	ASTM D5185m		1001	1112	1145
	Phosphorus	ppm	ASTM D5185m		978	1000	1038
	-	Ppin		1100	5/0	1000	1000

Zinc

Sulfur

Oxidation

Visc @ 100°C cSt

ppm

Base Number (BN) mg KOH/g ASTM D2896 9.8

ASTM D5185m 1270

15.4

ppm ASTM D5185m 2060

ASTM D445

Abs/.1mm \*ASTM D7414 >25

1199

3379

15.1

7.7

13.0

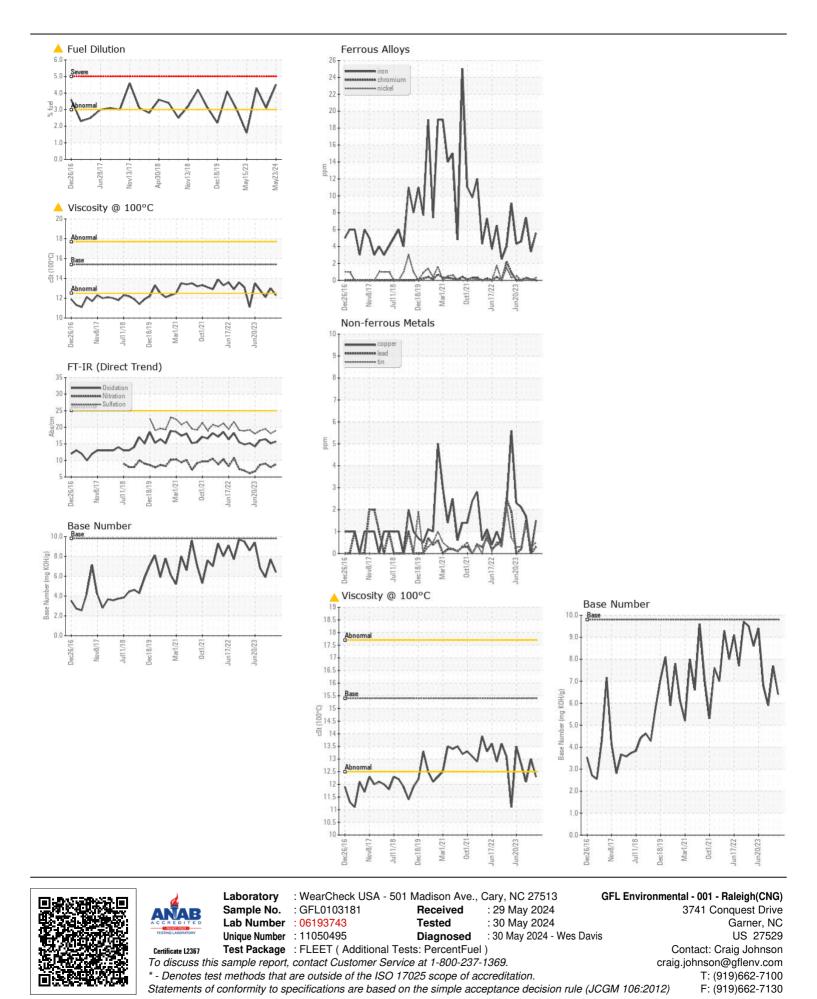
1148

3246

15.7

6.4

12.3



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Submitted By: aka Keith - Ronald Gregory Page 2 of 2