

[W8864] Bobcat E45 (S/N B2vy13208)

Hydraulic System

{not provided} (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. (Customer Sample Comment: W8864)

WEAR

Aluminum and iron ppm levels are abnormal.

CONTAMINATION

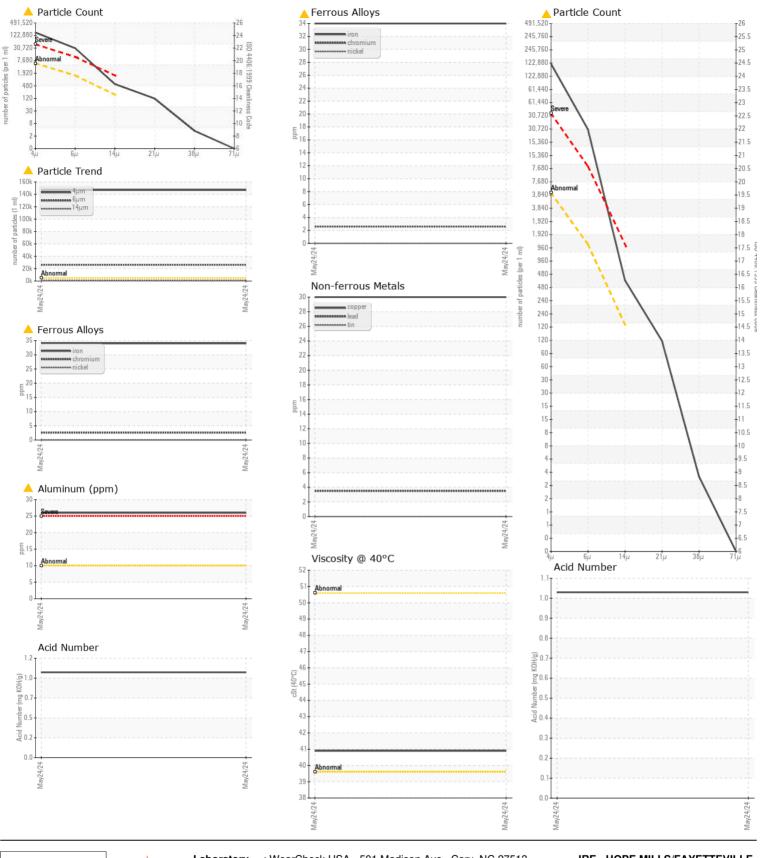
There is a high amount of particulates present in the oil.

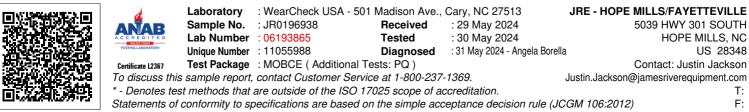
FLUID CONDITION

The AN level is acceptable for this fluid.

| WEAR | ABNORMAL |
|-----------------|----------|
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | NORMAL |

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--------------------|----------|-----------------------------|-----------|---------------|----------|----------|
| Sample Number | | Client Info | | JR0196938 | | |
| Sample Date | | Client Info | | 24 May 2024 | | |
| Machine Age | hrs | Client Info | | 2190 | | |
| Oil Age | hrs | Client Info | | 2190 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Changed | | |
| Filter Changed | | Client Info | | Changed | | |
| Sample Status | | | | ABNORMAL | | |
| | | | | | | |
| PQ | | ASTM D8184 | | 21 | | |
| Iron | ppm | ASTM D5185m | >20 | <u> </u> | | |
| Chromium | ppm | ASTM D5185m | >10 | 3 | | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| Titanium | ppm | ASTM D5185m | | <1 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | 🔺 26 | | |
| Lead | ppm | ASTM D5185m | >10 | 4 | | |
| Copper | ppm | ASTM D5185m | >75 | 30 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | <1 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | |
| Silicon | ppm | ASTM D5185m | >20 | 16 | | |
| Potassium | ppm | ASTM D5185m | >20 | 2 | | |
| Water | | WC Method | >0.1 | NEG | | |
| Particles >4µm | | ASTM D7647 | >5000 | 146977 | | |
| Particles >6µm | | ASTM D7647 | >1300 | A 26242 | | |
| Particles >14µm | | ASTM D7647 | >160 | 507 | | |
| Particles >21µm | | ASTM D7647 | >40 | 104 | | |
| Particles >38µm | | ASTM D7647 | >10 | 3 | | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | <u> </u> | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| Sodium | nom | ASTM D5185m | _ | 6 | | |
| Boron | ppm | ASTM D5185m | | 6 0 | | |
| Barium | ppm | ASTM D5185m | | | | |
| | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | | | | | |
| Manganese | ppm | ASTM D5185m ASTM D5185m | | <1 16 | | |
| Magnesium | ppm | | | | | |
| Calcium | ppm | ASTM D5185m | | 648 021 | | |
| Phosphorus Zinc | ppm | ASTM D5185m ASTM D5185m | | 921 1209 | | |
| Sulfur | ppm | ASTM D5185m | | | | |
| Acid Number (AN) | ppm | ASTM D5185III ASTM D8045 | | 5106 | | |
| . , | mg KOH/g | | | 1.03 | | |
| Visc @ 40°C | cSt | ASTM D445 | | 40.9 | | |





Submitted By: Justin Jackson Page 2 of 2