



ASCENDUM

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
VOLVO A45G FS 352473
Component
Hydraulic System
Fluid
VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0011322	ASC0006383	VCP414038
Sample Date		Client Info		21 May 2024	19 Jan 2024	11 Oct 2023
Machine Age	hrs	Client Info		6509	6051	5578
Oil Age	hrs	Client Info		4478	4493	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Filter Changed		Client Info		N/A	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	9	6	5
Chromium	ppm	ASTM D5185m	>20	6	4	4
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	2	2
Lead	ppm	ASTM D5185m	>20	2	2	2
Copper	ppm	ASTM D5185m	>150	6	6	5
Tin	ppm	ASTM D5185m	>20	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

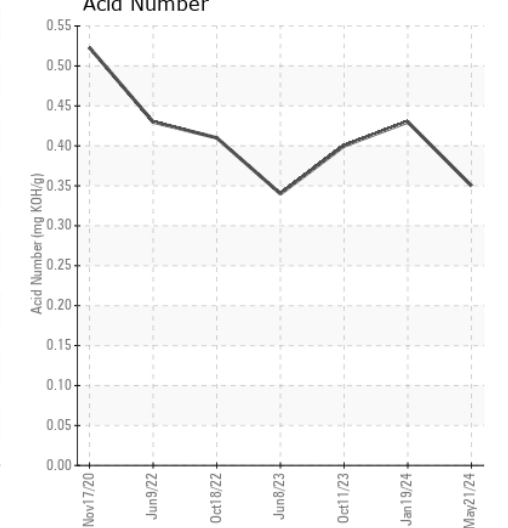
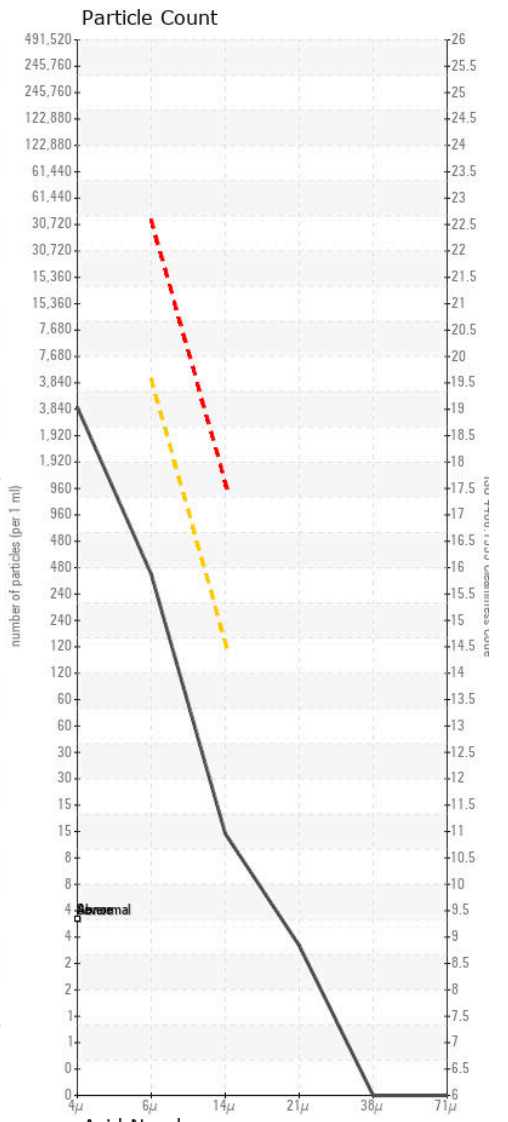
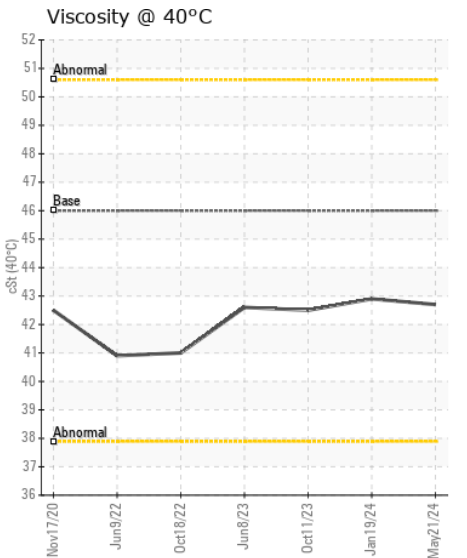
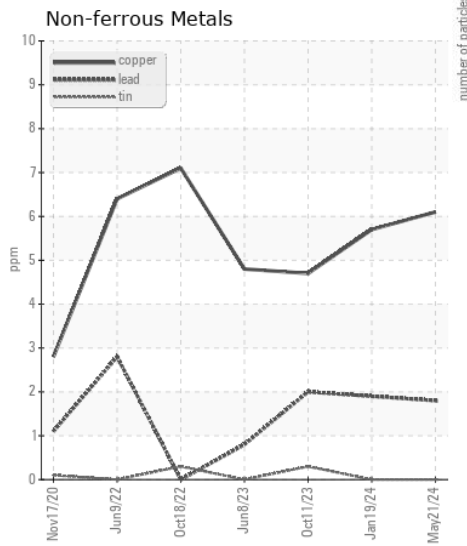
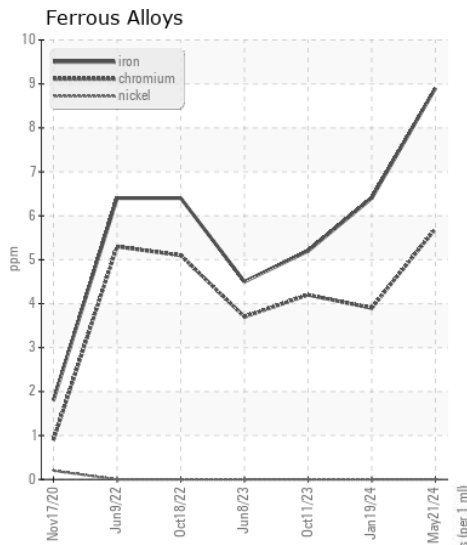
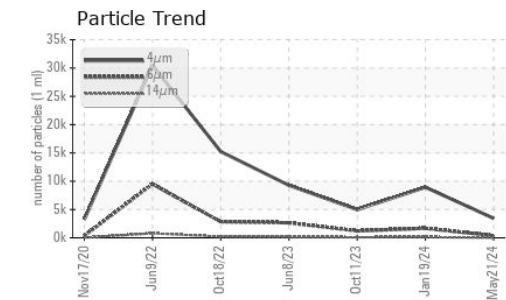
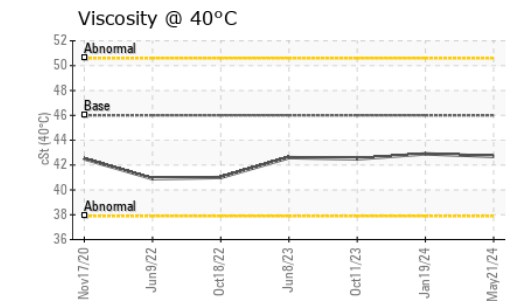
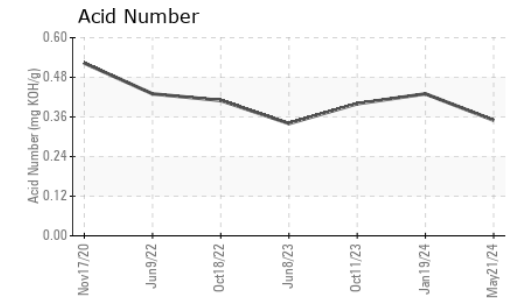
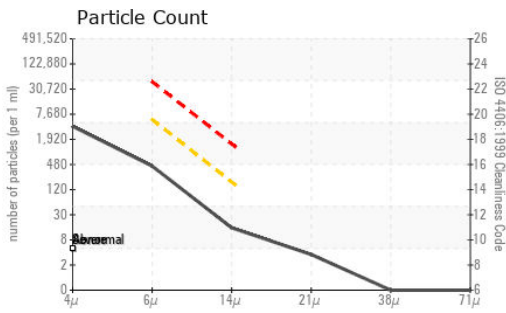
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	5	5	5
Potassium	ppm	ASTM D5185m	>20	0	2	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		3440	8943	4973
Particles >6µm		ASTM D7647	>5000	387	1689	1217
Particles >14µm		ASTM D7647	>160	13	131	93
Particles >21µm		ASTM D7647	>40	3	29	23
Particles >38µm		ASTM D7647	>10	0	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>-/19/14	19/16/11	20/18/14	19/17/14
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		3	0	2
Boron	ppm	ASTM D5185m	14	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	0	0	0
Manganese	ppm	ASTM D5185m	0.0	0	0	0
Magnesium	ppm	ASTM D5185m	2.6	1	1	2
Calcium	ppm	ASTM D5185m	49	213	149	175
Phosphorus	ppm	ASTM D5185m	354	394	330	333
Zinc	ppm	ASTM D5185m	419	482	463	455
Sulfur	ppm	ASTM D5185m	3719	1445	1138	1135
Acid Number (AN)	mg KOH/g	ASTM D8045		0.35	0.43	0.40
Visc @ 40°C	cSt	ASTM D445	46	42.7	42.9	42.5



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ASC0011322
Lab Number : 06193890
Unique Number : 11056013
Test Package : CONST

Received : 29 May 2024
Tested : 30 May 2024
Diagnosed : 30 May 2024 - Wes Davis

117 - ASCENDUM MACHINERY INC - GREENVILLE
 2002 N GREENE ST
 GREENVILLE, NC
 US 27834
 Contact: ALLEN WILLIAMS
 allen.williams@ascendummachinery.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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