

Machine Id VOLVO A30G 742023 Component Hydraulic System Fluid VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP440672	VCP425797	VCP394041
	Sample Date		Client Info		01 Apr 2024	11 Sep 2023	08 Mar 2023
	Machine Age	hrs	Client Info		9289	8246	7220
	Oil Age	hrs	Client Info		0	4000	1500
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	Changed	Not Chango
	Filter Changed Sample Status		Client Info		Not Changd NORMAL	Changed NORMAL	Changed NORMAL
WEAR	Iron	ppm	ASTM D5185m		6	14	10
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	-	<1	0	0
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m		1	<1	1
	Lead	ppm	ASTM D5185m		1	0	0
	Copper	ppm	ASTM D5185m		2	3	2
	Tin	ppm	ASTM D5185m	>20	<1 <1	0	0
	Vanadium White Metal	ppm	ASTM D5185m *Visual		NONE	NONE	0 NONE
	Yellow Metal	scalar	*Visual	NONE NONE	NONE	NONE	
	reliow wetai	scalar	visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	3	4	5
	Potassium	ppm	ASTM D5185m	>20	2	0	0
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water		WC Method	>0.1	NEG	NEG	NEG
	Particles >4µm		ASTM D7647		3252	1378	1987
	Particles >6µm		ASTM D7647		1030	62	407
	Particles >14µm		ASTM D7647	>160	128	6	20
	Particles >21µm		ASTM D7647		37	3	4
	Particles >38µm		ASTM D7647		2	0	0
	Particles >71µm		ASTM D7647		0	0	0
	Oil Cleanliness		ISO 4406 (c)		19/17/14	18/13/10	18/16/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE NORML	NONE	NONE
	Appearance Odor	scalar	*Visual	NORML	NORML	NORML NORML	NORMI
	Emulsified Water	scalar scalar	*Visual *Visual	NORML >0.1	NORML	NORML	NEG
		Scalar	visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3	2	2
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		5	<1	<1
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		7	2	2
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium Calcium	ppm	ASTM D5185m		8	15	21
		ppm	ASTM D5185m		229	115	111
	Phosphorus Zinc	ppm	ASTM D5185m ASTM D5185m		412 510	369 462	367 456
		ppm	ASTM DE185m		0070	462	456

Sulfur

ppm ASTM D5185m 3719

Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445 46

2041

0.35

47.3

2356

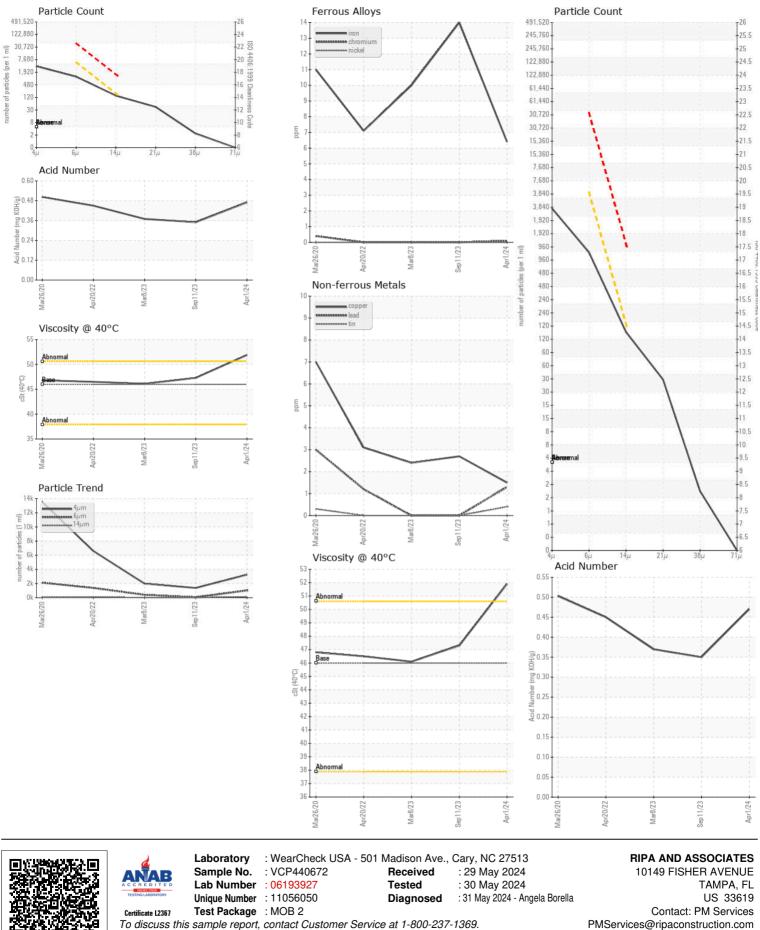
46.1

0.37

2278

0.47

51.9



^{* -} Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: