WEAR CONTAMINATION FLUID CONDITION

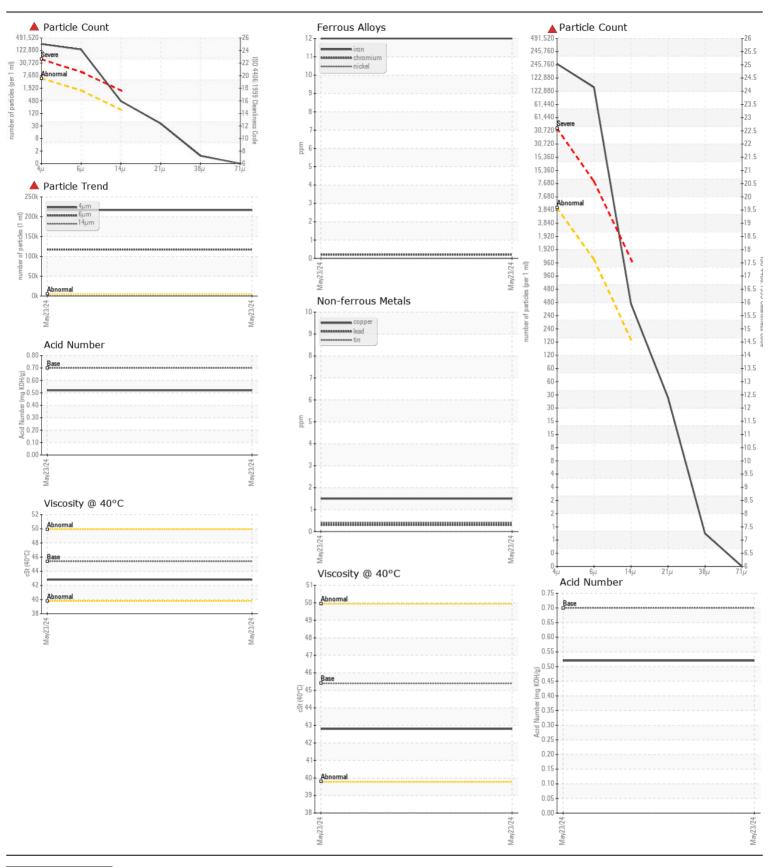
NORMAL SEVERE NORMAL



Machine Id 913036 Component Hydraulic System Fluid

PETRO CANADA HYDREX MV 46 (--- GAL)

PETRO CANADA HYDREX MV	46 ( GAL)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.	Sample Number		Client Info		GFL0122795		
	Sample Date		Client Info		23 May 2024		
	Machine Age	hrs	Client Info		4663		
	Oil Age	hrs	Client Info		4599		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				SEVERE		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m		12		
	Chromium	ppm	ASTM D5185m	>10	<1		
	Nickel	ppm	ASTM D5185m	>4	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m		<1		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		2		
	Tin	ppm	ASTM D5185m	>4	<1		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	<b>\15</b>	3		
CONTAMINATION	Potassium	ppm	ASTM D5185m		3		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	ррпп	WC Method		NEG		
	Particles >4µm		ASTM D7647		▲ 216964		
	Particles >6µm		ASTM D7647		▲ 117275		
	Particles >14μm		ASTM D7647		<u>▲</u> 407		
	Particles >21µm		ASTM D7647		35		
	Particles >38μm		ASTM D7647		1		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>25/24/16</b>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	<b>Emulsified Water</b>	scalar	*Visual	>0.1	NEG		
ELLUD GONDITION							
FLUID CONDITION	Sodium	ppm	ASTM D5185m	0	4		
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		9		
	Calcium	ppm	ASTM D5185m		92		
	Phosphorus	ppm	ASTM D5185m		365 451		
	Zinc	ppm	ASTM D5185m		451 1155		
	Sulfur	ppm ma KOU/a	ASTM D5185m		1155		
	Acid Number (AN)	mg KOH/g		0.70	0.52		
	Visc @ 40°C	cSt	ASTM D445	45.4	42.8		





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

: GFL0122795 Lab Number : 06193929 Unique Number: 11056052

Received **Tested** Diagnosed

: 29 May 2024 : 30 May 2024

: 30 May 2024 - Wes Davis

GFL Environmental - 836 - Kansas City Hauling 7801 East Truman Road Kansas City, MO US 64126

Contact: Loyce Stewart loyce.stewart@gflenv.com T:

Submitted By: JEREMY BROWN

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Test Package : FLEET ( Additional Tests: PrtCount )

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