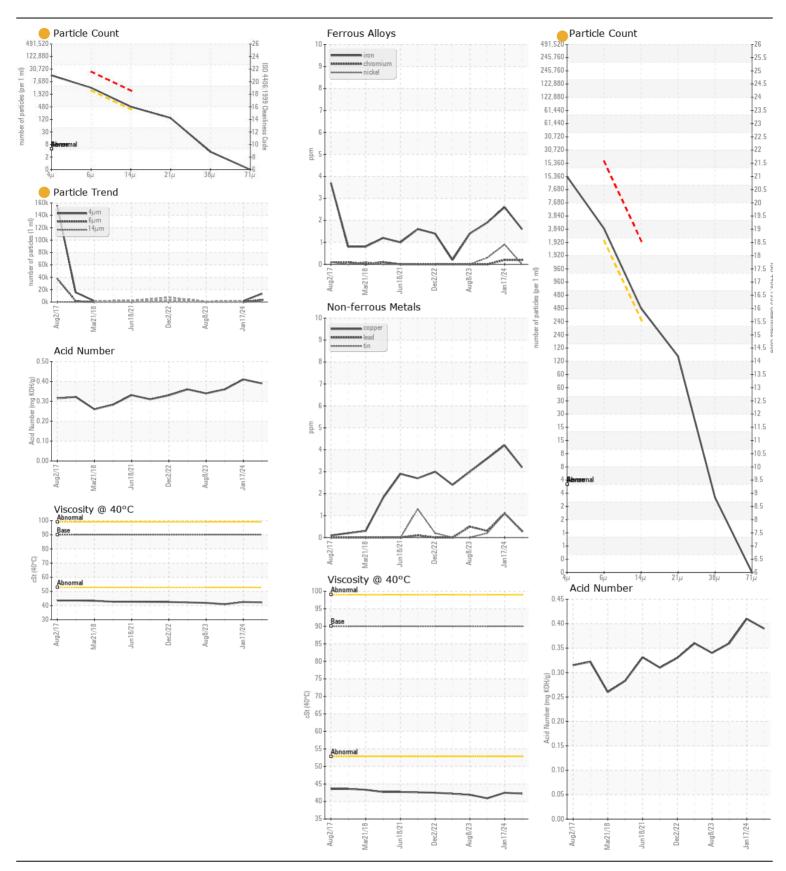
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ATTENTION NORMAL

Machine Id

IPS TR1388B 200 IPS BALER (S/N 5250) Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		PTK0005619	PTK0005036	PTK000466
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		21 May 2024	17 Jan 2024	14 Sep 202
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	Changed
	Sample Status				ATTENTION	NORMAL	ABNORMA
VEAR	Iron	ppm	ASTM D5185m	>20	2	3	2
	Chromium	ppm	ASTM D5185m	>10	<1	<1	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	<1	<1
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>10	<1	2	0
	Lead	ppm	ASTM D5185m	>10	<1	1	<1
	Copper	ppm	ASTM D5185m	>75	3	4	4
	Tin	ppm	ASTM D5185m	>10	<1	1	<1
	Vanadium	ppm	ASTM D5185m		<1	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	▲ MODE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
	Potassium	ppm	ASTM D5185m		2	1	2
There is a moderate amount of particulates present in the oil.	Water	pp	WC Method	>0.1	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	70.1	13305	1723	
	Particles >6µm		ASTM D7647	>2500	3412	338	
	Particles >14µm		ASTM D7647		425	33	
	Particles >21μm		ASTM D7647		121	9	
	Particles >38μm		ASTM D7647		3	0	
	Particles >71μm		ASTM D7647	>4	0	0	
	Oil Cleanliness		ISO 4406 (c)	>18/15	19/16	16/12	
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
LUID CONDITION	Sodium	ppm	ASTM D5185m	\401	1	0	0
LOID GONDITION	Boron	ppm	ASTM D5185m	/ TU I	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	<1	0
	Molybdenum	ppm	ASTM D5185m		<1	2	<1
	Manganese	ppm	ASTM D5185m		<1	<1	0
	Magnesium	ppm	ASTM D5185m		1	<1	<1
	Calcium	ppm	ASTM D5185m		89	88	94
	Phosphorus	ppm	ASTM D5185m		296	287	295
	Zinc	ppm	ASTM D5185m		328	357	364
	Sulfur	ppm	ASTM D5185m		971	861	978
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.39	0.41	0.36
	Visc @ 40°C	cSt	ASTM D445	00.0	42.2	42.5	40.9





Certificate L2367

Laboratory Sample No.

: PTK0005619 : 06193939 Lab Number Unique Number: 11056062 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received : 29 May 2024 **Tested** Diagnosed

: 30 May 2024 : 31 May 2024 - Angela Borella

WEST ROCK RECYCLING 8700 VALLEY FORGE LN N MAPLE GROVE, MN US 55369

Contact: ADAM SNELL adam.snell@westrock.com T: (763)493-8443

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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