



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**PALEXTRA 44**  
Machine Id  
**PALATEK 21HE002401 - THE BOX MAKER**  
Component  
**Compressor**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>UCS06194157</b>	UCS06023845	UCS05890373
Sample Date		Client Info		<b>19 May 2024</b>	29 Oct 2023	08 Jun 2023
Machine Age	hrs	Client Info		<b>24964</b>	10116	16440
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Not Changed</b>	Changed	Not Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	2
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>1</b>	0	0
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	0	<1
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

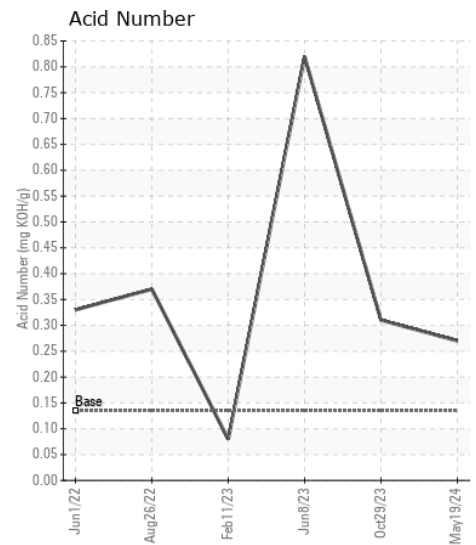
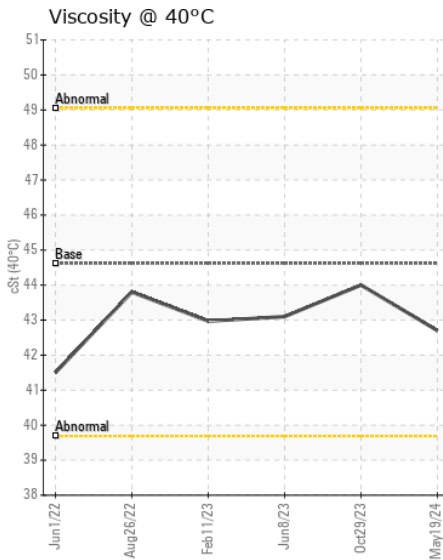
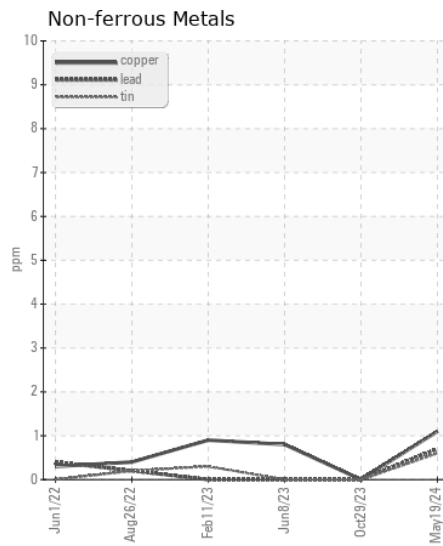
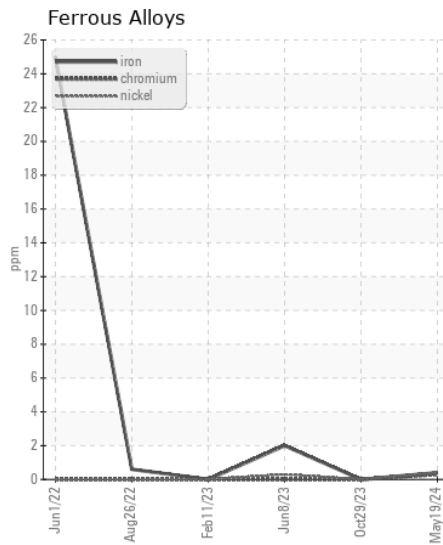
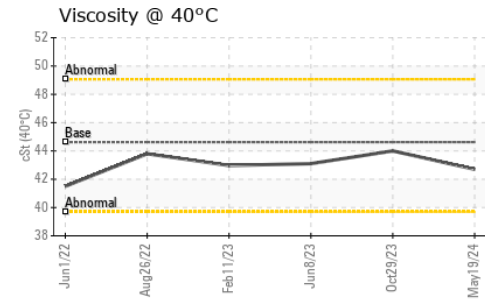
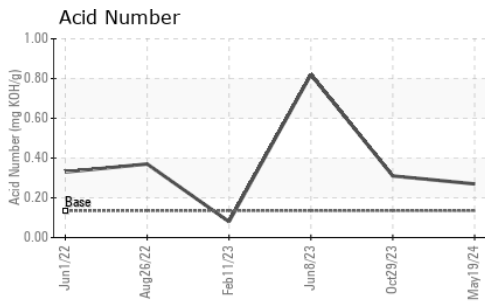
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>3</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Boron	ppm	ASTM D5185m	0	<b>0</b>	1	<1
Barium	ppm	ASTM D5185m	0.3	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	0.3	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	0.4	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	689	<b>569</b>	504	487
Zinc	ppm	ASTM D5185m	0	<b>0</b>	13	0
Sulfur	ppm	ASTM D5185m	1237	<b>624</b>	386	438
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	<b>0.27</b>	0.31	0.82
Visc @ 40°C	cSt	ASTM D445	44.62	<b>42.7</b>	44.0	43.1



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS06194157  
**Lab Number** : 06194157  
**Unique Number** : 11056280  
**Test Package** : IND 2

**Received** : 29 May 2024  
**Tested** : 30 May 2024  
**Diagnosed** : 30 May 2024 - Wes Davis

**AIR COMPRESSOR EQUIPMENT COMPANY**

LOWELL, AZ  
 US 72745

Contact: TONY PEARSON  
 WPEARSON@ACEC-ARK.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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