

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## PALEXTRA 44 Machine Id PALATEK 21HE002402 - THE BOX MAKER Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06194159	UCS06023846	UCS05890374
	Sample Date		Client Info		19 May 2024	29 Oct 2023	08 Jun 2023
	Machine Age	hrs	Client Info		24744	11819	16659
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Changed	Not Changd
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>50	<1	0	2
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	0	0
	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m		<1	0	4
	Silver	ppm	ASTM D5185m		1	0	0
	Aluminum	ppm	ASTM D5185m	>25	1	0	0
	Lead	ppm	ASTM D5185m	>25	<1	0	<1
	Copper	ppm	ASTM D5185m	>50	<1	0	<1
	Tin	ppm	ASTM D5185m	>15	<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>25	4	0	1
	Potassium	ppm	ASTM D5185m	>20	<1	0	<1
	Water		WC Method	>0.1	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m	0	0	0	0
	Barium	ppm	ASTM D5185m	0.3	2	0	0
	Molybdenum	ppm	ASTM D5185m	0	<1	0	0
	Manganese	ppm	ASTM D5185m	0.3	<1	0	0
	Magnesium	ppm	ASTM D5185m	0.4	1	0	0
	Calcium	ppm	ASTM D5185m	0	0	3	0
	Phosphorus	ppm	ASTM D5185m	689	604	447	416
	Zinc	ppm	ASTM D5185m	0	0	12	0
	Sulfur	ppm	ASTM D5185m	1237	1040	412	387

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0.08

42.0

0.90

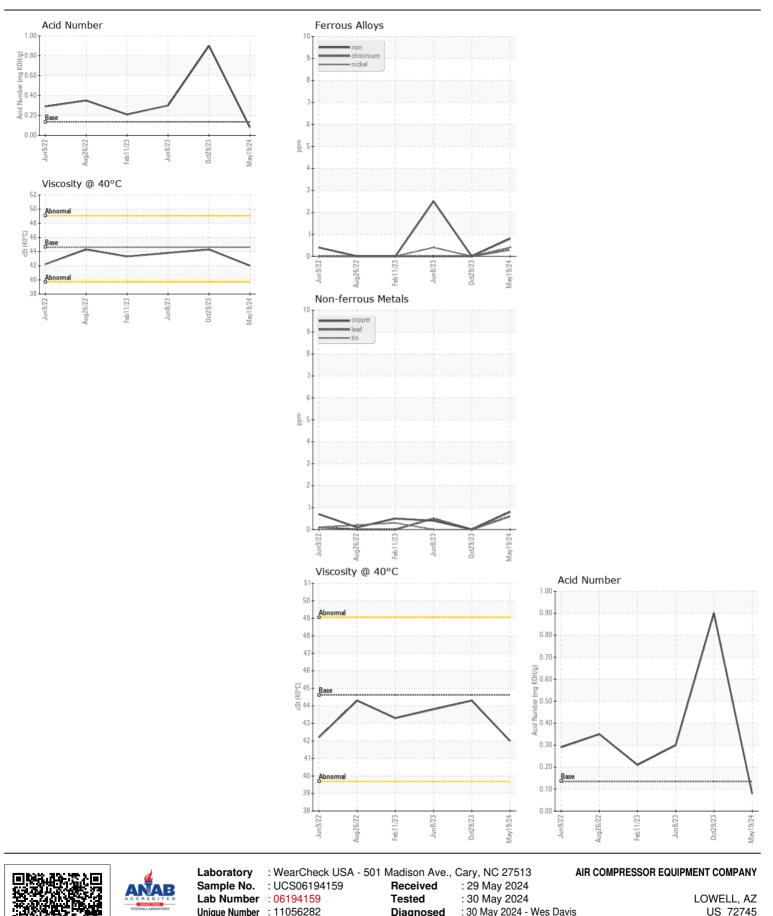
44.3

Acid Number (AN) mg KOH/g ASTM D8045 0.135

Visc @ 40°C cSt ASTM D445 44.62

0.30

43.8



Unique Number : 11056282 Diagnosed : 30 May 2024 - Wes Davis Test Package : IND 2 Contact: TONY PEARSON Certificate L2367 WPEARSON@ACEC-ARK.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (479)770-2125

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