



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
PAL 44
Machine Id
KAESER 1625 - TEROY MFG
Component
Compressor

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06194163	UCS05821625	---
Sample Date		Client Info		21 May 2024	30 Mar 2023	---
Machine Age	hrs	Client Info		47728	43963	---
Oil Age	hrs	Client Info		3700	4000	---
Filter Age	hrs	Client Info		3700	4000	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				NORMAL	ATTENTION	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	1	2	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	<1	0	---
Titanium	ppm	ASTM D5185m	>3	<1	0	---
Silver	ppm	ASTM D5185m	>2	1	0	---
Aluminum	ppm	ASTM D5185m	>10	1	0	---
Lead	ppm	ASTM D5185m	>10	1	0	---
Copper	ppm	ASTM D5185m	>50	7	6	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

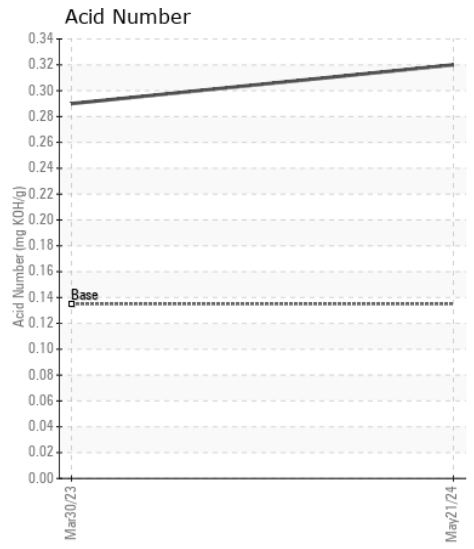
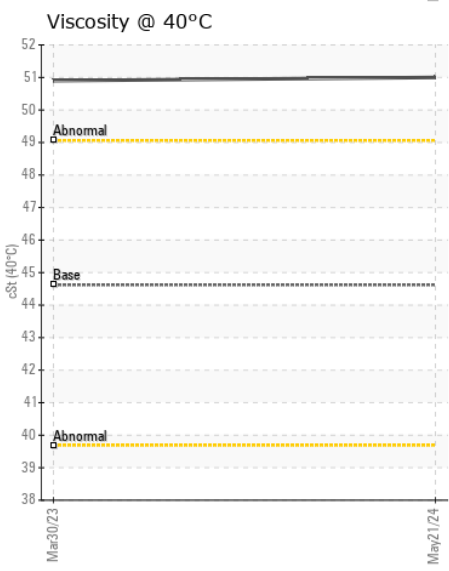
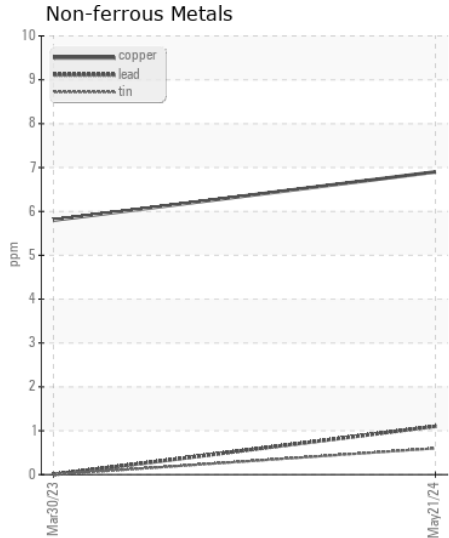
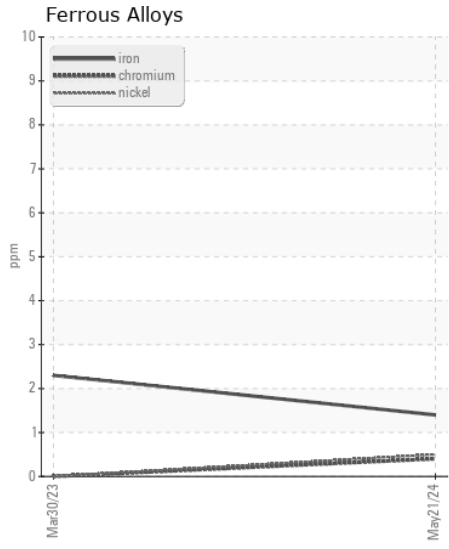
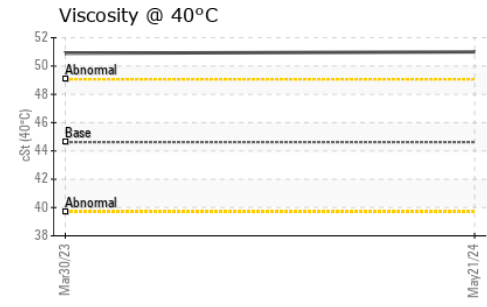
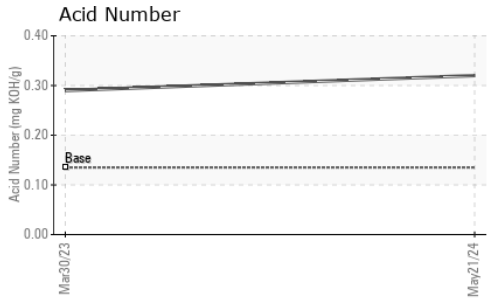
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	9	11	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water		WC Method	>0.05	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	2	---
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	0.3	0	0	---
Molybdenum	ppm	ASTM D5185m	0	<1	<1	---
Manganese	ppm	ASTM D5185m	0.3	<1	<1	---
Magnesium	ppm	ASTM D5185m	0.4	<1	3	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	689	366	372	---
Zinc	ppm	ASTM D5185m	0	23	10	---
Sulfur	ppm	ASTM D5185m	1237	567	259	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.32	0.29	---
Visc @ 40°C	cSt	ASTM D445	44.62	51.0	50.9	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06194163 **Received** : 29 May 2024
Lab Number : 06194163 **Tested** : 30 May 2024
Unique Number : 11056286 **Diagnosed** : 31 May 2024 - Angela Borella
Test Package : IND 2

JEMCO-MAXAIR
 WEST FARGO, ND
 US 58078
 Contact: DALE K
 dalek@jemco-maxair.com
 T: (701)281-0362
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)