



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
PAL 45
Machine Id

SULLIVAN PALATEK 1302180001 - POWDER COAT SPECIALISTS

Component
Compressor

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06194165	UCS05864429	---
Sample Date		Client Info		17 May 2024	24 May 2023	---
Machine Age	hrs	Client Info		11812	10980	---
Oil Age	hrs	Client Info		3071	4000	---
Filter Age	hrs	Client Info		3071	4000	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	8	0	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m		<1	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		1	0	---
Aluminum	ppm	ASTM D5185m	>25	1	0	---
Lead	ppm	ASTM D5185m	>25	<1	0	---
Copper	ppm	ASTM D5185m	>50	<1	0	---
Tin	ppm	ASTM D5185m	>15	<1	<1	---
Vanadium	ppm	ASTM D5185m		<1	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

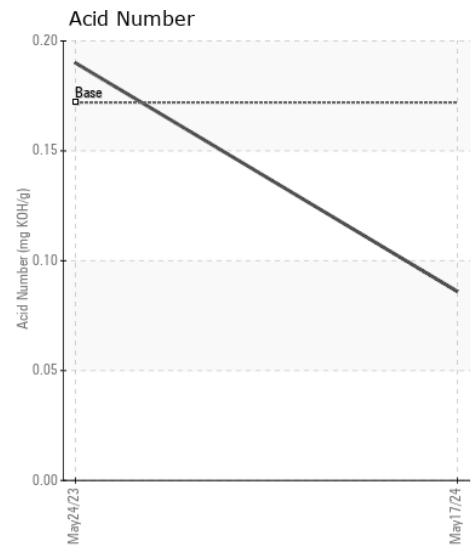
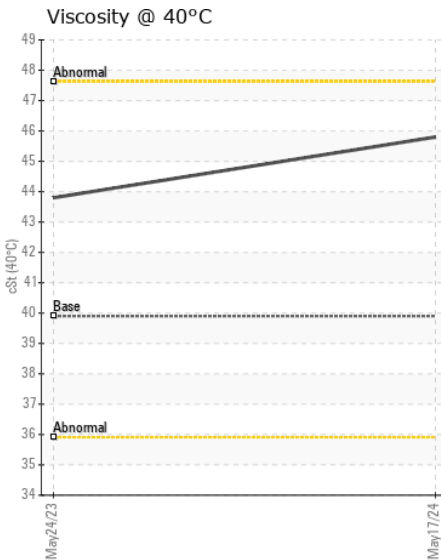
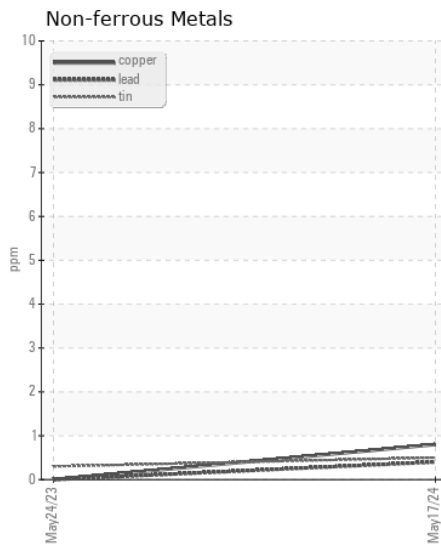
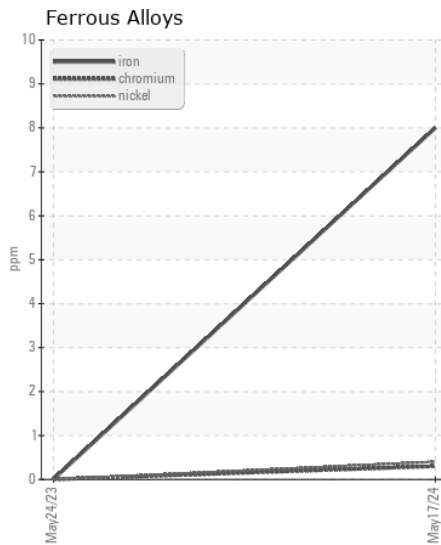
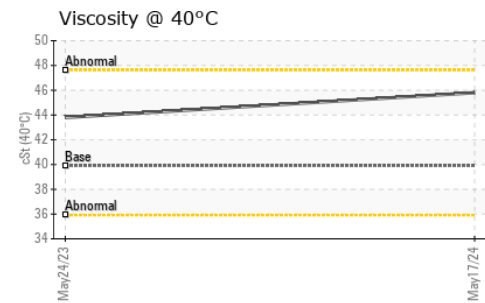
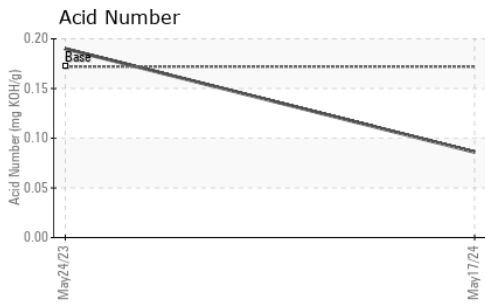
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>25	3	2	---
Potassium	ppm	ASTM D5185m	>20	<1	<1	---
Water		WC Method	>0.1	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	MODER	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	2	---
Boron	ppm	ASTM D5185m	0.0	0	0	---
Barium	ppm	ASTM D5185m	0.0	0	0	---
Molybdenum	ppm	ASTM D5185m	0	<1	0	---
Manganese	ppm	ASTM D5185m	0	<1	0	---
Magnesium	ppm	ASTM D5185m	0.0	0	0	---
Calcium	ppm	ASTM D5185m	0.0	0	0	---
Phosphorus	ppm	ASTM D5185m	966	232	527	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	1309	825	355	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.086	0.19	---
Visc @ 40°C	cSt	ASTM D445	39.9	45.8	43.8	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06194165 **Received** : 29 May 2024
Lab Number : 06194165 **Tested** : 30 May 2024
Unique Number : 11056288 **Diagnosed** : 31 May 2024 - Angela Borella
Test Package : IND 2

JEMCO-MAXAIR

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US 58078

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)