

Machine Id

SAKAI 400T 3SV24-40132

Transmission (Manual)

GEAR OIL SAE 80W90 (--- GAL)

R	EC	:01	ΛМ	EN	DA	ON	

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

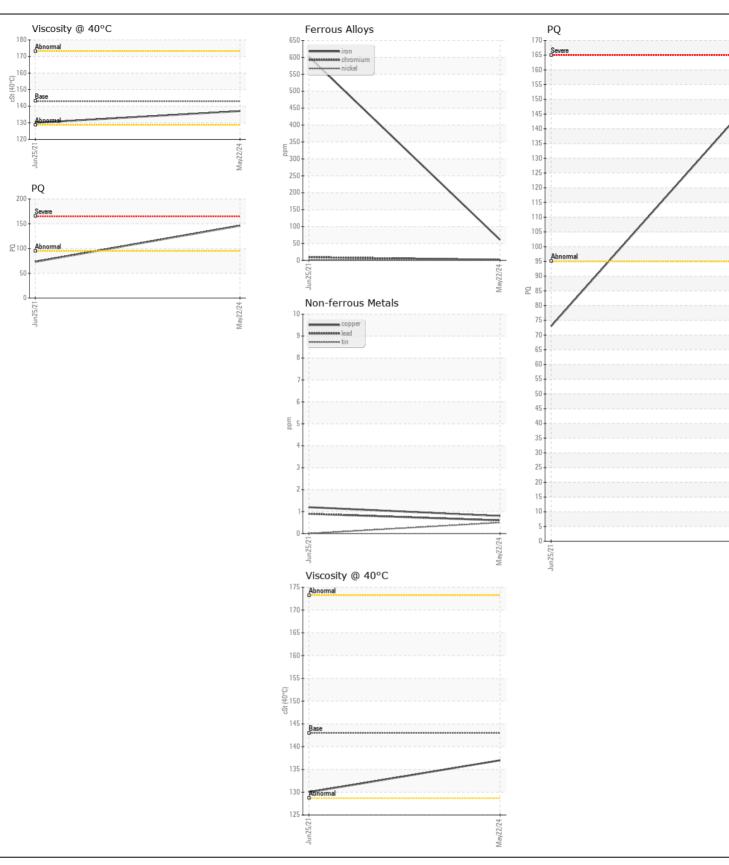
CONTAMINATION

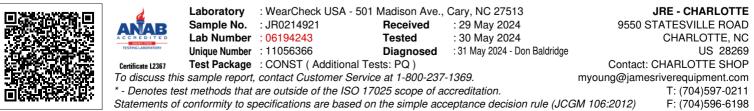
There is no indication of any contamination in the fluid.

FLUID CONDITION

The condition of the fluid is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0214921	JR0086385	
Sample Date		Client Info		22 May 2024	25 Jun 2021	
Machine Age	hrs	Client Info		1769	1424	
Oil Age	hrs	Client Info		1769	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	ABNORMAL	
					=0	
PQ		ASTM D8184	>95	146	73	
Iron	ppm	ASTM D5185m	>200	61	▲ 602	
Chromium	ppm	ASTM D5185m	>5	1	9	
Nickel	ppm	ASTM D5185m	>5	<1	<1	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m	>7	1	<1	
Aluminum	ppm	ASTM D5185m	>25	1	2	
Lead	ppm	ASTM D5185m	>45	<1	<1	
Copper	ppm	ASTM D5185m	>225	<1	1	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>125	2	12	
Potassium	ppm	ASTM D5185m	>20	1	8	
Water		WC Method	>0.1	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	LIGHT	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m	>170	0	6	
Boron	ppm	ASTM D5185m	400	218	280	
Barium	ppm	ASTM D5185m	200	0	3	
Molybdenum	ppm	ASTM D5185m	12	۰ <1	<1	
Manganese		ASTM D5185m	12	1	7	
Magnesium	ppm	ASTM D5185m	12	1	2	
0	ppm					
Calcium	ppm	ASTM D5185m	150	17	64	
Phosphorus Zine	ppm	ASTM D5185m	1650	1138	996	
Zinc	ppm	ASTM D5185m	125	21	126	
Sulfur	ppm	ASTM D5185m	22500	21276	21666	
Visc @ 40°C	cSt	ASTM D445	143	137	130	





Submitted By: Ray Benson Page 2 of 2

May22/24