

#### Machine Id

# SAKAI 400T 3SV24-40132

## Transmission (Manual)

GEAR OIL SAE 80W90 (--- GAL)

| R | EC | :01 | ΛМ | EN | DA | ON |  |
|---|----|-----|----|----|----|----|--|
|   |    |     |    |    |    |    |  |

Resample at the next service interval to monitor.

#### WEAR

All component wear rates are normal.

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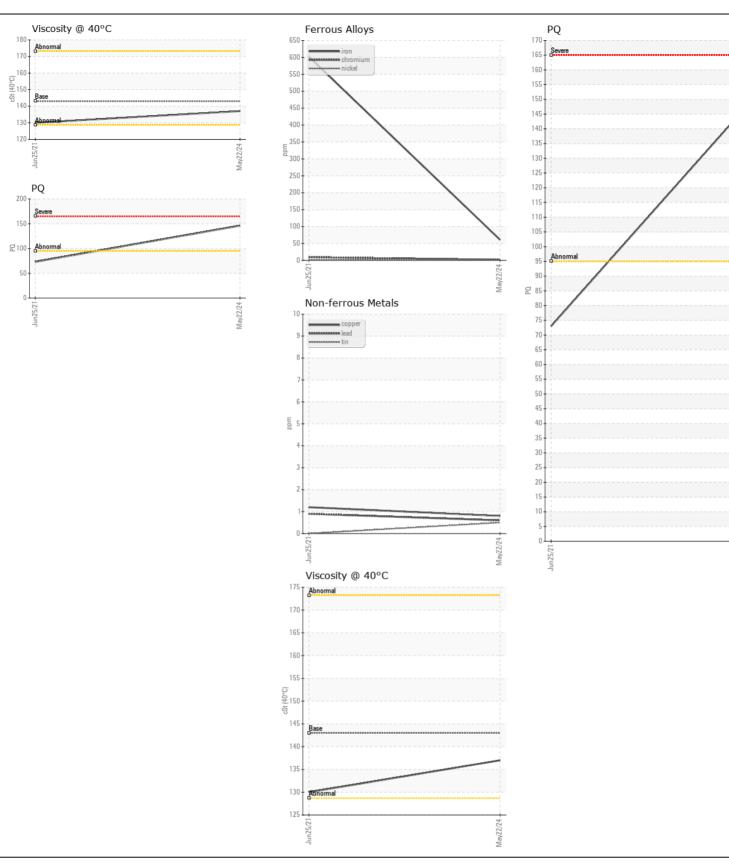
#### **CONTAMINATION**

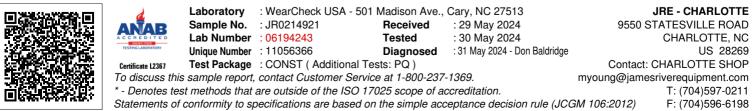
There is no indication of any contamination in the fluid.

### **FLUID CONDITION**

The condition of the fluid is acceptable for the time in service.

| Test               | UOM    | Method      | Limit/Abn | Current     | History1    | History2 |
|--------------------|--------|-------------|-----------|-------------|-------------|----------|
| Sample Number      |        | Client Info |           | JR0214921   | JR0086385   |          |
| Sample Date        |        | Client Info |           | 22 May 2024 | 25 Jun 2021 |          |
| Machine Age        | hrs    | Client Info |           | 1769        | 1424        |          |
| Oil Age            | hrs    | Client Info |           | 1769        | 0           |          |
| Filter Age         | hrs    | Client Info |           | 0           | 0           |          |
| Oil Changed        |        | Client Info |           | Not Changd  | Not Changd  |          |
| Filter Changed     |        | Client Info |           | N/A         | N/A         |          |
| Sample Status      |        |             |           | NORMAL      | ABNORMAL    |          |
|                    |        |             |           |             | =0          |          |
| PQ                 |        | ASTM D8184  | >95       | 146         | 73          |          |
| Iron               | ppm    | ASTM D5185m | >200      | 61          | ▲ 602       |          |
| Chromium           | ppm    | ASTM D5185m | >5        | 1           | 9           |          |
| Nickel             | ppm    | ASTM D5185m | >5        | <1          | <1          |          |
| Titanium           | ppm    | ASTM D5185m |           | <1          | <1          |          |
| Silver             | ppm    | ASTM D5185m | >7        | 1           | <1          |          |
| Aluminum           | ppm    | ASTM D5185m | >25       | 1           | 2           |          |
| Lead               | ppm    | ASTM D5185m | >45       | <1          | <1          |          |
| Copper             | ppm    | ASTM D5185m | >225      | <1          | 1           |          |
| Tin                | ppm    | ASTM D5185m | >10       | <1          | 0           |          |
| Vanadium           | ppm    | ASTM D5185m |           | <1          | <1          |          |
| White Metal        | scalar | *Visual     | NONE      | NONE        | NONE        |          |
| Yellow Metal       | scalar | *Visual     | NONE      | NONE        | NONE        |          |
|                    |        |             |           |             |             |          |
| Silicon            | ppm    | ASTM D5185m | >125      | 2           | 12          |          |
| Potassium          | ppm    | ASTM D5185m | >20       | 1           | 8           |          |
| Water              |        | WC Method   | >0.1      | NEG         | NEG         |          |
| Silt               | scalar | *Visual     | NONE      | NONE        | NONE        |          |
| Debris             | scalar | *Visual     | NONE      | LIGHT       | NONE        |          |
| Sand/Dirt          | scalar | *Visual     | NONE      | NONE        | NONE        |          |
| Appearance         | scalar | *Visual     | NORML     | NORML       | NORML       |          |
| Odor               | scalar | *Visual     | NORML     | NORML       | NORML       |          |
| Emulsified Water   | scalar | *Visual     | >0.1      | NEG         | NEG         |          |
| Sodium             | ppm    | ASTM D5185m | >170      | 0           | 6           |          |
| Boron              | ppm    | ASTM D5185m | 400       | 218         | 280         |          |
| Barium             | ppm    | ASTM D5185m | 200       | 0           | 3           |          |
| Molybdenum         | ppm    | ASTM D5185m | 12        | ۰<br><1     | <1          |          |
| Manganese          |        | ASTM D5185m | 12        | 1           | 7           |          |
| Magnesium          | ppm    | ASTM D5185m | 12        | 1           | 2           |          |
| 0                  | ppm    |             |           |             |             |          |
| Calcium            | ppm    | ASTM D5185m | 150       | 17          | 64          |          |
| Phosphorus<br>Zine | ppm    | ASTM D5185m | 1650      | 1138        | 996         |          |
| Zinc               | ppm    | ASTM D5185m | 125       | 21          | 126         |          |
| Sulfur             | ppm    | ASTM D5185m | 22500     | 21276       | 21666       |          |
| Visc @ 40°C        | cSt    | ASTM D445   | 143       | 137         | 130         |          |





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