

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION SEVERE

Machine Id KENWORTH M-45 Component

Transmission (Manual)

{not provided} (4 GAL)

RECOMMENDATION

The fluid change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

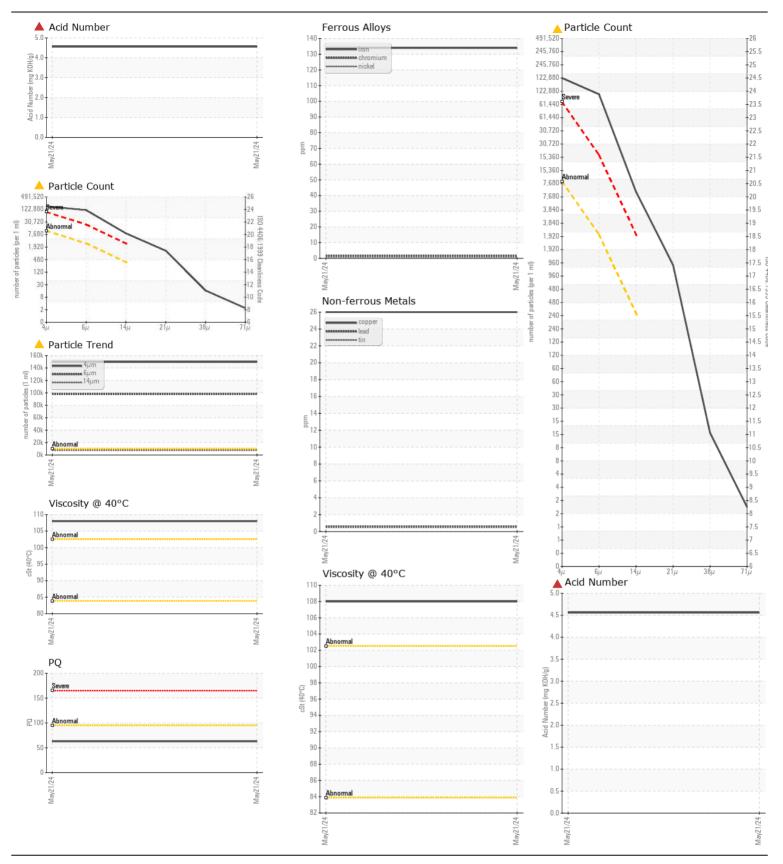
CONTAMINATION

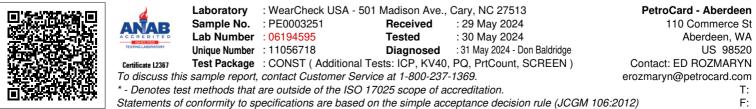
There is a high amount of particulates present in the fluid.

FLUID CONDITION

The AN level is above the recommended limit. The fluid is no longer serviceable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0003251		
Sample Date		Client Info		21 May 2024		
Machine Age	mls	Client Info		240500		
Oil Age	mls	Client Info		240500		
Filter Age	mls	Client Info		240500		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
PQ		ASTM D8184	>95	63		
Iron	ppm	ASTM D5185m	>200	134		
Chromium	ppm	ASTM D5185m	>5	2		
Nickel	ppm	ASTM D5185m	>5	<1		
Titanium	ppm	ASTM D5185m		2		
Silver	ppm	ASTM D5185m	>7	1		
Aluminum	ppm	ASTM D5185m	>25	15		
Lead	ppm	ASTM D5185m	>45	<1		
Copper	ppm	ASTM D5185m	>225	26		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>125	49		
Potassium	ppm	ASTM D5185m	>20	6		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>10000	<u> </u>		
Particles >6µm		ASTM D7647	>2500	A 97936		
Particles >14µm		ASTM D7647	>320	<u> </u>		
Particles >21µm		ASTM D7647	>80	🔺 1132		
Particles >38µm		ASTM D7647	>20	14		
Particles >71µm		ASTM D7647	>4	2		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<u> </u>		
Silt	scalar	*Visual	NONE	LIGHT		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	0000	ASTM D5185m		7		
	ppm			7		
Boron	ppm	ASTM D5185m		529		
Barium	ppm	ASTM D5185m		150		
Molybdenum	ppm	ASTM D5185m		2		
Manganese	ppm	ASTM D5185m		4		
Magnesium	ppm	ASTM D5185m		8		
Calcium	ppm	ASTM D5185m		98		
Phosphorus	ppm	ASTM D5185m		2081		
Zinc	ppm	ASTM D5185m		31		
Sulfur	ppm	ASTM D5185m		887		
Acid Number (AN)	mg KOH/g	ASTM D8045		4.56		
Visc @ 40°C	cSt	ASTM D445		108		





Submitted By: ED ROZMARYN Page 2 of 2