WEAR CONTAMINATION FLUID CONDITION

NORMAL

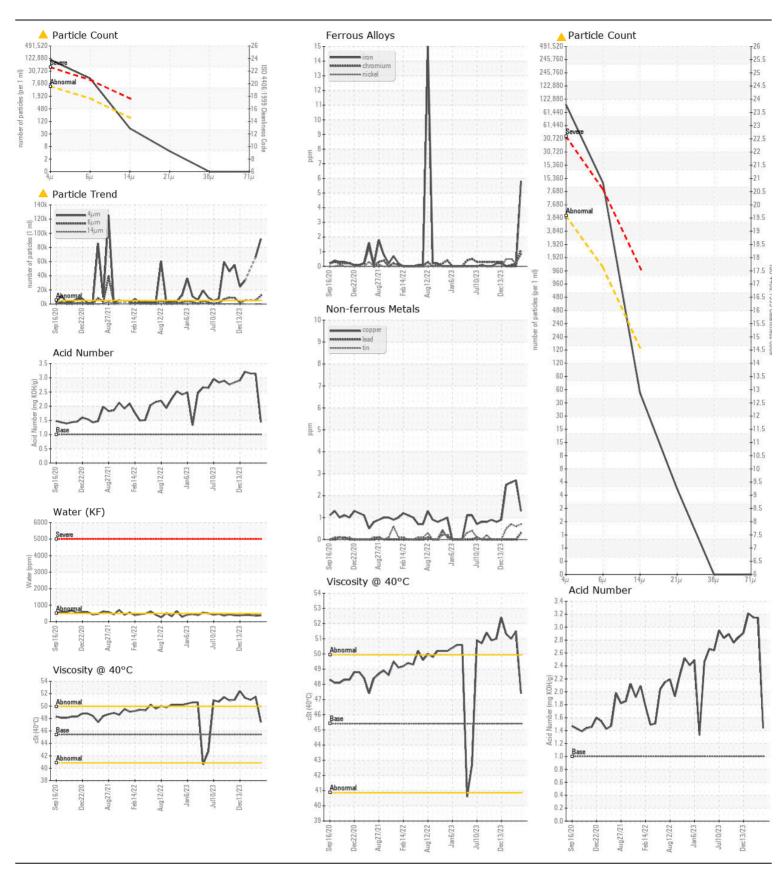
ABNORMAL

NORMAL

Machine Id
HORNO

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor.	Sample Number		Client Info		AN06194633	AN06151126	AN0615111
	Sample Date		Client Info		11 Apr 2024	12 Mar 2024	23 Feb 202
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	ABNORMAL	ABNORMA
WEAR	Iron	ppm	ASTM D5185m	>20	6	0	0
	Chromium	ppm	ASTM D5185m	>20	1	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>20	<1	<1	<1
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m		1	0	0
	Aluminum	ppm	ASTM D5185m	>20	8	<1	<1
	Lead	ppm	ASTM D5185m	>20	<1	0	0
	Copper	ppm	ASTM D5185m	>20	1	3	3
	Tin	ppm	ASTM D5185m	>20	<1	<1	<1
	Vanadium	ppm	ASTM D5185m		1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	nnm	ASTM D5185m	. 15	2	0	0
CONTAMINATION	Potassium	ppm	ASTM D5185m		3 6	2	0 2
There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate amount of visible silt present in the sample.	Water	ppm %	ASTM D3103111		0.038	0.035	0.038
	ppm Water	ppm	ASTM D6304		382	354	390
	Particles >4µm	ррпп	ASTM D0304		△ 91943	△ 66349	
	Particles >6µm		ASTM D7647		▲ 11859	△ 5124	
	Particles >14µm		ASTM D7647		49	42	
	Particles >21µm		ASTM D7647		4	6	
	Particles >38µm		ASTM D7647		0	0	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		<b>24/21/13</b>	<u>\$\Delta\$ 23/20/13</u>	
	Silt	scalar	*Visual	NONE	▲ MODER	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	LIGHT	▲ MODE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		26	1	2
LOID GONDITION	Boron	ppm	ASTM D5185m		0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		<1	0	0
	Manganese	ppm	ASTM D5185m		<1	1	1
	Magnesium	ppm	ASTM D5185m		1	<1	<1
	Calcium	ppm	ASTM D5185m		0	1	1
	Phosphorus	ppm	ASTM D5185m	196	509	204	207
	Zinc	ppm	ASTM D5185m		2	0	0
	Sulfur	ppm	ASTM D5185m	1440	323	2037	2037
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.44	<b>△</b> 3.14	<b>△</b> 3.15
	Visc @ 40°C	cSt	ASTM D445	45.41	47.4	51.5	51.0





Certificate L2367

Laboratory Sample No. Lab Number

: AN06194633 : 06194633

Unique Number: 11056756

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested** 

Diagnosed Test Package: IND 2 (Additional Tests: PrtCount)

: 31 May 2024

: 29 May 2024

: 31 May 2024 - Jonathan Hester

US 30101 Contact: RICARDO HEIN rhein@conexoinc.com T: (678)806-0131

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: x:

**CONEXO INC** 

ACWORTH, GA

2320 STARR LAKE DRIVE