WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

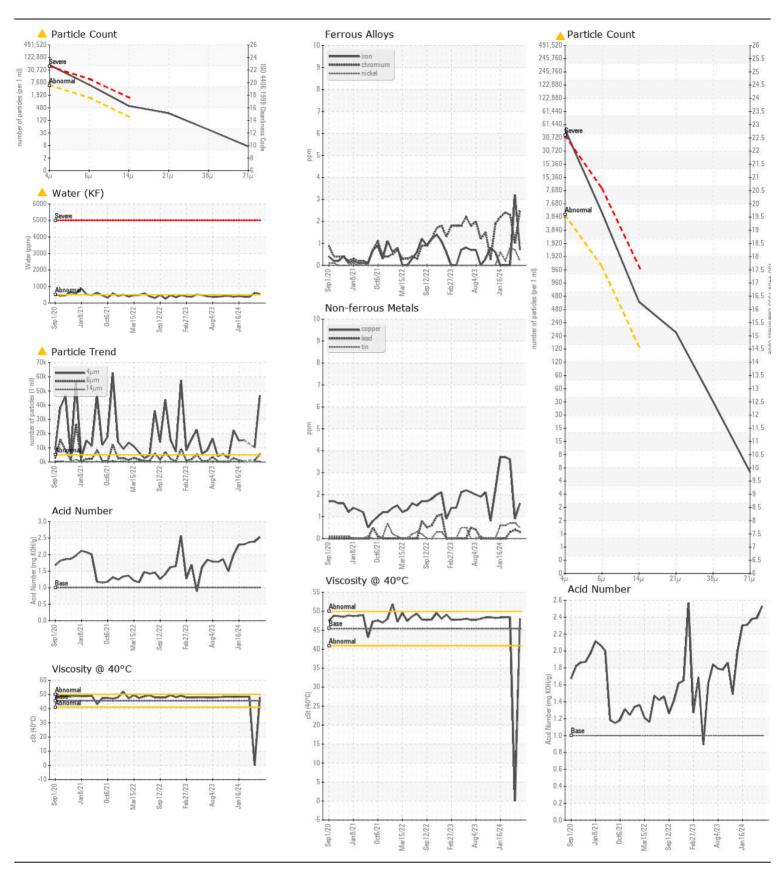
NORMAL

Machine Id

## **TORRETA**

Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor.	Sample Number		Client Info		AN06194647	AN06194634	AN06151127
	Sample Date		Client Info		16 May 2024	11 Apr 2024	12 Mar 2024
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>20	<1	3	0
	Chromium	ppm	ASTM D5185m	>20	2	1	2
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		<1	<1	<1
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m		0	1	0
	Aluminum	ppm	ASTM D5185m	>20	1	7	<1
	Lead	ppm	ASTM D5185m	>20	<1	<1	<1
	Copper	ppm	ASTM D5185m	>20	2	<1	4
	Tin	ppm	ASTM D5185m	>20	<1	<1	<1
	Vanadium	ppm	ASTM D5185m		0	1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	1	4	<1
The state of the s	Potassium	ppm	ASTM D5185m	>20	<1	5	3
There is a high amount of particulates present in the oil. There is a trace of moisture present in the oil.	Water	%	ASTM D6304	>0.05	<b>0.054</b>	<b>△</b> 0.060	0.037
	ppm Water	ppm	ASTM D6304	>500	<u>▲</u> 548	<u></u> 607	370
	Particles >4μm		ASTM D7647	>5000	<b>46839</b>	<u> </u>	
	Particles >6µm		ASTM D7647	>1300	<u> </u>	1290	
	Particles >14μm		ASTM D7647		<u> </u>	223	
	Particles >21μm		ASTM D7647		<u> </u>	<u> </u>	
	Particles >38μm		ASTM D7647		<b>▲</b> 38	<u></u> 55	
	Particles >71μm		ASTM D7647		<u>^</u> 6	<u> </u>	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>23/20/16</u>	<u>^</u> 21/17/15	
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	LIGHT	NONE	▲ MODEF
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORMI
	Odor	scalar	*Visual	NORML	NORML	NORML	NORMI
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	19	2
	Boron	ppm	ASTM D5185m		0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		1	0	0
	Molybdenum	ppm	ASTM D5185m		<1	<1	0
	Manganese	ppm	ASTM D5185m		0	<1	1
	Magnesium	ppm	ASTM D5185m		<1	<1	2
	Calcium	ppm	ASTM D5185m		6	0	<1
	Phosphorus	ppm	ASTM D5185m	196	204	106	211
	Zinc	ppm	ASTM D5185m		2	0	0
	Sulfur	ppm	ASTM D5185m	1440	1741	195	2222
	Acid Number (AN)	mg KOH/g	ASTM D8045	1	2.53	2.39	2.38
	Visc @ 40°C	cSt	ASTM D445	45.41	48.0	<u> </u>	48.4





Certificate L2367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

: AN06194647 : 06194647 Unique Number : 11056770

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received **Tested** 

Diagnosed Test Package: IND 2 (Additional Tests: PrtCount)

: 31 May 2024 : 31 May 2024 - Jonathan Hester

: 29 May 2024

Contact: RICARDO HEIN rhein@conexoinc.com T: (678)806-0131

2320 STARR LAKE DRIVE

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: x:

**CONEXO INC** 

ACWORTH, GA

US 30101